



- NOTES:
- 1 MAXIMUM RECOMMENDED STROKE .562
  - 2 FOR USE WITH THE 254 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER 118362
  - 3 FOR USE WITH 2582, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER KIT 119888
  - 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT
  - 5 SHIP WITH STOP 126747
  - 6 130831 PINTAIL CATCHER KIT AVAILABLE WHICH CONSISTS OF:
    - 130830 UNITIZED DEFLECTOR
    - 130754 ADJUSTMENT SCREW
    - 130753 PINTAIL CATCHER
    - 506035 SPRING
  - 7 130054 UNITIZED CHUCK JAW AVAILABLE
  - 8 APPLY LOCTITE 243 TO THREADS

508511	2	#6-32 B.H.C.S.	13
130476	1	DRAWBAR	12
130326	1	BACK GUARD	11
120095	1	DEFLECTOR	10
130832	1	BARBED RETAINER	9
130836	1	LOCATOR	8
130821	1	COLLET HOUSING	7
505717	1	SPRING	6
130833	1	FOLLOWER	5
130049	1	CHUCK JAWS	4
130322	1	TOP GUARD	3
130903	1	COLLET CARTRIDGE	2
130902	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ ETCH	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	NOSE ASSEMBLY -07 LGP		
SCH B#: 8467.99.0190	FINAL ASSY: FOR USE WITH 206 STYLE TOOLS		
HTS: 8467.99.0190	ENG: NDG	CK: DATE: 1/9/15	SCALE: 2:1
B		99LGP-07-ORAD	