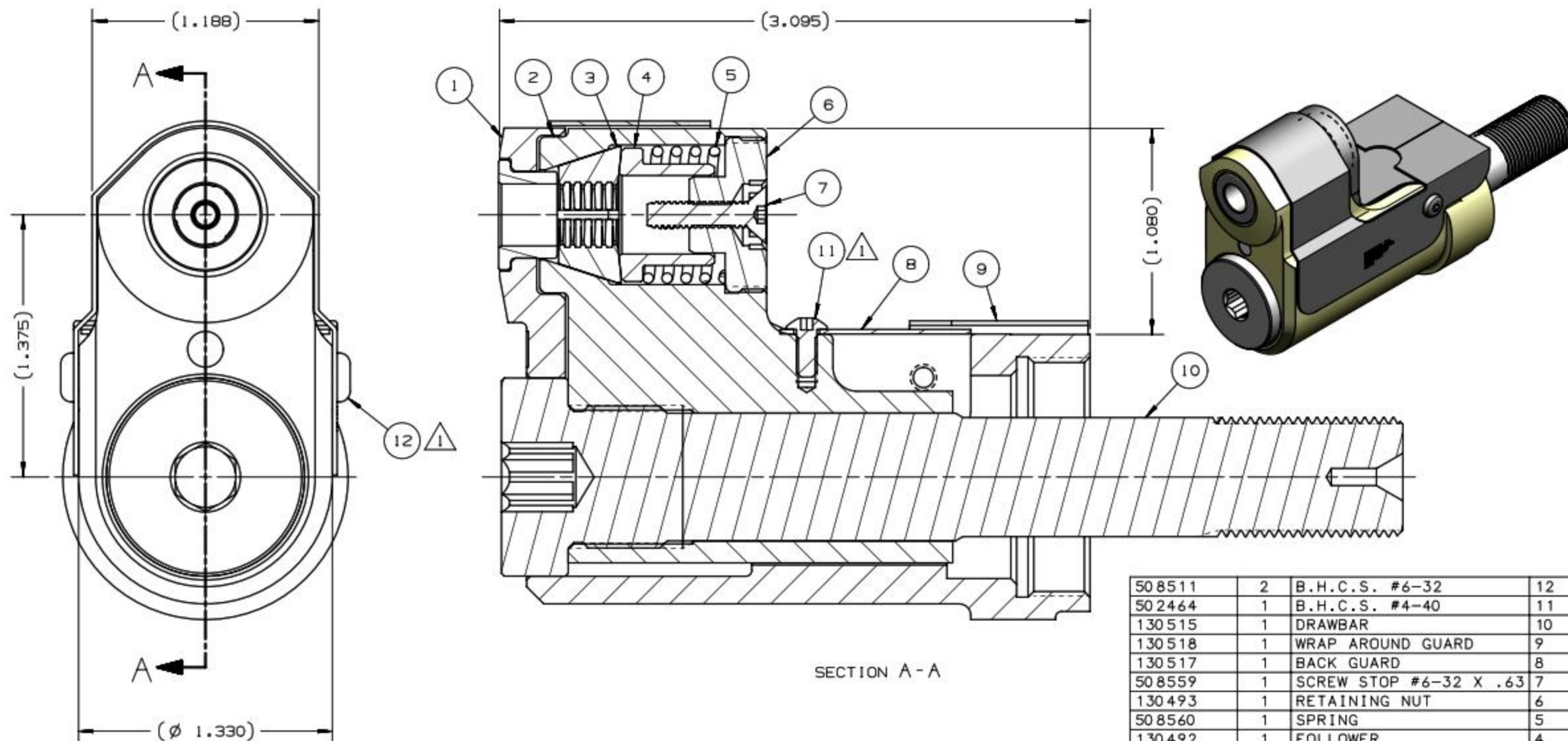


REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	10/31/13



SECTION A-A

NOTES:

1 APPLY LOCTITE 243 TO SCREW THREADS

508511	2	B.H.C.S. #6-32	12
502464	1	B.H.C.S. #4-40	11
130515	1	DRAWBAR	10
130518	1	WRAP AROUND GUARD	9
130517	1	BACK GUARD	8
508559	1	SCREW STOP #6-32 X .63	7
130493	1	RETAINING NUT	6
508560	1	SPRING	5
130492	1	FOLLOWER	4
130459	1	CHUCK JAWS	3
130489	1	COLLET	2
130513	1	ANVIL ASSEMBLY	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	NOSE ASSEMBLY 8mm OFFSET PULL-IN		
SCH B#: 8467.99.0190	FINAL ASSY: FOR USE WITH 208-625		
HTS: 8467.99.0190	B	RR-1836	2:1