

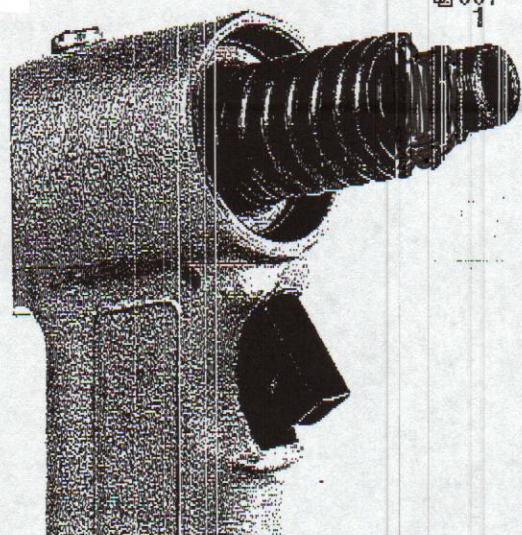
INSTRUCTIONS

for Installing **PRH840** medium duty **CORNER HEAD** to PRG540 "POP" Rivetool.

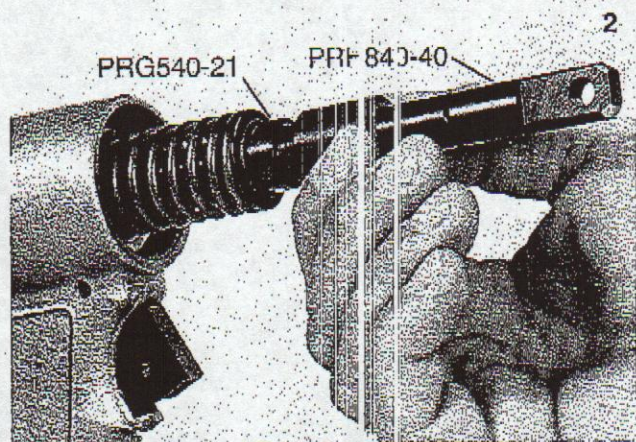
Refer to the PRG540 Instruction Manual and remove the following components from the tool.

PRG540-22	Nose Housing	PRG540-46	Jaws
PRN	Nosepiece	PRG540-105	Jaw Pusher
PRG-14	Jaw Pusher		Spring
PRG540-43	Mandrel Guide	PRG740-11A	Jaw Guide

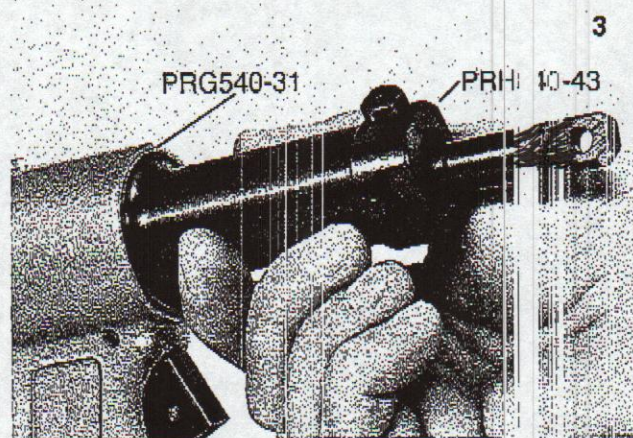
USE PRH840-540 ADAFTOR



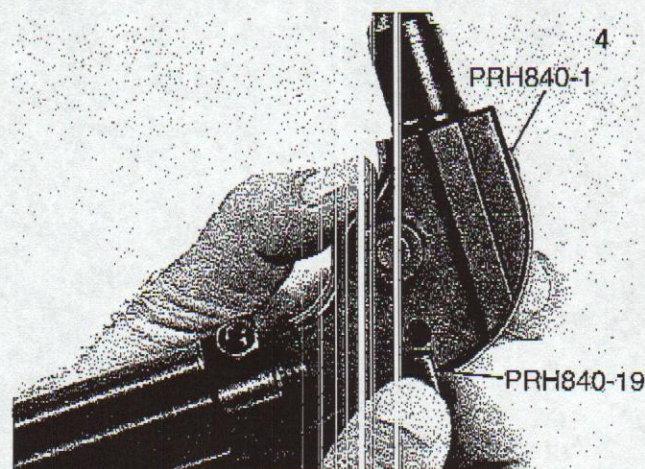
Tool ready for cornerhead installation



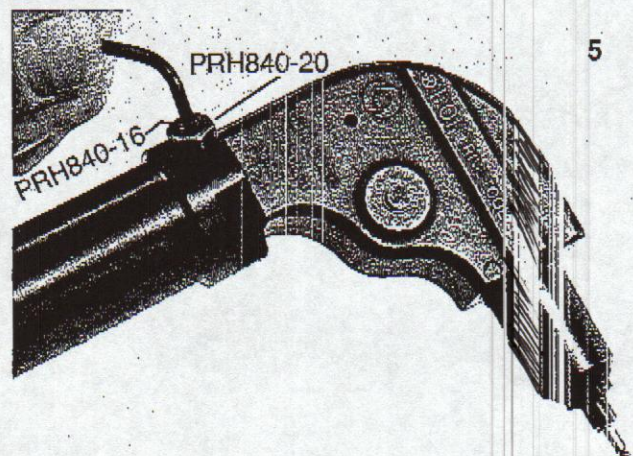
Attach (PRH840-40) draw bolt assembly to (PRG540-21) pulling head adaptor, and tighten.



Attach (PRH840-43) corner head adaptor to (PRG540-31) handle Assembly and tighten.



Insert end of (PRH840-40) draw bolt assembly into (PRH840) medium duty corner head assembly with flats between (PRH840-7) bell cranks. Line up holes in (PRH840-7) bell cranks with holes in (PRH840-1) housing and (PRH840-40) draw bolt assembly. Insert (PRH840-19) drawbolt pin and assemble.



With airline connected, insert about $\frac{3}{4}$ of mandrel length into nosepiece. Turn medium duty corner head (PRH840) to desired position. Squeeze trigger. Hold up against adaptor and tighten PRH840-16 adaptor screw. Release trigger and tighten PRH840-20 adaptor jam nut. Tool is now ready for operation.