

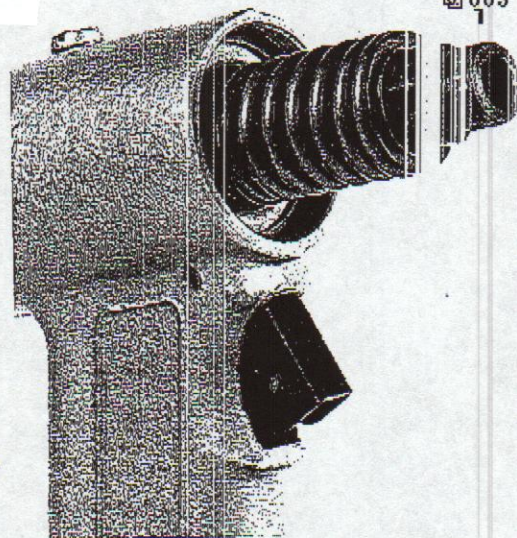
INSTRUCTIONS

for Installing **PRH850** heavy duty **CORNER HEAD** to PRG540 "POP" Rivetool.

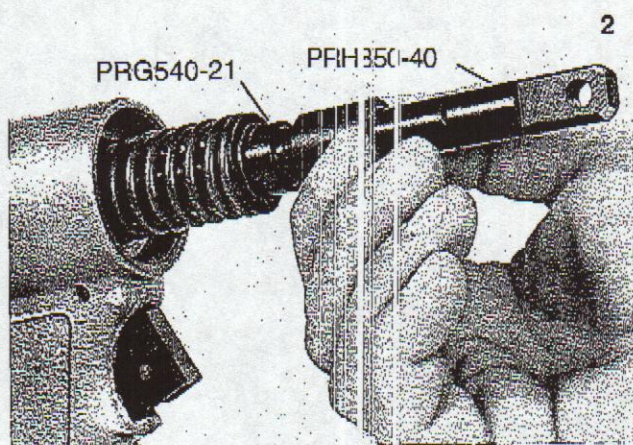
Refer to the PRG540 Instruction Manual and remove the following components from the tool.

PRG540-22 Nose Housing	PRG540-46 Jaws
PRN Nosepiece	PRG540-105 Jaw Pusher
PRG-14 Jaw Pusher	Spring
PRG540-43 Mandrel Guide	PRG740-11A Jaw Guide

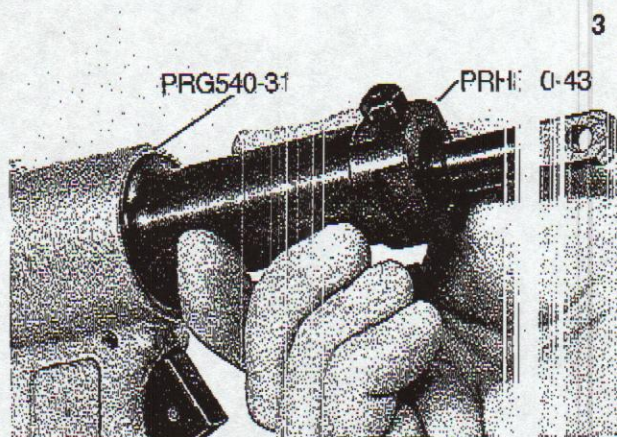
USE PRH850-540 ADAPTOR



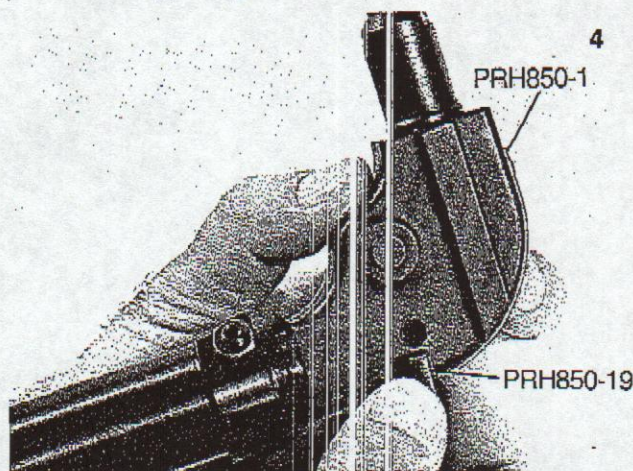
Tool ready for cornerhead installation



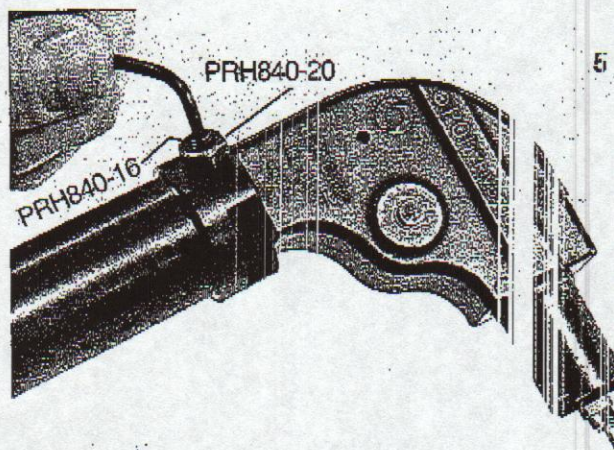
Attach (PRH850-40) draw bolt assembly to (PRG540-21) pulling head adaptor, and tighten.



Attach (PRH850-43) corner head adaptor to (PRG540-31) handle Assembly and tighten.



Insert end of (PRH850-40) draw bolt assembly into (PRH850) heavy duty corner head assembly with flats between (PRH850-7) bell cranks. Line up holes in (PRH850-7) bell cranks with holes in (PRH850-1) housing and (PRH850-40) draw bolt assembly. Insert (PRH850-19) drawbolt pin and assemble.



With airline connected, insert about 3/4" length into nosepiece. Turn heavy duty corner head (PRH850) to desired position. Squeeze trigger up against adaptor and tighten PRH840-20 screw. Release trigger and tighten PRH840-16 jam nut. Tool is now ready for operation.