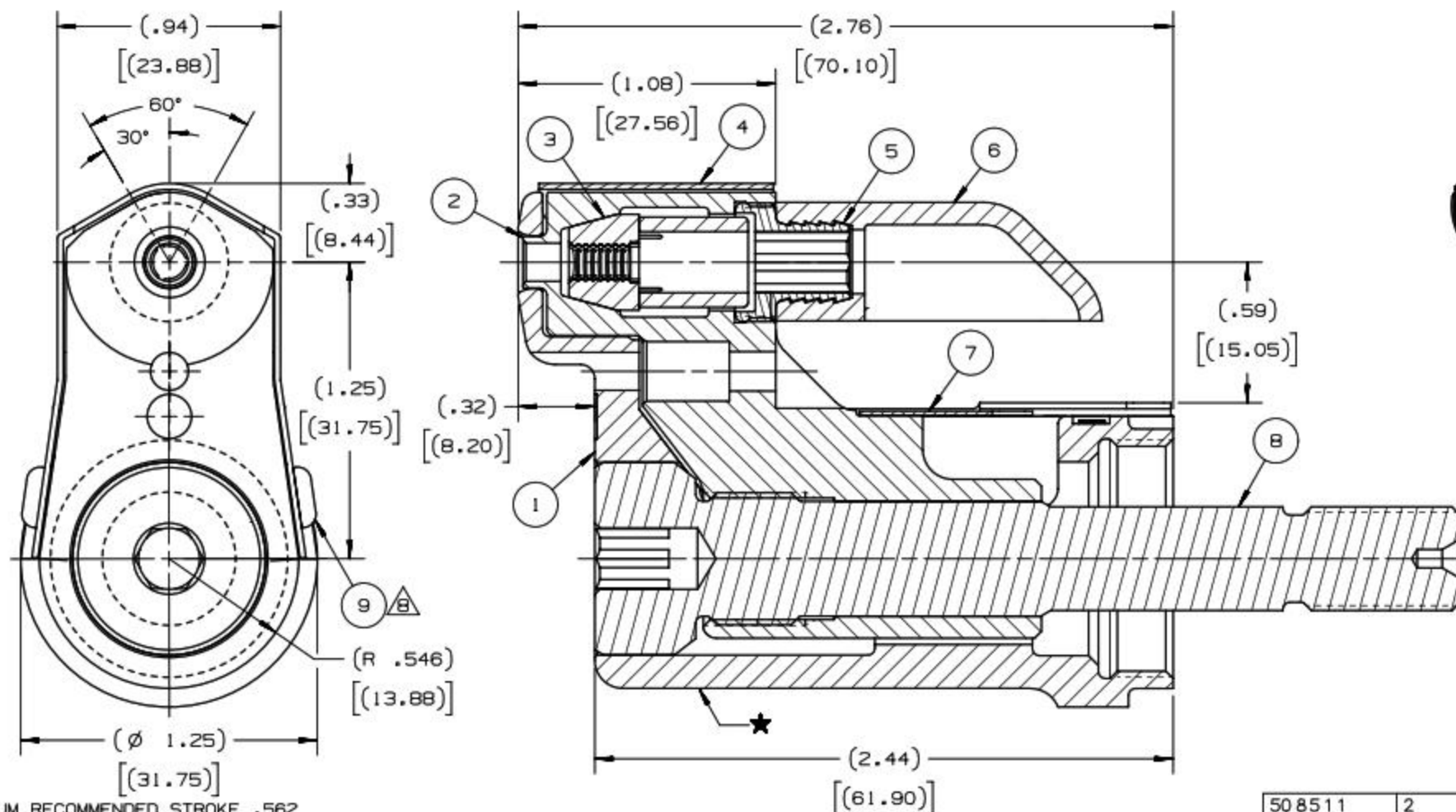


REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	01/09/19



NOTES:

- 1 MAXIMUM RECOMMENDED STROKE .562
- 2 FOR USE WITH THE 254 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER 118362
- 3 FOR USE WITH 2582 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER KIT 119888
- 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT
- 5 SHIP WITH STOP 126747
- 6 130831 PINTAIL CATCHER KIT AVAILABLE WHICH CONSISTS OF:
130830 UNITIZED DEFLECTOR
130754 ADJUSTMENT SCREW
130753 PINTAIL CATCHER
506035 SPRING
- 7 130046 CHUCK JAW, 131908 LOCATOR, 130838 FOLLOWER & 505717 SPRING AVAILABLE

APPLY LOCTITE 243 TO THREADS

508511	2	#6-32 B.H.C.S.	9
130476	1	DRAWBAR	8
130326	1	BACK GUARD	7
120095	1	DEFLECTOR	6
131940	1	BARBED RETAINER	5
130322CS	1	WRAP AROUND GUARD	4
130050	1	UNITIZED CHUCK JAW	3
131916	1	COLLET	2
130881C	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401
ITAR/ECCN: EAR99	NOSE ASSEMBLY -05 LGP STRAD CLR
SCH B#: 8467.99.0190	FINAL ASSY: FOR USE WITH 206 STYLE TOOLS
HTS: 8467.99.0190	DATE: 01/09/19 SCALE: 2:1
B	99LGP-05-ZCAD