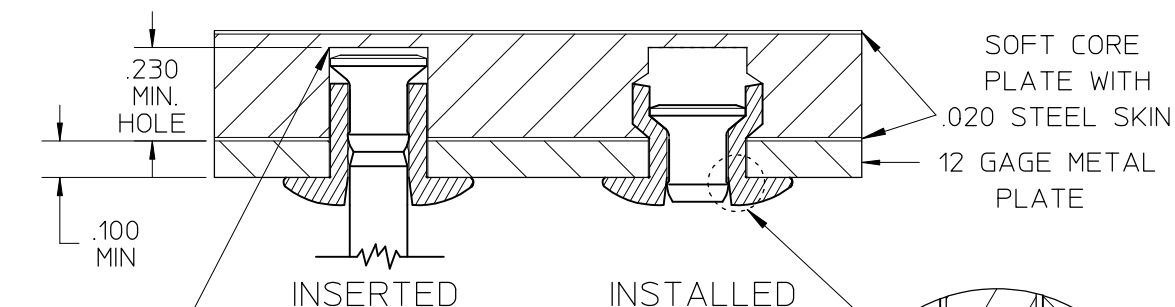
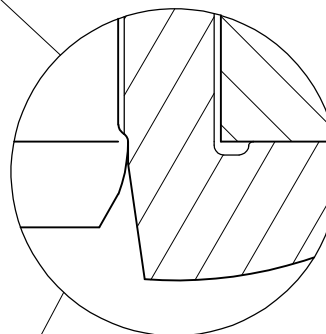


MINIMUM GRIP

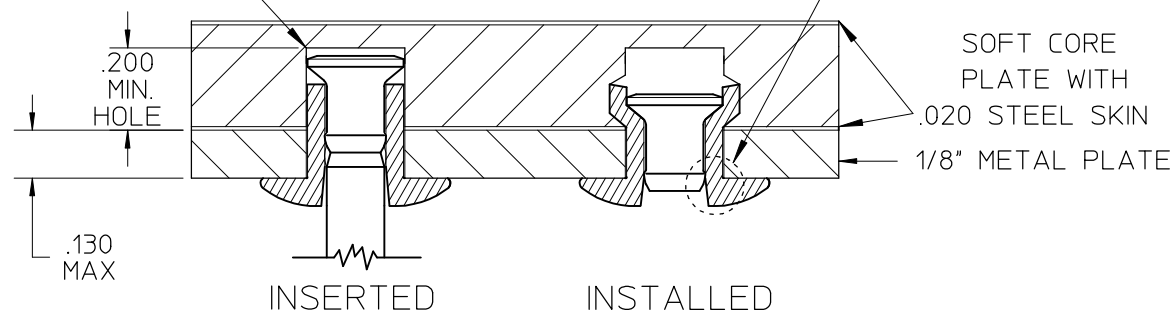


HOLE PERPENDICULAR
TO WALL WITHIN 3°

LOCK AND UNDERCUT
FILLET DETAIL



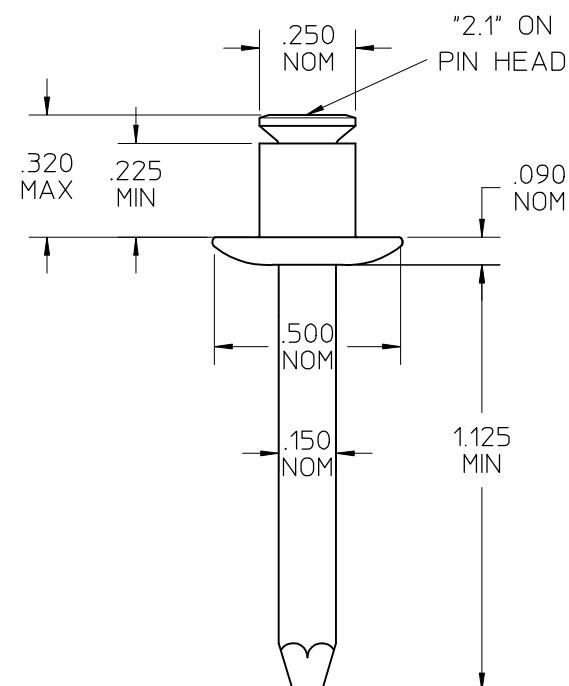
MAXIMUM GRIP



MINIMUM HOLE SIZE	.255
RECOMMENDED HOLE SIZE (F DRILL)	.257
MAXIMUM HOLE SIZE	.261

INSTALLATION TOOL	202
NOSE ASSEMBLY	99-3445-68

TENSILE	400 LBS TYPICAL, 300 LBS MIN.
SHEAR	800 LBS TYPICAL, 400 LBS MIN.



01	RELEASED PER PRN W2820.	JZL			6-19-02
REV	DESCRIPTION & PCN	DRAWN	CHECKED	APPROVED	DATE

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UNLESS OTHERWISE SPECIFIED,
TOLERANCES ARE:
.XXX .XX
*.010 *.02

COORDINATION DRAWING FOR:

TABS82.1
A-LOCK RIVET

MATERIAL:

PIN: 1022 STEEL
SLEEVE: 5056 ALUMINUM

SCALE:

2X

**Alcoa
Fastening
Systems**



Commercial Products
8001 Imperial Drive (P.O. Box 8117)
Waco, TX 76714-8117
800-388-4825 / 254-776-2000

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