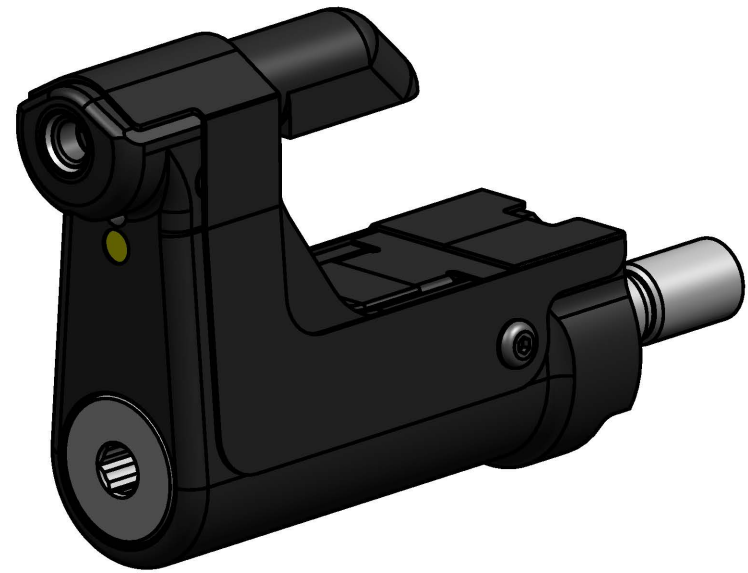
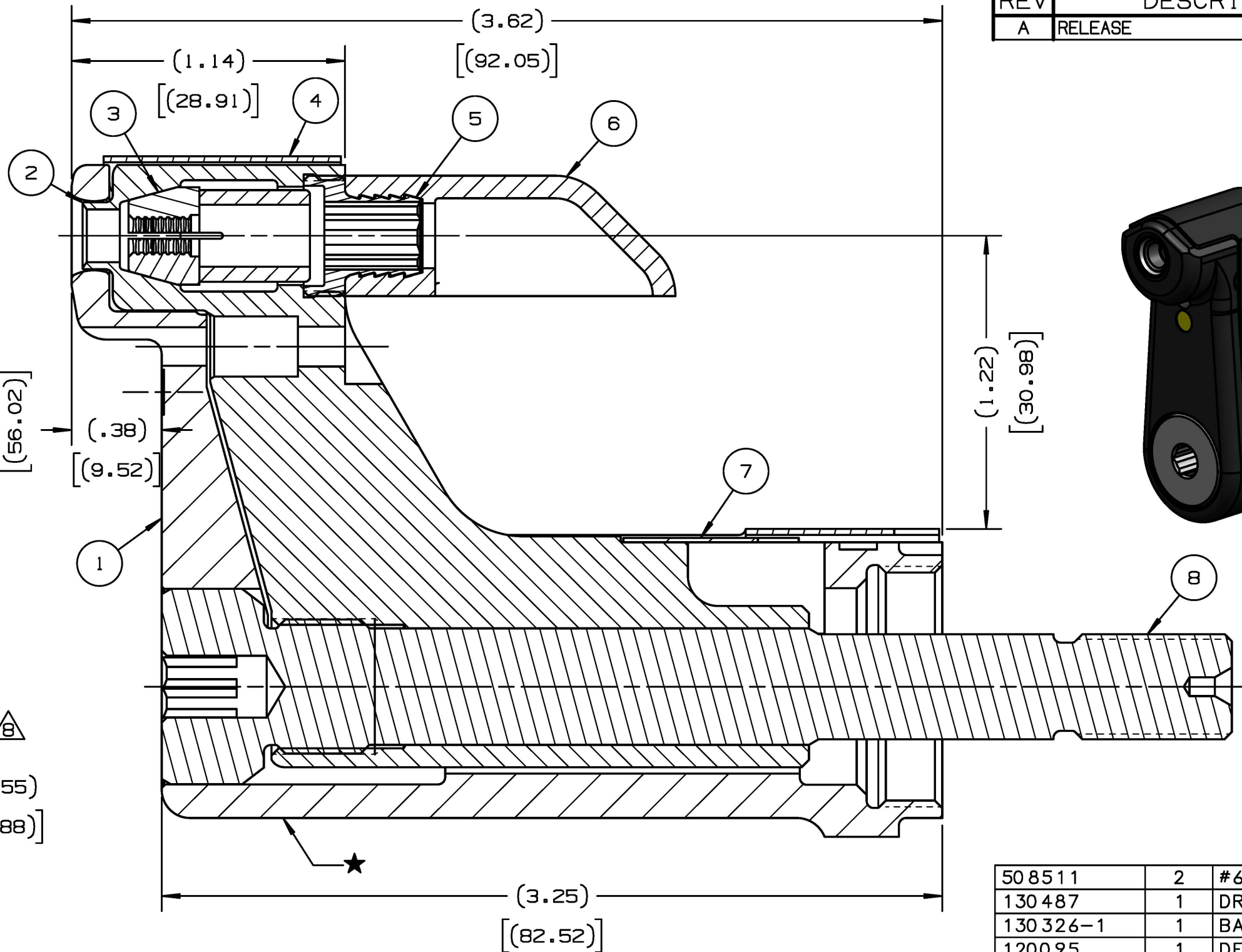
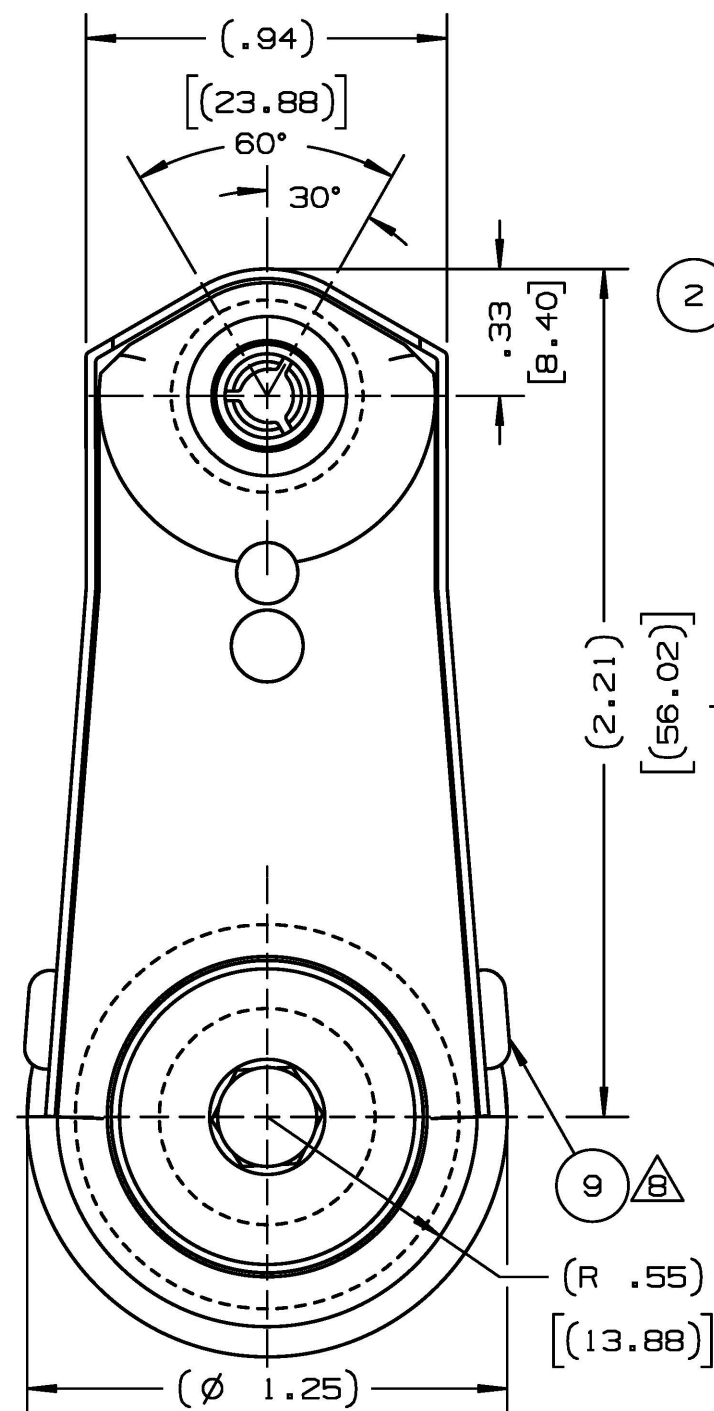




