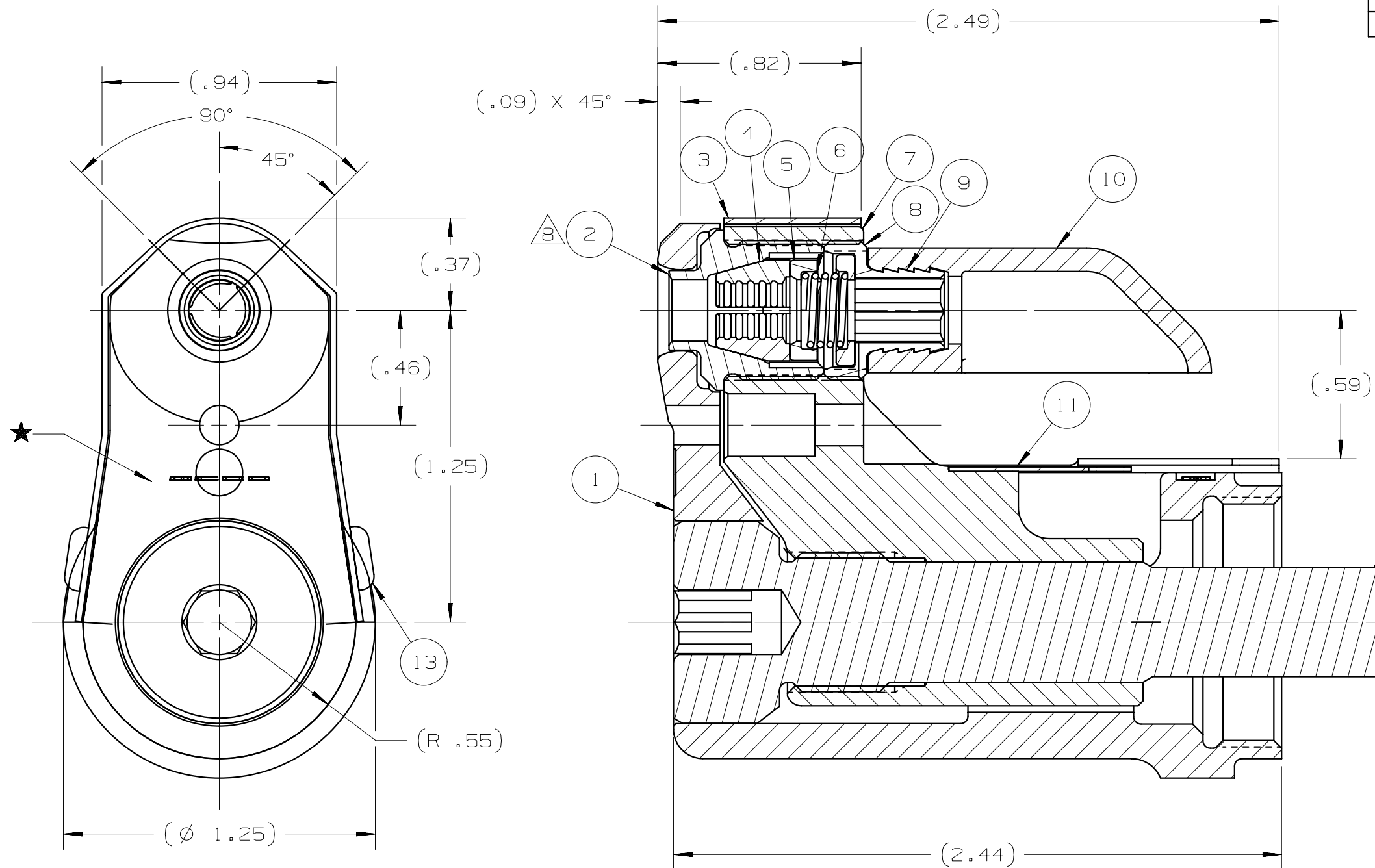
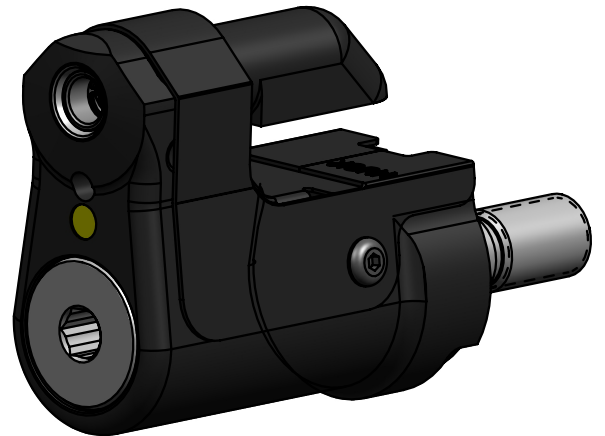




| REV | DESCRIPTION | DET | DATE   |
|-----|-------------|-----|--------|
| A   | RELEASE     | HKS | 1/9/15 |



NOTES:

- 1 MAXIMUM RECOMMENDED STROKE .562
- 2 FOR USE WITH THE 254 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER 118362
- 3 FOR USE WITH 2582, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER KIT 119888
- 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT
- 5 SHIP WITH STOP 126747
- 6 130831 PINTAIL CATCHER KIT AVAILABLE WHICH CONSISTS OF:  
130830 UNITIZED DEFLECTOR  
130754 ADJUSTMENT SCREW  
130753 PINTAIL CATCHER  
506035 SPRING
- 7 130056 UNITIZED CHUCK JAW AVAILABLE
- 8 APPLY LOCTITE 243 TO THREADS

|          |     |                  |      |
|----------|-----|------------------|------|
| 508511   | 2   | #6-32 B.H.C.S.   | 13   |
| 130476   | 1   | DRAWBAR          | 12   |
| 130326   | 1   | BACK GUARD       | 11   |
| 120095   | 1   | DEFLECTOR        | 10   |
| 130832   | 1   | BARBED RETAINER  | 9    |
| 130836   | 1   | LOCATOR          | 8    |
| 130821   | 1   | COLLET HOUSING   | 7    |
| 505717   | 1   | SPRING           | 6    |
| 130833   | 1   | FOLLOWER         | 5    |
| 130048   | 1   | CHUCK JAWS       | 4    |
| 130322   | 1   | TOP GUARD        | 3    |
| 130834   | 1   | COLLET CARTRIDGE | 2    |
| 130823   | 1   | ANVIL            | 1    |
| PART NO. | QTY | DESCRIPTION      | ITEM |

|                                        |                                                                               |                  |            |
|----------------------------------------|-------------------------------------------------------------------------------|------------------|------------|
| IDENTIFICATION PER SPEC 42-311: ★ ETCH | HUCK INTERNATIONAL, INC., I.S.D<br>1 CORPORATE DR<br>KINGSTON, NEW YORK 12401 |                  |            |
| ITAR/ECCN: EAR99                       | NOSE ASSEMBLY<br>-08 LGP                                                      |                  |            |
| SCH B#: 8467.99.0190                   | FINAL ASSY: FOR USE WITH 206 STYLE TOOLS                                      |                  |            |
| HTS: 8467.99.0190                      | ENG: NDG                                                                      | CK: DATE: 1/9/15 | SCALE: 2:1 |
| B                                      |                                                                               | 99LGP-08-ORAD    |            |