

Cutting Tool Sets

JOBBER LENGTH, METRIC 3/8" REDUCED SHANK

Type 240-CN

CN-TECH™ 135° Split point

- Cryogenic treatment creates a more uniform "grain" structure by transforming retained austenite into martensite.
- · Modifies the carbon micro-structure through precipitation of carbides increasing resistance to wear.
- · Nitride process diffuses nitrogen into the surface to create a case hardening resulting in superior tool life and exceptional corrosion resistance.

Type 240-UB NAS 907B 135° Split point Black & Gold

- Manufactured to NAS 907B aerospace specification
- · Body and clearance are gold surface treated for maximum lubricity.
- · Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

13 Pc.

Part #	1/16-1/4 by 64ths	Qty of each
44110 SP-13	Super Premium 135° Split point	1
47492 CT-13	CN-TECH™ Cryo Nitride	1
47402 01-10	ON-TEON Oryo Millide	'

Part #	1/16-1/2 by 32nds	Qty of each
44120 SP-15	Super Premium 135° Split point	1
47472 CT-15	CN-TECH™ Cryo Nitride	1

	15 Pc. Ultra Dex	
#	1/16-1/2 by 32nds	Qty of e

	17 10 17 E by 5211d5	ary or outer.
47482 CT-15P	CN-TECH [™] Cryo Nitride	1
	0.4 =	

	ZI PG.	
Part #	1/16-3/8 by 64ths	Qty of each
44130 SP-21	Super Premium 135° Split point	1

Part #	26 Pc. A - Z	Qty of each
88660 SP-26	Super Premium 135° Split point	1

Part #	29 Pc. 1/16-1/2 by 64ths	Qty of each
44150 SP-29	Super Premium 135° Split point	1
47452 CT-29	CN-TECH [™] Cryo Nitride	1

29 Pc. Ultra Dex

Part #	1/16-1/2 by 64ths	Qty of each
44170 SP-29P	Super Premium 135° Split point	1
47462 CT-29P	CN-TECH™ Cryo Nitride	1

29 Pc. Blaze Orange - Ultra Dex

Part #	ŧ	1/16-1/2 by 64ths	Qty of each
44210	SP-29PO	Super Premium 135° Split point	1

Part #	60 Pc. # 1 - 60	Qty of each
88640 SP-		1
47502 CT	60 CN-TECH [™] Cryo Nitride	1

Part #	1/16-1/2 x 64ths + A-Z & 1-60	Qty of each
93840 SP-115	Super Premium 135° Split point	1
47512 CT-115	CN-TECH™ Cryo Nitride	1

3/8" Reduced Shank, 135° Split point Black & Gold - Ultra Bor Super Premium

· Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

21 Pc.

Part # 1	/16-1/4" by 64ths, 9/32-1/2" by 32nds	Qty of each
92170 RSP-2	3/8" Reduced Shank	1
	15 Pc.	
Part #	1/16"-1/2" by 32nds	Qty of each
92110 RSP-1	5 3/8" Reduced Shank	1
	29 Pc.	
Part #	1/16"-1/2" by 64ths	Qty of each
92100 RSP-2	9 3/8" Reduced Shank	1

29 Pc. Black - Ultra Dex

Part #	1/16"-1/2" by 64ths	Qty of each
92150 RSP-29P	3/8" Reduced Shank	1

29 Pc. Blaze Orange - Ultra Dex

Part #	1/16" - 1/2" by 64ths	Qty of each
92152 RSP-29P0	3/8" Reduced Shank	1

Type 643-UB - Metric

NAS 907B Black & Gold, 135° Split point Ultra Bor Super Premium

- · Manufactured to NAS 907B aerospace specification
- · Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

11 Pc. - Metric

Part #	1.0mm - 6.0mm x .5mm	Qty of each
58650 SP-11M	Black & Gold Super Premium	1

13 Pc.- Metric

Part #	1.0mm - 7.0mm x .5mm	Qty of each
49042 SP-13M	Black & Gold Super Premium	1

19 Pc. - Metric

Part #	1.0mm - 10.0mm x .5mm	Qty of each
58920 SP-19M	Black & Gold Super Premium	1

25 Pc. - Metric

Part #	1.0mm - 13.0mm x .5mm	Qty of each
58660 SP-25M	Black & Gold Super Premium	1

41 Pc. - Metric

Part #	6.0mm - 10.0mm x .1mm	Qty of each
49043 SP-41M	Black & Gold Super Premium	1

118 Pc. - Metric Qty of each 60090 SP-118M Black & Gold Super Premium

(1 - 2.45mm by 0.05mm, 2 - 5 10mm by 0.1mm & 10.2, 10.5, 10.8, 11, 11.2, 11.5, 11.8, 12, 12.2, 12.5, 12.8 & 13)