- NOTES: [(31.75)]
- 1 MAXIMUM RECOMMENDED STROKE: .562
 - 2 FOR USE WITH THE 254 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER 118362
 - 3 FOR USE WITH 2582 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER KIT 119888
 - 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT
 - 5 SHIP WITH STOP 126747
 - 6 131999 PINTAIL CATCHER KIT AVAILABLE WHICH CONSISTS OF:
126748-1 UNITIZED DEFLECTOR
130754 ADJUSTMENT SCREW
130753 PINTAIL CATCHER
506035 SPRING
 - 7 130046 CHUCK JAW, 130838 FOLLOWER, 131908 LOCATOR, 505717 SPRING AVAILABLE

△ APPLY LOCTITE 243 TO THREADS

REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	04/09/19

508511	2	#6-32 B.H.C.S.	9
130487	1	DRAWBAR	8
130326-1	1	BACK GUARD	7
120095	1	DEFLECTOR	6
131940	1	BARBED RETAINER	5
130322-1CS	1	WRAP AROUND GUARD	4
130050	1	UNITIZED CHUCK JAWS	3
131958	1	COLLET	2
130907C	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	NOSE ASSEMBLY -07 LGP STRAD EXT CLR		
SCH B#: 8467.99.0190	FINAL ASSY: FOR USE WITH 206 STYLE TOOLS		
HTS: 8467.99.0190	ENG: DFL	DATE: 04/09/19	SCALE: 2:1
B		99LGP-07-ZBAD	