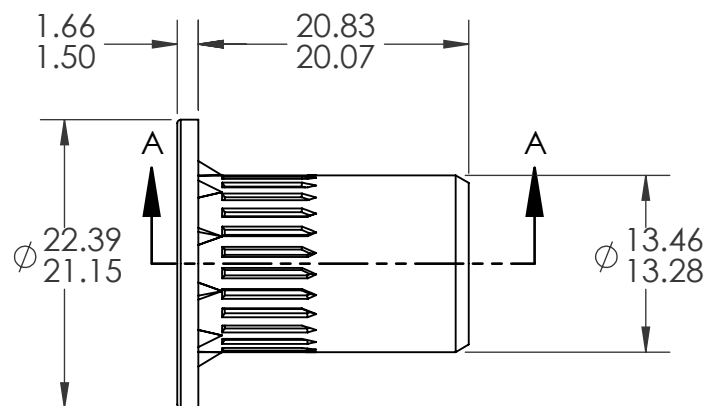
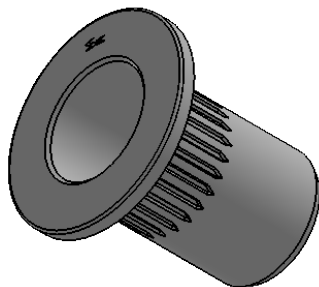
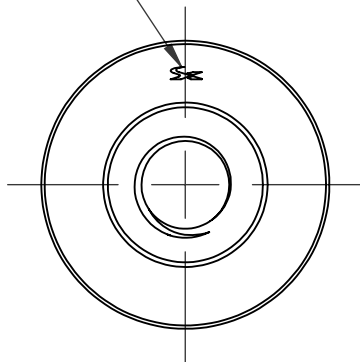
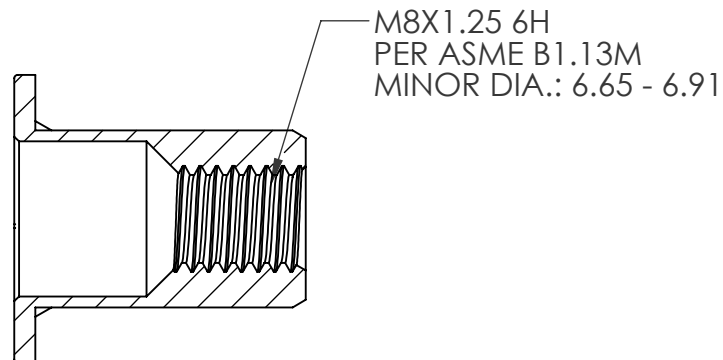
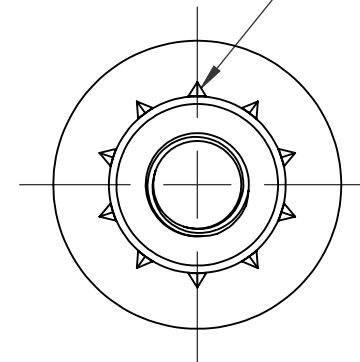


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
0	INITIAL SKETCH	5/3/17	N/A

MFR HEAD MARK



(10) WEDGES



NOTE:

1. GRIP RANGE: 2.5 - 5.5
2. HOLE SIZE: 13.50 +0.15/-0.00 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: 10.80 MAX
4. LUBRICATION: WAX
5. INSTALLATION TOOL: SPIN-SPIN OR SPIN-PULL

SECTION A-A
SCALE 1.75 : 1

CUSTOMER APPROVAL:

DATE:

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
ANGULAR: MACH ± 1 BEND ± 1
ONE PLACE DECIMAL ± 0.3
TWO PLACE DECIMAL ± 0.08

INTERPRET GEOMETRIC
TOLERANCING PER:
ASME Y14.5M-1994

MATERIAL

C1008/C1010

FINISH

ZINC PLATE CLEAR TRIVALENT
CHROMATE PER SFS-01-001

DO NOT SCALE DRAWING

NAME

DATE

DRAWN

MJK

5/3/17

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

E-mail: info@sherex.com
www.sherex.com
Phone: 866-474-3739
Fax: 716-875-0358



TITLE:

M8 OPEN END LARGE
FLANGE OPTISERT

SIZE DWG. NO.

A

S19-8125-5.5T

REV

0

SCALE: 2:1 WEIGHT:

SHEET 1 OF 1