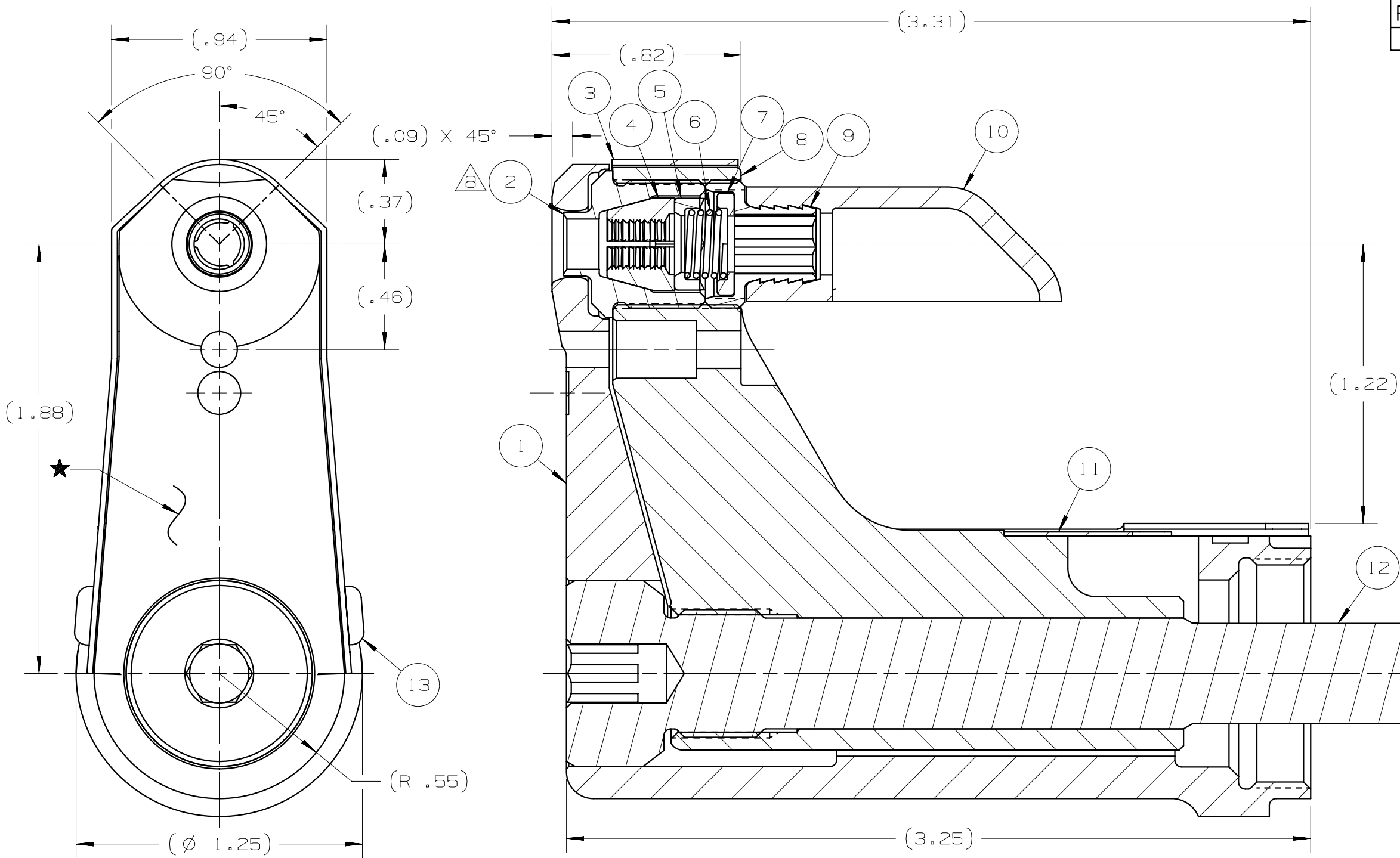
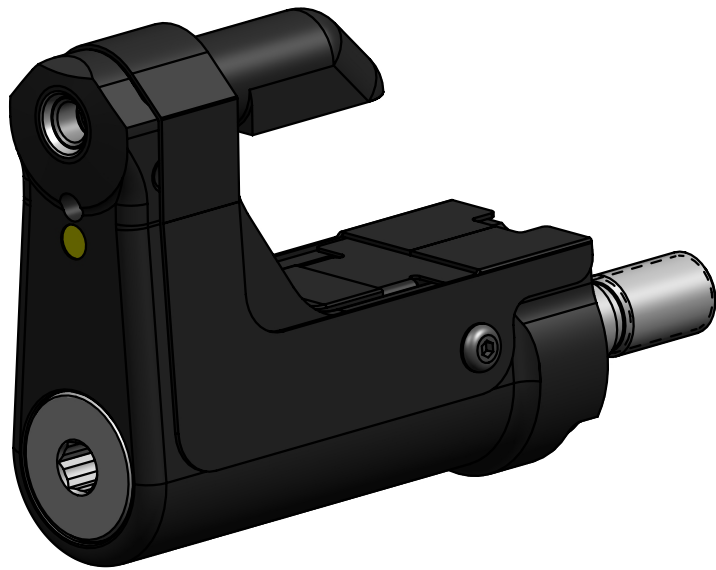




REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	3/16/15



508511	2	#6-32 B.H.C.S.	13
130487	1	DRAWBAR	12
130326-1	1	BACK GUARD	11
120095	1	DEFLECTOR	10
130832	1	BARBED RETAINER	9
130822	1	COLLET HOUSING	8
130836	1	LOCATOR	7
505717	1	SPRING	6
130833	1	FOLLOWER	5
130049	1	CHUCK JAWS	4
130322-1	1	WRAP AROUND GUARD	3
130903	1	COLLET CARTRIDGE	2
130904	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

NOTES:

- 1 MAXIMUM RECOMMENDED STROKE: .562
- 2 FOR USE WITH THE 254 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER 118362
- 3 FOR USE WITH 2582 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER KIT 119888
- 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT
- 5 SHIP WITH STOP 126747
- 6 130831 PINTAIL CATCHER KIT AVAILABLE WHICH CONSISTS OF:
130830 UNITIZED DEFLECTOR
130754 ADJUSTMENT SCREW
130753 PINTAIL CATCHER
506035 SPRING
- 7 130054 UNITIZED CHUCKJAW AVAILABLE
- 8 APPLY LOCTITE 243 TO THREADS

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	NOSE ASSEMBLY -07 LGP EXT		
SCH B#: 8467.99.0190	FINAL ASSY: FOR USE WITH 206 STYLE TOOLS		
HTS: 8467.99.0190	ENG: NDG	CK: DATE: 3/16/15	SCALE: 2:1
B		99LGP-07-OLAD	