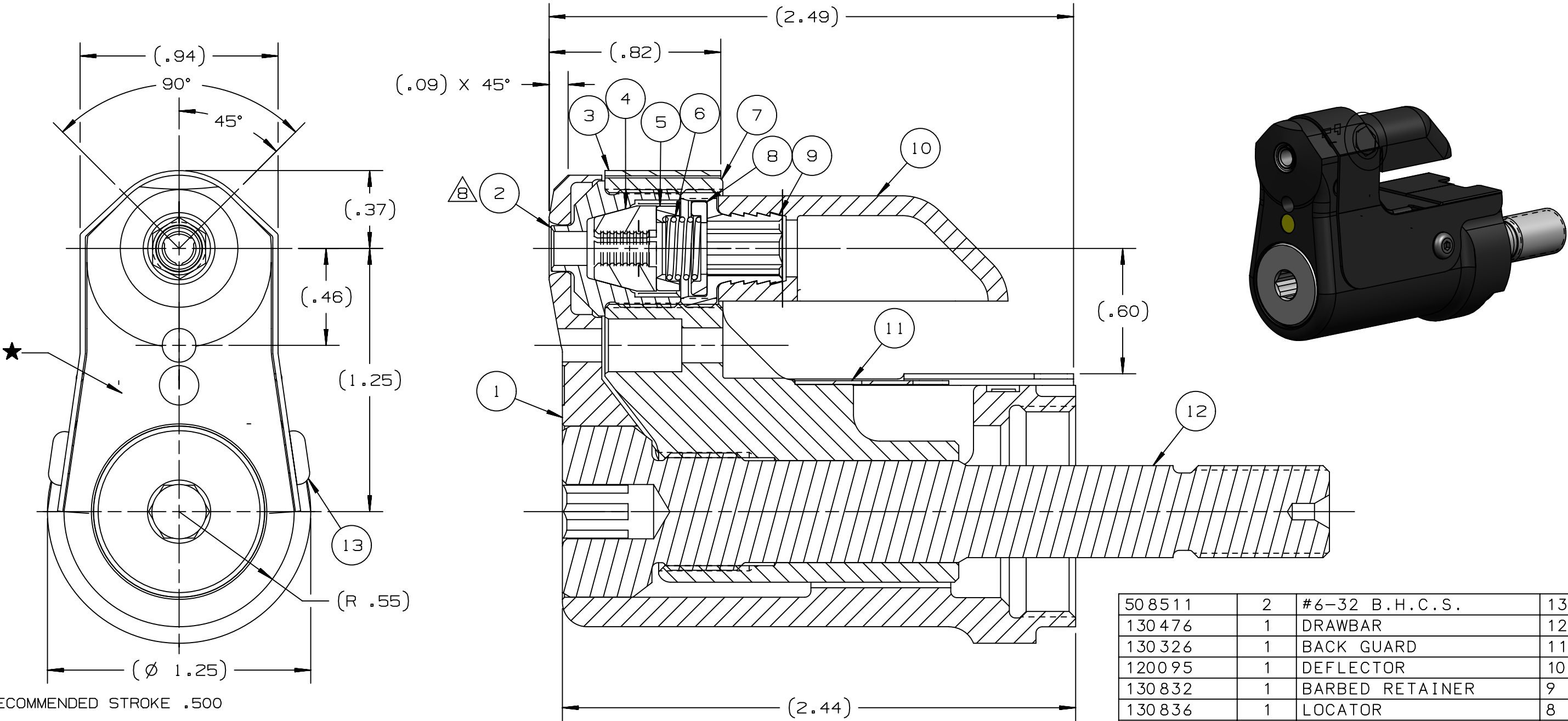


REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	03/3/15
B	CHUCK JAW WAS UNITIZED CHUCK JAW	JJC	02/16/17



- NOTES:
- 1 MAXIMUM RECOMMENDED STROKE .500
 - 2 FOR USE WITH THE 254 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER 118362
 - 3 FOR USE WITH 2582, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER KIT 119888
 - 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT
 - 5 SHIP WITH STOP 126747
 - 6 130831 PINTAIL CATCHER KIT AVAILABLE WHICH CONSISTS OF:
 - 130830 UNITIZED DEFLECTOR
 - 130754 ADJUSTMENT SCREW
 - 130753 PINTAIL CATCHER
 - 506035 SPRING
 - 7 130051 UNITIZED CHUCK JAW AVAILABLE
-  APPLY LOCTITE 243 TO THREADS

50 8511	2	#6-32 B.H.C.S.	13
130 476	1	DRAWBAR	12
130 326	1	BACK GUARD	11
1200 95	1	DEFLECTOR	10
130 832	1	BARBED RETAINER	9
130 836	1	LOCATOR	8
130 821	1	COLLET HOUSING	7
50 5717	1	SPRING	6
130 833	1	FOLLOWER	5
 1300 46	1	CHUCK JAWS	4
130 322	1	TOP GUARD	3
130 876	1	COLLET CARTRIDGE	2
130 875	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311:  ETCH	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	NOSE ASSEMBLY -05 LGP		
SCH B#: 8467.99.0190	FINAL ASSY: FOR USE WITH 206 STYLE TOOLS		
HTS: 8467.99.0190	ENG: NDG	CK: 	DATE: 3/3/15 SCALE: 2:1
	99LGP-05-ORAD		