

Interchangeable Nosepieces

POP rivetools are furnished with nosepieces to set the most frequently used range of rivet sizes. To order additional nosepieces for other requirements – rivet sizes and types – use the chart below. The nosepieces listed are directly interchangeable for all power tools.

NOSEPIECES

TYPE OF RIVET	RIVET SIZE	NOSEPIECE
Open-End Rivet	3/32"	PRN 314
	1/8" & 7/64"	PRN 414
	5/32"	PRN 514
	3/16"	PRN 614
Closed-End Steel Mandrel	1/4"	PRN 811
	1/8"	PRN 424
	5/32"	PRN 524
	3/16"	PRN 624
Closed-End Aluminum Mandrel	1/4"	PRN 822
	1/8"	PRN 434
	5/32"	PRN 534
	3/16"	PRN 634
T-Rivet	3/16"	PRN 625
	1/4"	PRN 825
	1/4**	PRN 826
Ultra Grip Domed	3/16"	N 406
	1/4"	N 407
Ultra Grip Countersunk	3/16"	PRN 611
	1/4"	PRN 811

*(Recessed Head)

SPECIAL LONG NOSEPIECES*

RIVET DIAMETER	PART NUMBER	"A" SHANK LENGTH	"B" SHANK DIA.
3/32"	N-130	.562	.182
1/8"	N-131	.437	.210
1/8"	N-132	.562	.210
1/8"	N-301	.312	.210
1/8"	N-302	.750	.210
1/8"	N-309	.500	.210
5/32"	N-33	.375	.265
5/32"	N-133	.562	.265
5/32"	N-134	.437	.265
3/16"	N-35	.375	.320
3/16"	N-36	.500	.320
3/16"	N-138	.687	.320
3/16"	N-139	.562	.320
3/16"	N-140	.437	.320
1/4"	N-332	.437	.380
1/4"	N-333	.312	.380

*Made to order items. Long nosepieces may require special mandrels.

RIVET-SETTING CAPACITIES OF PULLING HEAD MODELS

PULLING HEAD	MATERIAL		RIVET DIAMETERS						
	RIVET	MANDREL	3/32	7/64	1/8	5/32	3/16	1/4	
A-1	Alum.	Alum	●		●	●	●		
	Alum.	Steel	●		●	●	●		
	Steel	Steel	●		●	●			
	Monel	Steel			●	●			
	Stainless	Steel		●					
	Stainless	Stainless		●					
PRH 830	Alum.	Alum	●		●	●			
	Alum.	Steel	●		●	●			
	Steel	Steel	●		●				
	Monel	Steel		●	●				
	Stainless	Steel			●				
	Stainless	Stainless			●				
PRH 840	Alum.	Alum	●		●	●	●		
	Alum.	Steel	●		●	●	●		
	Steel	Steel	●		●	●	●		
	Monel	Steel		●	●				
	Stainless	Stainless			●				
	Stainless	Stainless			●				
PRH 850	Alum.	Alum					●	●	
	Alum.	Steel					●	●	
	Steel	Steel					●	●	
	Monel	Steel					●	●	
	Stainless	Stainless					●		
	Stainless	Stainless					●	●	
	T-Rivet						●	●	

● Open-end Rivets

■ Closed-end Rivets

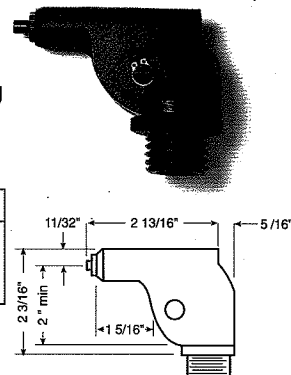
Special Rivetool Pulling Heads

These pulling heads quickly and easily adapt POP rivetools for special job requirements such as reaching limited-access areas, assembling corner configurations, and performing intricate offset assembly. To order, include **both** Pulling Head and required Adaptor catalog numbers.

PRH 830 MIDGET CORNER HEAD

Ultra-light head for 90° riveting applications. Adaptable to the following tools:

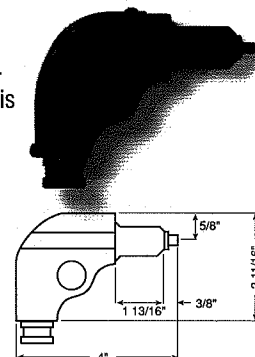
TOOL	ADAPTOR
PRG 510	PRA 967
PRG 540	PRA 965
PRT 5200/5250	PRA 985



PRH 840 MEDIUM DUTY CORNER HEAD

Medium duty head for 90° applications where use of a straight head is impossible. Adaptable to the following tools:

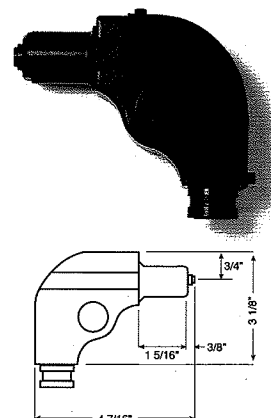
TOOL	ADAPTOR
PRG 510	PRH 840-510
PRG 540	PRH 840-540
PRT 5200/5250	PRH 840-5200
PRT 5400	PRH 840-5400



PRH 850 HEAVYDUTY CORNER HEAD

Similar to PRH 830 and 840 but designed for heavy duty applications. Adaptable to the following tools:

TOOL	ADAPTOR
PRG 540	PRH 850-540
PRT 5400	PRH 850-5400



A-1 OFFSET HEAD

Ideal for critical offset assembly applications. Adaptable to the following tools:

TOOL	ADAPTOR
PRG 510	PRA 967
PRG 540	PRA 965
PRT 5200/5250	PRA 985
PRT 5400	AI-5400

