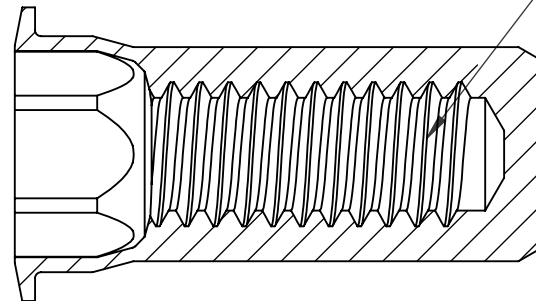


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	7/30/09	1201



1/4-20 UNC 2B
PER ASME B1.1
MINOR DIA.: .196-.207

NOTE:

1. GRIP RANGE: .027-.165
2. HOLE SIZE: .375 +.006/-.000 A/F AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .760 MAX
4. INSTALLED THREAD DEPTH: .689 REF
5. LUBRICATION: NONE
6. INSTALLATION TOOL: MS50 SPIN-PULL

SECTION A-A
SCALE 3 : 1

CUSTOMER APPROVAL:

DATE:

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: MACH ± 1 BEND ± 1
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

INTERPRET GEOMETRIC
TOLERANCING PER:
ASME Y14.5M-1994

MATERIAL

302/303 STAINLESS

FINISH

PASSIVATE

NAME

CL

DATE

7/30/09

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

JVK

JVK

7/30/09

7/30/09

COMMENTS:

E-mail: info@sherex.com
www.sherex.com
Phone: 866-474-3739
Fax: 716-875-0358



TITLE:

HALF-HEX CLOSED END
RIVET NUT

SIZE DWG. NO.

A CAH1-2520-165B

REV

A

SCALE: 2:1 WEIGHT: .0075 kg SHEET 1 OF 1

PROPRIETARY AND CONFIDENTIAL

THIS DRAWING, AND THE INFORMATION CONTAINED HEREIN, ARE THE PROPERTY OF SHEREX, AND ARE NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF THE COMPANY.

SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.

NEXT ASSY

USED ON

APPLICATION

DO NOT SCALE DRAWING