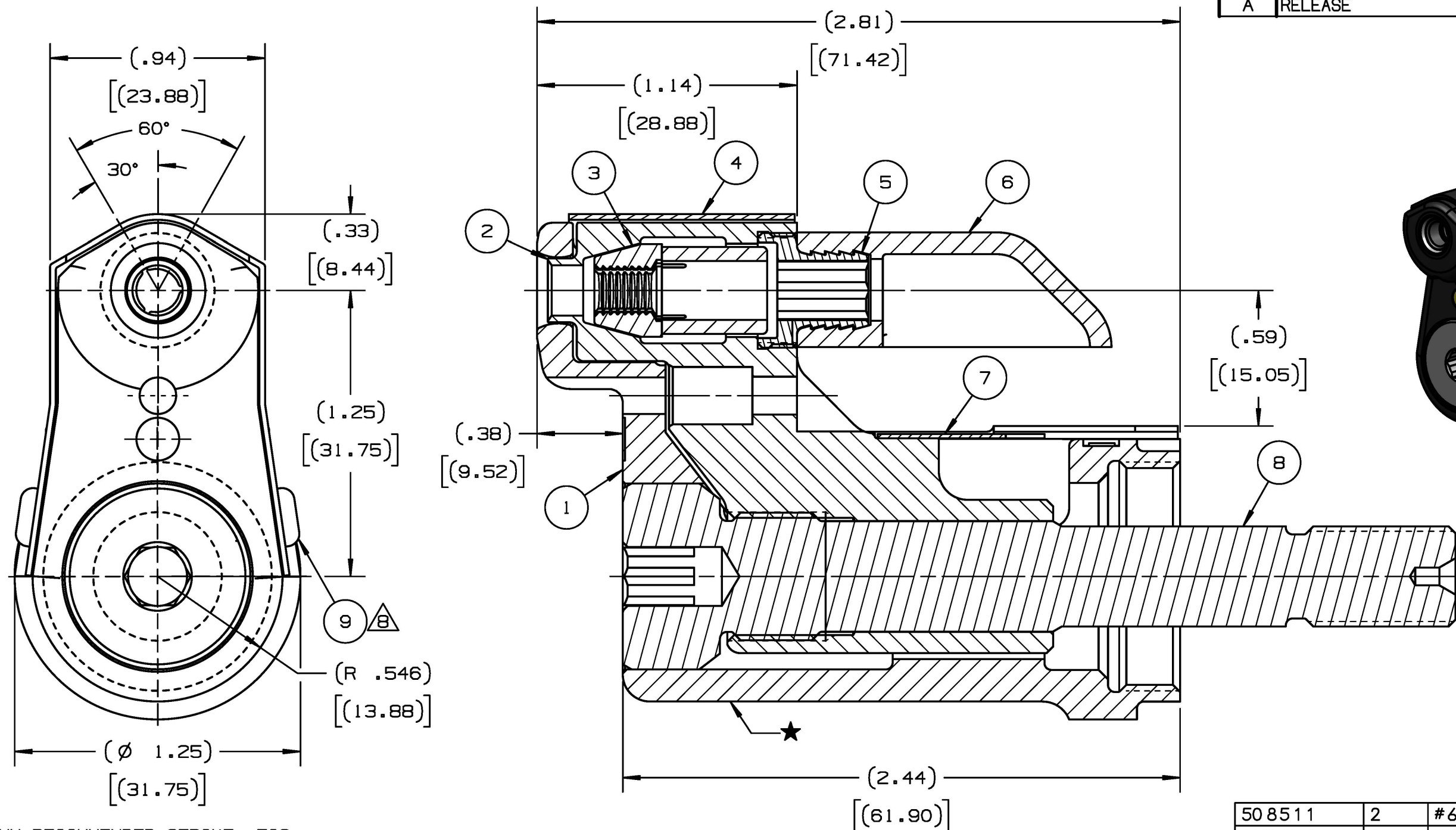


REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	04/09/19



NOTES:

- 1 MAXIMUM RECOMMENDED STROKE .562
- 2 FOR USE WITH THE 254 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER 118362
- 3 FOR USE WITH 2582 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER KIT 119888
- 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT
- 5 SHIP WITH STOP 126747
- 6 131999 PINTAIL CATCHER KIT AVAILABLE WHICH CONSISTS OF:
126748-1 UNITIZED DEFLECTOR
130754 ADJUSTMENT SCREW
130753 PINTAIL CATCHER
506035 SPRING
- 7 130049 CHUCK JAW, 131908 LOCATOR, 130838 FOLLOWER & 505717 SPRING AVAILABLE

 APPLY LOCTITE 243 TO THREADS

508511	2	#6-32 B.H.C.S.	9
130476	1	DRAWBAR	8
130326	1	BACK GUARD	7
120095	1	DEFLECTOR	6
131940	1	BARBED RETAINER	5
130322CS	1	WRAP AROUND GUARD	4
130055	1	UNITIZED CHUCK JAW	3
131957	1	COLLET	2
130905C	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE ASSEMBLY -07 LGP STRAD CLR	
SCH B#: 8467.99.0190		FINAL ASSY: FOR USE WITH 206 STYLE TOOLS	
HTS: 8467.99.0190	B	99LGP-07-ZCAD	