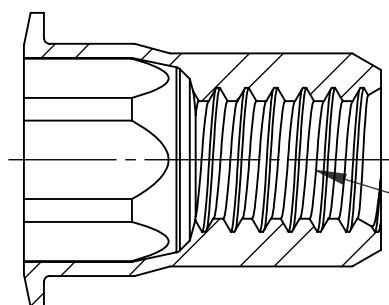
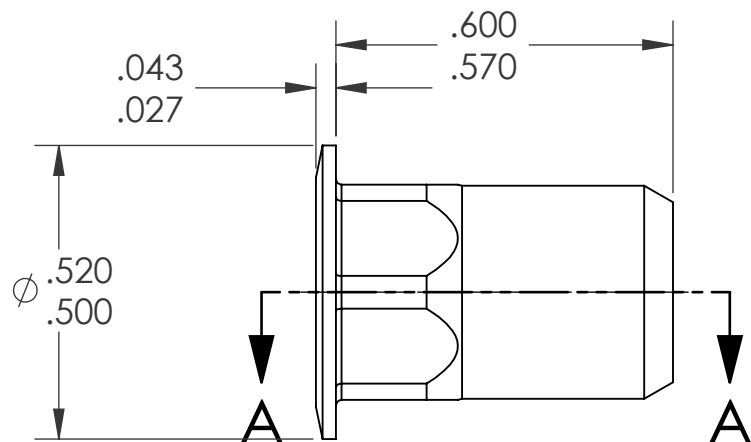




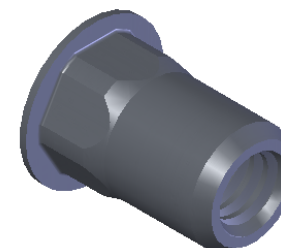
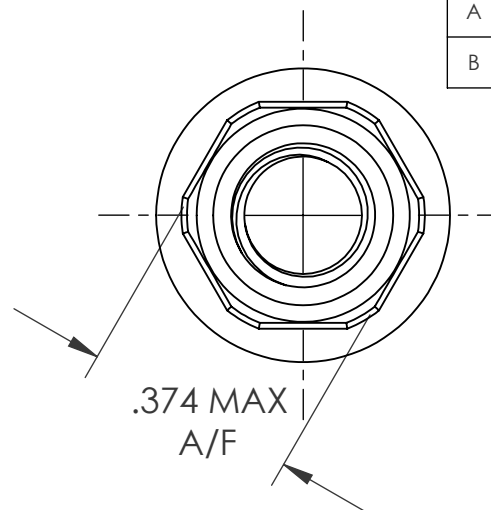
1/4-20 UNC 2B
PER ASME B1.1
MINOR DIA.: .196 - .207

SECTION A-A
SCALE 3 : 1

NOTE:

1. GRIP RANGE: .027 - .165
2. HOLE SIZE: .375 +.004/-.00 A/F AFTER ALL APPLIED FINISHES.
3. INSTALLED LENGTH: .400 MAX.
4. LUBRICATION: NONE
5. INSTALLATION TOOL: MS 50 SPIN PULL

REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	10/4/07	
B	HEAD THICKNESS DIM. UPDATE	9/8/09	1214



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ±1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002	DRAWN	TOO 10/04/07
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL	ENG APPR.	TOO 10/04/07
		302/303 STAINLESS	MFG APPR.	AJP 10/04/07
		FINISH	Q.A.	
		PASSIVATE	COMMENTS:	
			E-mail: info@sherex.com	
			www.sherex.com	
			Phone: 866-474-3739	
			Fax: 716-875-0358	
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		



TITLE:

LARGE FLANGE SEMI HEX OPEN END

SIZE DWG. NO.

A CAH1-2520-165

REV

B

SCALE: 2:1 WEIGHT: kg

SHEET 1 OF 1