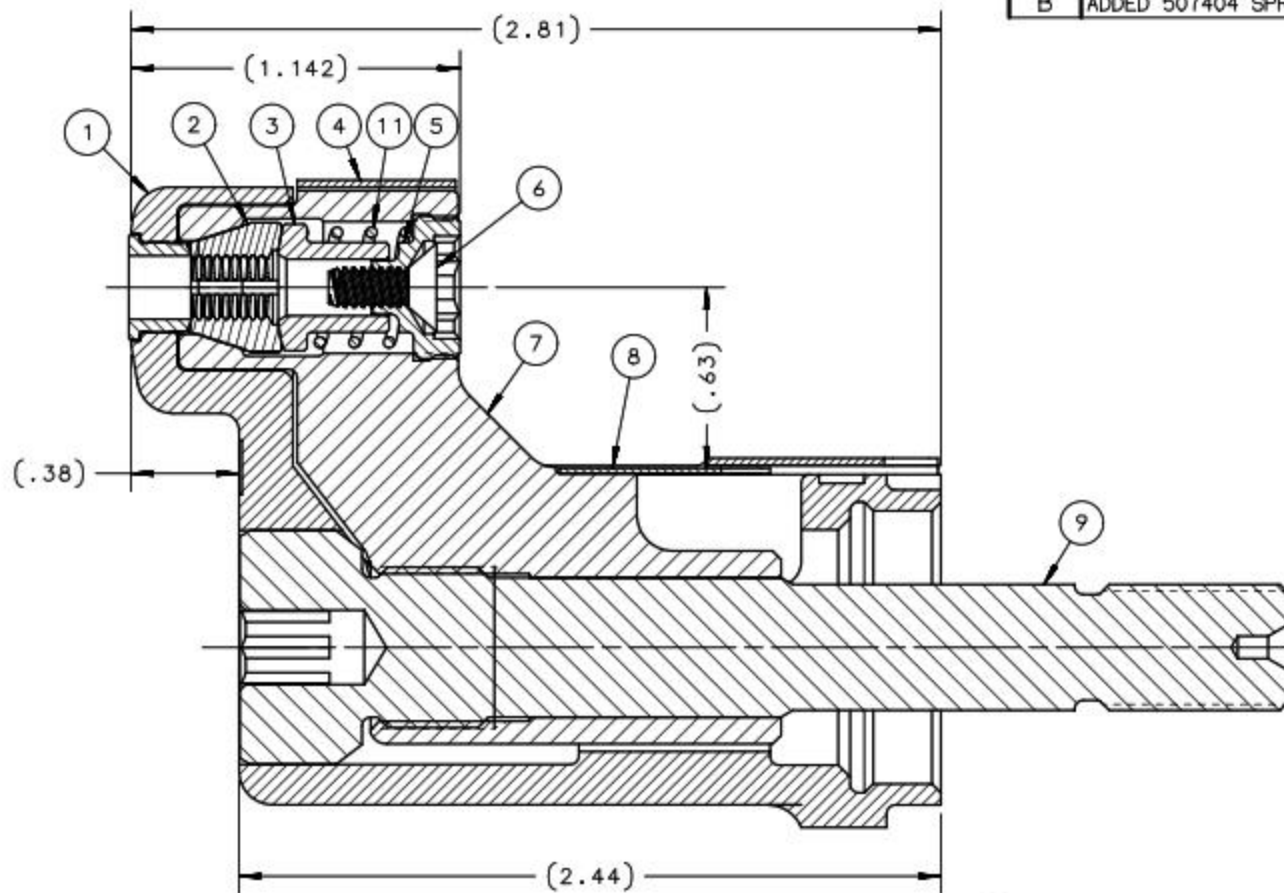
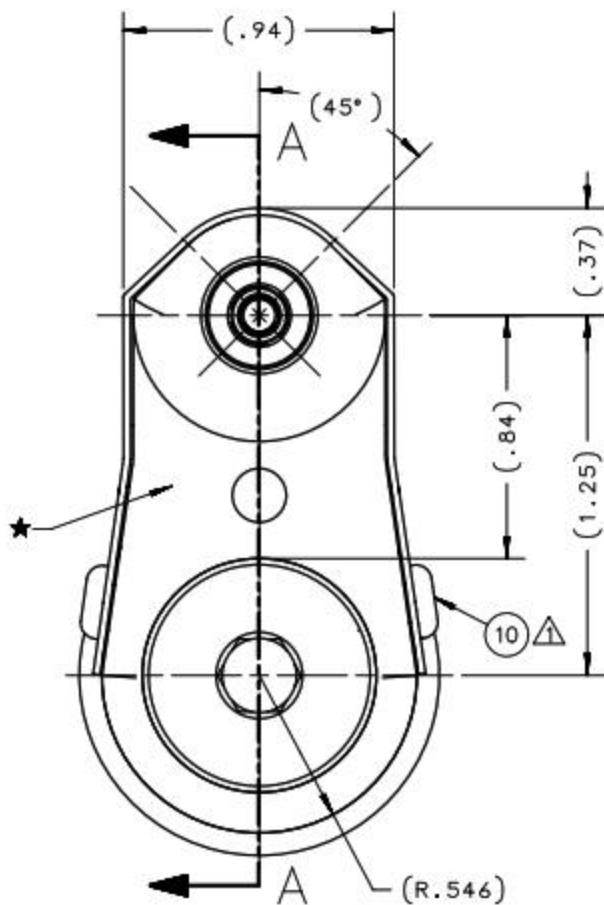


REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	10/25/13
B	ADDED 507404 SPRING	HKS	1/27/14



SECTION A-A



PART NO.	QTY	DESCRIPTION	ITEM
507404	1	SPRING	11
508511	2	B.H.C.S.	10
130476	1	DRAWBAR	9
130326	1	GUARD, COLLET	8
130509	1	COLLET	7
508553	1	FLAT HEAD SCREW	6
130462	1	RETAINING NUT	5
130322	1	GUARD, TOP	4
130461	1	FOLLOWER	3
130256	1	CHUCK JAWS, 5MM	2
130478	1	ASM, ANVIL PULL-IN	1

NOTES:

1 APPLY LOCTITE 243 TO SCREW THREADS

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401
ITAR/ECCN: EAR99	NOSE ASSEMBLY 5mm LOCKBOLT - PULL-IN
SCH B#: 8467.99.0190	FINAL ASSY: FOR USE WITH 244 TOOLS
HTS: 8467.99.0190	DATE: 10/25/13 SCALE: 2:1
	B RR-1834