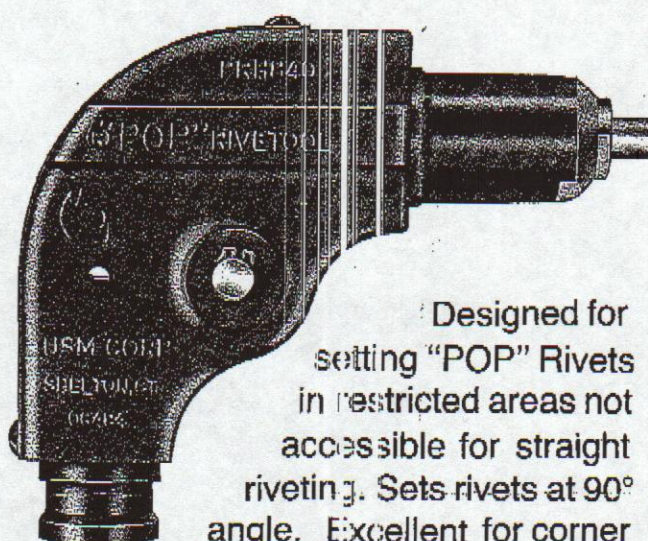


OPERATING INSTRUCTIONS

PRH840

(medium duty)

POP® Rivetool Corner Head



Designed for setting "POP" Rivets in restricted areas not accessible for straight riveting. Sets rivets at 90° angle. Excellent for corner assembly.

ADAPTABLE TO THE FOLLOWING TOOLS:

Tool	Adaptor
PRG510	PRH840-510
PRG520A	PRH840-520
PRG540	PRH840-540

Refer to individual adaptor instruction sheets for attaching PRH840 to the respective tool.

TO OPERATE:

1. Insert rivet in nosepiece.
2. Depress trigger and set rivet as in normal tool operation. (Refer to tool instruction manual)
3. Release trigger. Clear spent mandrel.

PRH840 WILL SET ONLY THE "POP" RIVETS LISTED BELOW:

OPEN END

Material		Rivet		Rivet Diameter	
RIVET	MANDREL	3/32	1/8	5/32	3/16
Aluminum	Aluminum	*	*	*	*
Aluminum	Steel	*	*	*	*
Steel	Steel	*	*	*	+
Monel	Steel		*	+	*
Stainless	Stainless		*		*

CLOSED END

RIVET	MANDREL	3/32	1/8	5/32	3/16
Aluminum	Aluminum			*	*
Aluminum	Steel			+	+

+ Can only be set when used with PRG540 : il.

NOSEPIECES FOR PRH840 PULLING HEAD

Open End Rivet	Nosepiece
3/32"	PRN314
1/8"	PRN414
5/32"	PRN514
3/16"	PRN614
Closed End Rivet Aluminum Mandrel	Nosepiece
1/8"	PRN434
5/32"	PRN534
3/16"	PRN634
Closed End Rivet Steel Mandrel	Nosepiece
1/8"	PRN424
5/32"	PRN524
3/16"	PRN624