MINIMUM GRIP

MINIMUM HOLE SIZE .255
RECOMMENDED HOLE SIZE (F DRILL) .257
MAXIMUM HOLE SIZE .261

INSTALLATION TOOL 202
NOSE ASSEMBLY 99-3445-68

TENSILE 400 LBS TYPICAL, 300 LBS MIN.
SHEAR 800 LBS TYPICAL, 400 LBS MIN.

HOLE PERPENDICULAR TO WALL WITHIN 3°

SOFT CORE PLATE WITH .020 STEEL SKIN
12 GAGE METAL PLATE

INSERTED INSTALLED

LOCK AND UNDERCUT FILLET DETAIL

MAXIMUM GRIP

SOFT CORE PLATE WITH .020 STEEL SKIN
1/8" METAL PLATE

INSERTED INSTALLED

"2.1" ON PIN HEAD

PIN: 1022 STEEL
SLEEVE: 5056 ALUMINUM

COORDINATION DRAWING FOR:
TABS82.1
A-LOCK RIVET