NOTES:

1. TO ASSEMBLE:
   A) APPLY LOCTITE 243 (P/N 508567) TO PULLER EXTENSION’S EXTERNAL THREADS
   B) THREAD PULLER EXTENSION INTO TOOL’S END CAP
   C) THREAD LOCKNUT ON PULLER AS SHOWN
   D) THREAD PULLER INTO PULLER EXTENSION, TIGHTEN LOCKNUT
   E) TIGHTEN ANVIL INTO ANVIL EXTENSION, TIGHTEN 501781 SETSCREWS
   F) INSTALL ANVIL OVER PULLER AND THREAD ANVIL/ANVIL HOLDER ASM INTO PISTON
   G) TIGHTEN SETSCREWS ON FISTON

2. APPLY ANTI-SEIZE LUBRICANT P/N 508183 OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE OF ANVIL.
3. APPLY WARNING STICKER P/N: 590516 TO ANVIL.
4. LEFT HAND THREAD.

SECTION A-A

<table>
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<tr>
<th>PART NO.</th>
<th>QTY</th>
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<td>ANVIL ASH, 16MM &amp; 20 ST</td>
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IDENTIFICATION PER SPEC 42-311: ★ ETCH

HUCK INTERNATIONAL, INC., T.S.O
1 CORPORATE DR
KINGSTON, NEW YORK 12401

ITW/VECON: EAR8
NOSE, -20 ST, 4" EXTENDED SF20 TOOL

EOH BA: 8407.00.0100

FINAL ASSY:

HTS: 9907.00.0100

B 99ST-20-IXAT