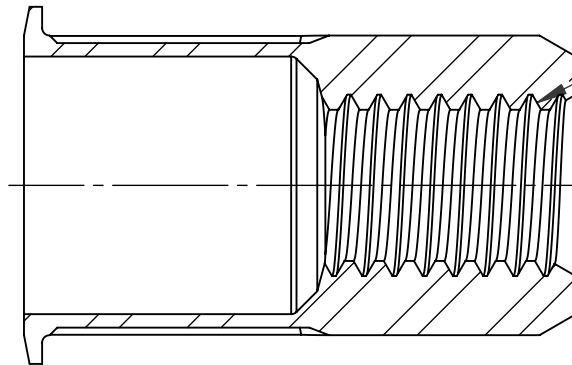
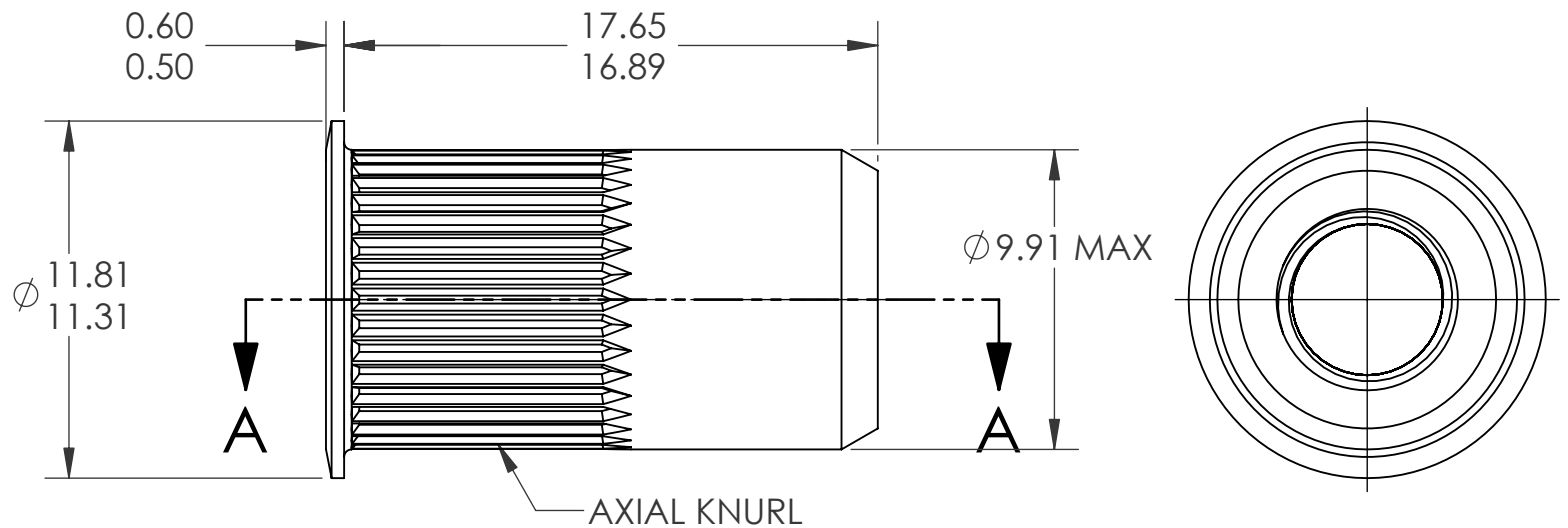
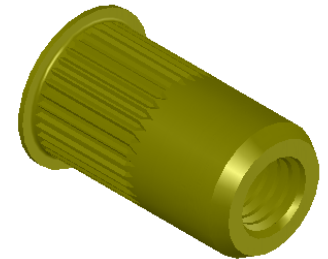




M6X1.0 6H
PER ASME B1.13M
MINOR DIA.: 4.92-5.15

SECTION A-A



NOTE:

1. GRIP RANGE: 4.2 - 6.6
2. HOLE SIZE: 10.00 +0.15/-0.0 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: 9.65 MAX.
4. LUBRICATION: WAX
5. INSTALLATION TOOL: SSG 802 SPIN SPIN

PROPRIETARY AND CONFIDENTIAL
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE					
		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH± 1 BEND ±1 ONE PLACE DECIMAL ±0.10 TWO PLACE DECIMAL ±0.05	DRAWN	TOO	7/23/05	TITLE: SMALL FLANGE OPEN END				
			CHECKED							
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	ENG APPR.	TOO	7/23/05					
			MFG APPR.	AJP	7/23/05					
		MATERIAL C1008/C1010	Q.A.							
			COMMENTS: E-mail: info@sherex.com www.sherex.com Phone: 866-474-3739 Fax: 716-875-0358			SIZE	DWG. NO.			REV
		FINISH ZINC PLATE YELLOW DICHROMATE PER ASTM B633 Fe/Zn 8um TYPE II				A	CAK2-610-6.6			A
NEXT ASSY	USED ON					SCALE: 2:1		WEIGHT: .0050 kg	SHEET 1 OF 1	
APPLICATION		DO NOT SCALE DRAWING								