

OPERATING INSTRUCTIONS

PRH850

(heavy duty)

POP® Rivetool Corner Head



Designed for setting "POP" Rivets in restricted areas not accessible for straight riveting. Sets rivets at 90° angle. Excellent for corner assembly.

**ADAPTABLE TO THE PRG540 TOOL ONLY,
USING PRH850-540 ADAPTOR**

TO OPERATE:

1. Insert rivet in nosepiece.
2. Depress trigger and set rivet as in normal tool operation. (Refer to tool instruction manual)
3. Release trigger. Clear spent mandrel.

PRH850 WILL SET ONLY THE 'POP' RIVETS LISTED BELOW

OPEN END

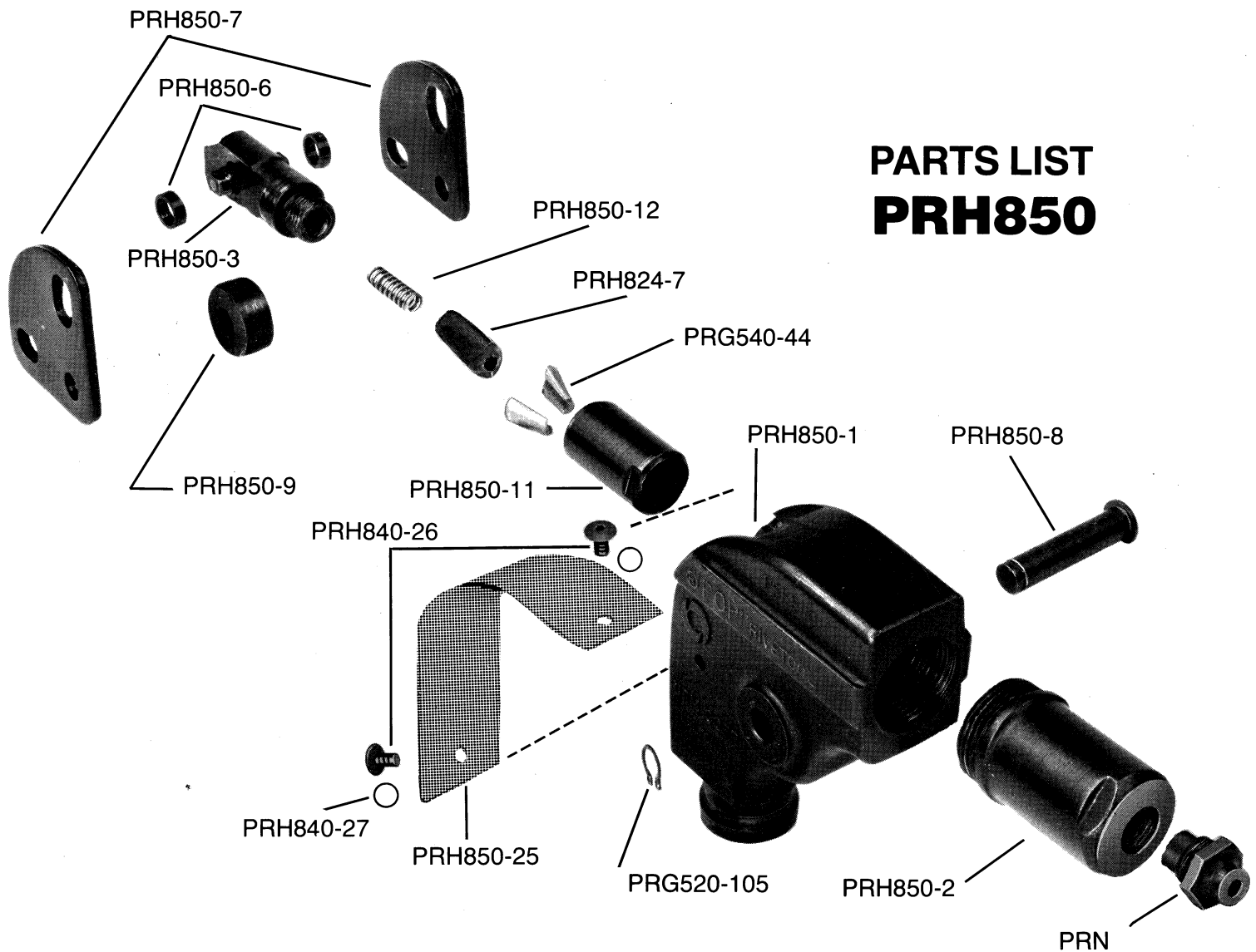
Material		Rivet Diameter	
RIVET	MANDREL	3/16"	1/4"
Aluminum	Aluminum	*	
Aluminum	Steel	*	*
Steel	Steel	*	*
Monel	Steel	*	*
Stainless	Stainless	*	

CLOSED END

RIVET	MANDREL	3/16"	1/4"
Aluminum	Aluminum	*	
Aluminum	Steel	*	*

NOSEPIECES FOR PRH850 PULLING HEAD

Open End Rivet	Nosepiece
3/16"	PRN614
1/4"	PRN811
Closed End Rivet Aluminum Mandrel	Nosepiece
3/16"	PRN634
Closed End Rivet Steel Mandrel	Nosepiece
3/16"	PRN624
1/4"	PRN822
T-Rivet	Nosepiece
3/16"	PRN625
1/4"	PRN825
1/4" (Recessed Head)	PRN826



Part Number	Description	Number Required
PRH850-T	Heavy Duty Corner Head	1
PRG540-44	Jaw	2
PRG520-105	Retaining Ring	1
PRH824-7	Jaw Pusher	1
PRN	Nosepiece	1
PRH850-1	Housing	1
PRH850-2	Nose Housing	1
PRH850-3	Pulling Head Adaptor	1

Part Number	Description	Number Required
PRH850-6	Bell Crank Bushing	2
PRH850-7	Bell Crank	2
PRH850-8	Bell Crank Fulcrum	1
PRH850-9	Bell Crank Spacer	1
PRH850-11	Jaw Guide	1
PRH850-12	Jaw Pusher Spring	1
PRH850-25	Housing Cover	1
PRH840-26	Housing Cover Screw	2
PRH840-27	Cover Screw Spacer	2