.030
.017

.490
.460

$\emptyset$ .350
.330

A

A

$\emptyset$ .296 MAX

#10-24 UNC 2B
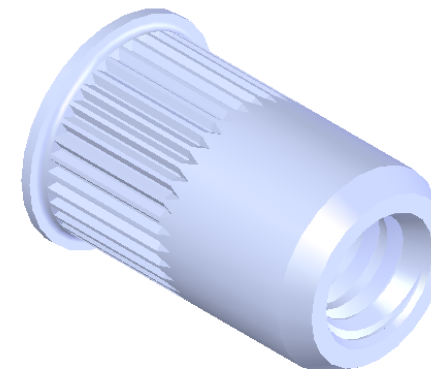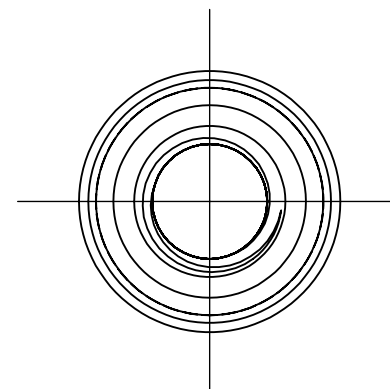PER ASME B1.1
MINOR DIA.: .145 - .156

SECTION A-A

NOTE:
1. GRIP RANGE: .020 - .130
2. HOLE SIZE: .297 +.006/-.000 AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .315 MAX.
4. LUBRICATION: NONE
5. INSTALLATION TOOL: MS 50 SPIN PULL

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: MACH ± 1   BEND ±1
TWO PLACE DECIMAL   ±.01
THREE PLACE DECIMAL   ±.002

INTERPRET GEOMETRIC
TOLERANCING PER:
ASME Y14.5M-1994

MATERIAL
302/303 STAINLESS

FINISH
PASSIVATE

NEXT ASSY

USED ON

APPLICATION

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	CL	2/12/10
CHECKED		
ENG APPR.	JVK	2/12/10
MFG APPR.		
Q.A.	JVK	2/12/10

COMMENTS:
E-mail: info@sherex.com
www.sherex.com
Phone: 866-474-3739
Fax: 716-875-0358

TITLE:
SMALL FLANGE OPEN END

SIZE	DWG. NO.	REV
A	CAK1-1024-130	A

SCALE: 2:1   WEIGHT:.0021 kg   SHEET 1 OF 1

5   4   3   2   1