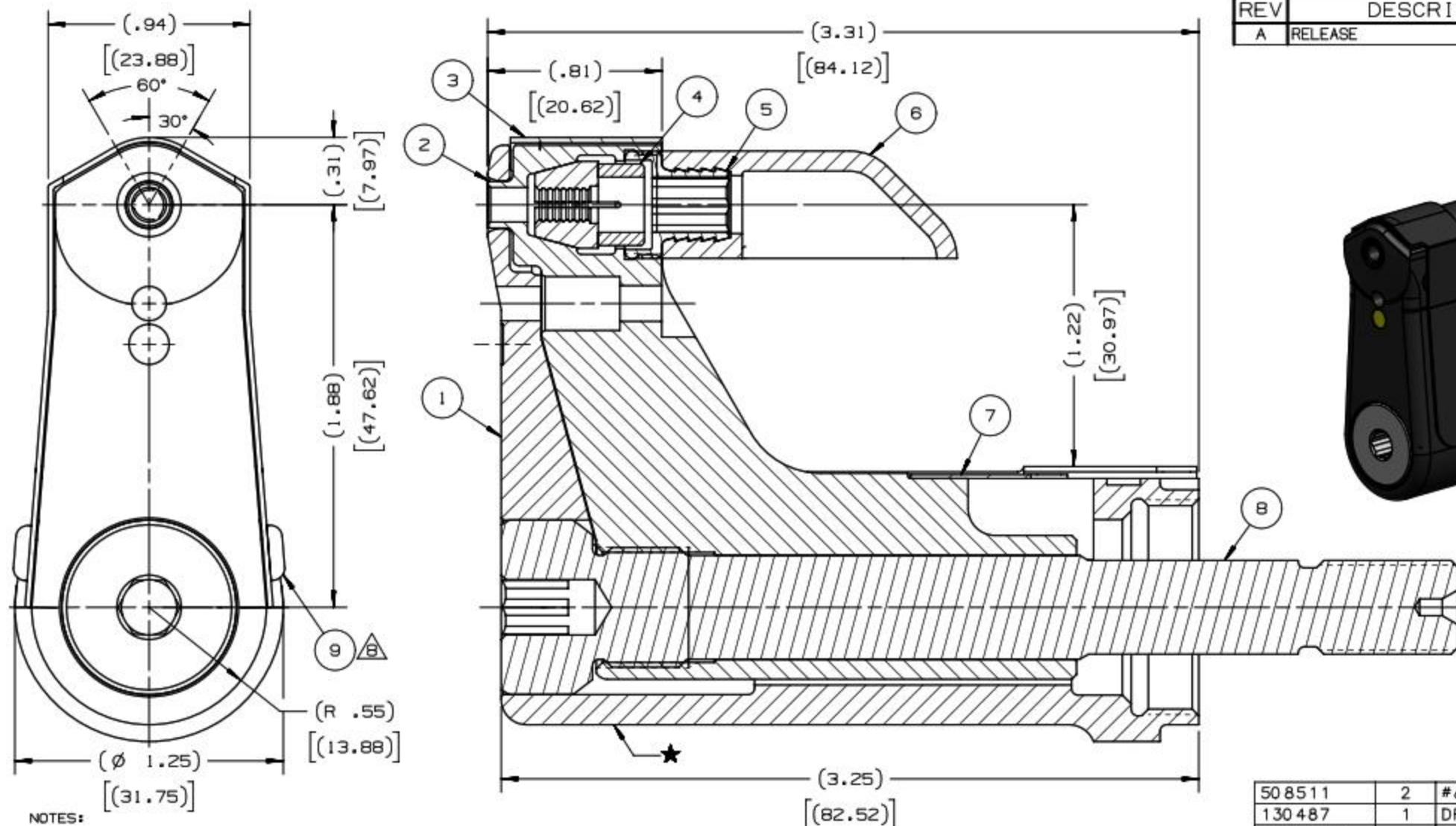


REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	01/09/19



NOTES:

- 1 MAXIMUM RECOMMENDED STROKE: .562
- 2 FOR USE WITH THE 254 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER 118362
- 3 FOR USE WITH 2582 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER KIT 119888
- 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT
- 5 SHIP WITH STOP 126747
- 6 131999 PINTAIL CATCHER KIT AVAILABLE WHICH CONSISTS OF:
 - 126748-1 UNITIZED DEFLECTOR
 - 130754 ADJUSTMENT SCREW
 - 130753 PINTAIL CATCHER
 - 506035 SPRING
- 7 130046 CHUCK JAW, 130833 FOLLOWER, 131908 LOCATOR & 505717 SPRING AVAILABLE

APPLY LOCTITE 243 TO THREADS

508511	2	#6-32 B.H.C.S.	9
130487	1	DRAWBAR	8
130326-1	1	BACK GUARD	7
120095	1	DEFLECTOR	6
122912	1	BARBED RETAINER	5
130051	1	UNITIZED JAW	4
130322-1C	1	WRAP AROUND GUARD	3
131910	1	COLLET	2
130877C	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	NOSE ASSEMBLY -05 LGP CLR EXT		
SCH B#: 8467.99.0190	FINAL ASSY: FOR USE WITH 206 STYLE TOOLS		
HTS: 8467.99.0190	ENG: DFL	DATE: 01/09/19	SCALE: 2:1
	B	99LGP-05-0BAD	