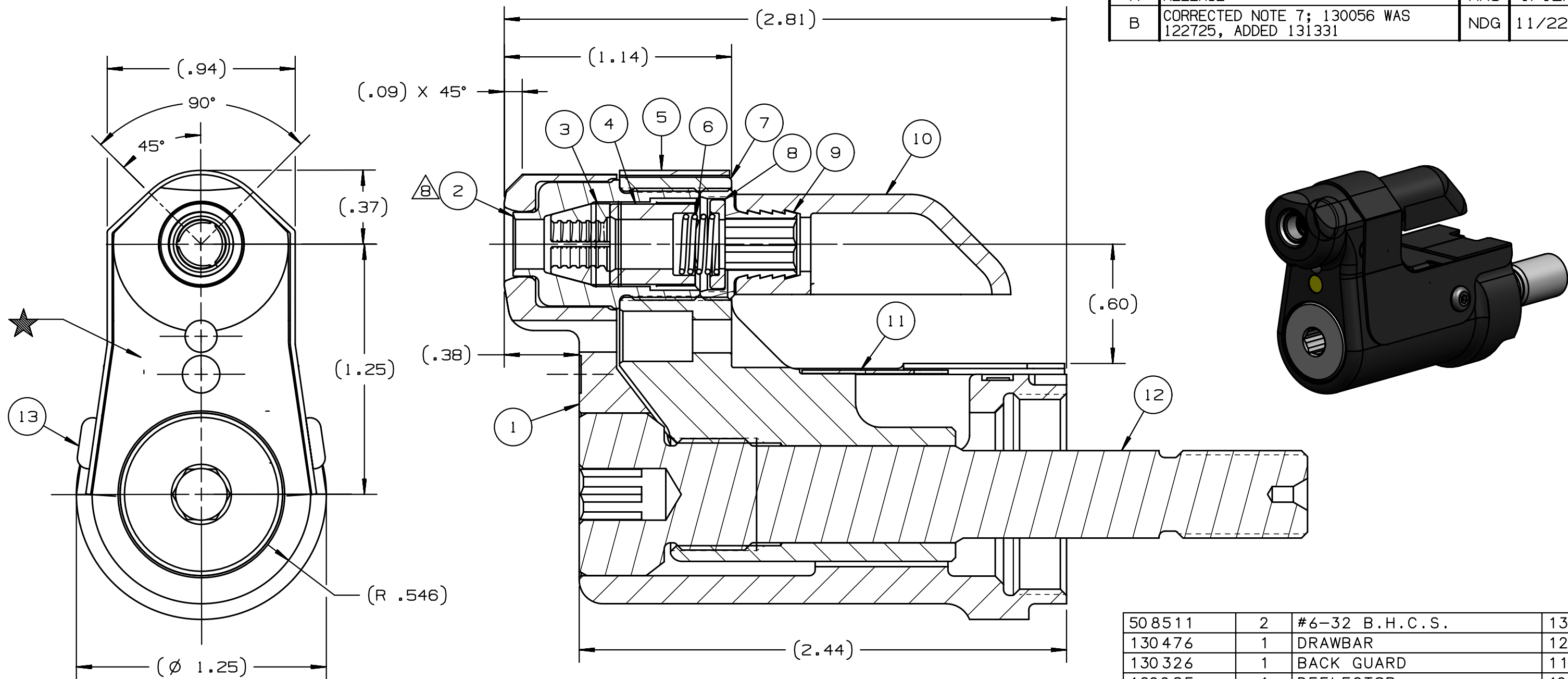


REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	1/12/15
B	CORRECTED NOTE 7; 130056 WAS 122725, ADDED 131331	NDG	11/22/16



NOTES:

- 1 MAXIMUM RECOMMENDED STROKE .562
- 2 FOR USE WITH THE 254 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER 118362
- 3 FOR USE WITH 2582 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER KIT 119888
- 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT
- 5 SHIP WITH STOP 126747
- 6 130831 PINTAIL CATCHER KIT AVAILABLE WHICH CONSISTS OF:
130830 UNITIZED DEFLECTOR
130754 ADJUSTMENT SCREW
130753 PINTAIL CATCHER
506035 SPRING
- Ⓡ 7 130056 UNITIZED CHUCK JAW AND 131331 SPACER AVAILABLE
- Ⓢ APPLY LOCTITE 243 TO THREADS

50 85 11	2	#6-32 B.H.C.S.	13
130 476	1	DRAWBAR	12
130 326	1	BACK GUARD	11
1200 95	1	DEFLECTOR	10
130 832	1	BARBED RETAINER	9
130 836	1	LOCATOR	8
130 821	1	COLLET HOUSING	7
50 57 17	1	SPRING	6
130 322	1	WRAP AROUND GUARD	5
130 838	1	FOLLOWER	4
1300 48	1	CHUCK JAW	3
130 835	1	COLLET CARTRIDGE	2
130 824	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE ASSEMBLY -08 LGP STRAD	
SCH B#: 8467.99.0190		FINAL ASSY: FOR USE WITH 206 STYLE TOOLS	
HTS: 8467.99.0190		ENG: NDG CK: DATE: 1/12/15 SCALE: 2:1	
		B	99LGP-08-ZRAD