


# NOTE:

- GRIP RANGE: .150 - .312
- HOLE SIZE: .531 +.006/-.000 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .425 MAX.
- LUBRICATION: WAX
- INSTALLATION TOOL: SSG 803 SPIN SPIN

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE				
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002	DRAWN	TOO	11/3/06	TITLE:  LARGE FLANGE OPEN END			
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED						
			ENG APPR.	TOO	11/3/06				
			MFG APPR.	AJP	11/3/06				
			Q.A.						
		MATERIAL  C1008/1010	COMMENTS:			SIZE DWG. NO. REV <b>A</b> CAL2-3118-312 A			
		FINISH ZINC PLATE YELLOW DICHROMATE PER ASTM B633 Fe/Zn 8um TYPE II	E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358						
NEXT ASSY	USED ON								
APPLICATION		DO NOT SCALE DRAWING				SCALE: 2:1 WEIGHT: .0106 kg SHEET 1 OF 1			