

REV	DESCRIPTION	DET	DATE
A	RELEASE	EL	09/01/17

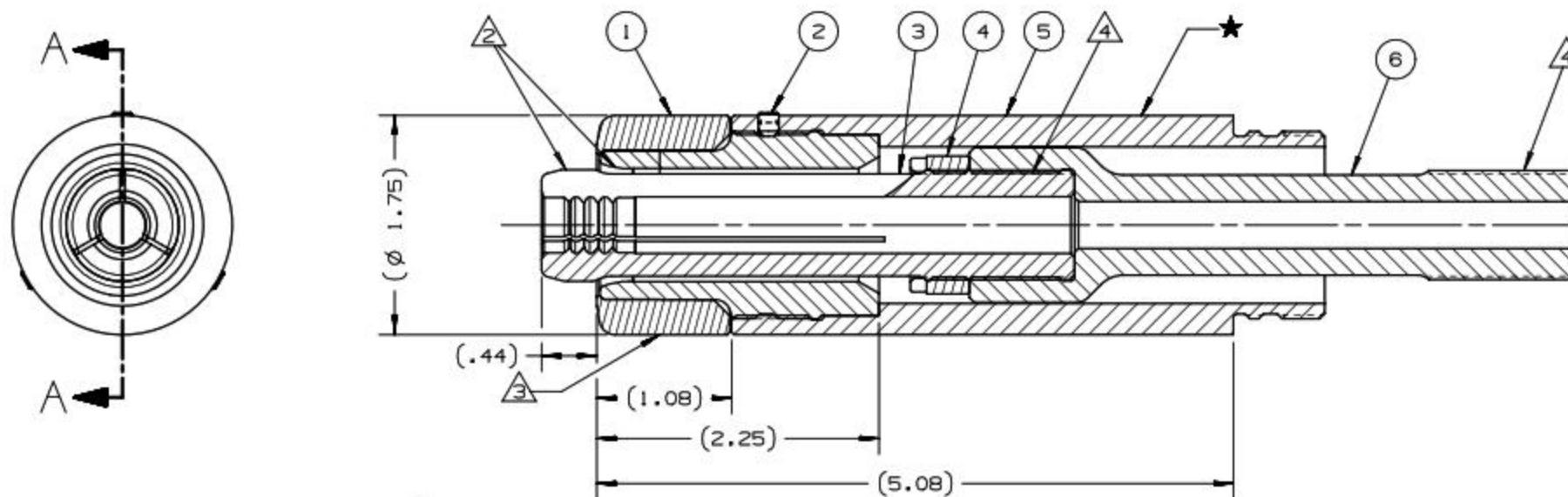
NOTES:

- 1 TO ASSEMBLE:
 - A) APPLY LOCTITE 243 (P/N 508567) TO PULLER EXTENSION'S EXTERNAL THREADS
 - B) THREAD PULLER EXTENSION INTO TOOL'S END CAP
 - C) THREAD LOCKNUT ON PULLER AS SHOWN
 - D) THREAD PULLER INTO PULLER EXTENSION, TIGHTEN LOCKNUT
 - E) TIGHTEN ANVIL INTO ANVIL EXTENSION, TIGHTEN 501781 SETSCREWS
 - F) INSTALL ANVIL OVER PULLER AND THREAD ANVIL/ANVIL HOLDER ASM INTO PISTON
 - G) TIGHTEN SETSCREWS ON PISTON

2 APPLY ANTI-SEIZE LUBRICANT P/N: 508183 OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE OF ANVIL.

3 APPLY WARNING STICKER P/N: 590516 TO ANVIL.

4 LEFT HAND THREAD.



SECTION A - A



131003	1	EXTENSION, PULLER, SF20,4	6
129154	1	HOLDER, ANVIL, SF20, 4	5
128807	1	LOCKNUT, PULLER	4
130960	1	PULLER, SF20, 16MM & -20 ST	3
501781	3	SET SCREW, #8-32 X .19	2
130976	1	ANVIL ASM, 16MM & -20 ST	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ ETCH		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE, -20 ST, 4" EXTENDED SF20 TOOL	
SCH B#: 8467.99.0190		FINAL ASSY: -	
HTS: 8467.99.0190		ENG: SMA OK: DATE: 09/01/17 SCALE: 1:1	
		B	99ST-20-IXAT