NOTES:

1. MUST BE USED W/131456 ACTUATOR ROD & DISK ASSY (REF 16.284 LENGTH ROD)
2. APPLY GREASE P/N 620030 TO SPINDLE 131456 BEFORE ASSY TO THIMBLE 124202
3. APPLY WARNING STICKER P/N S90273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL

TO ASSEMBLE SPINDLE/THIMBLE:

A: THREAD THIMBLE 124202 ONTO SPINDLE 131456 UNTIL THIMBLE BOTTOMS
B: BACK OFF THIMBLE 124202 UNTIL DOWEL PIN HOLE LINES UP W/FLAT ON SPINDLE 131456
C: INSTALL DOWEL PIN S91367

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PART NO. QTY
S90273 1 STICKER, MOVING PARTS
S91367 2 DISK 16.284
S92402 1 COUPLING, SPINDLE 131456
S91407 1 SPINDLE, HSPIN N. EXT
S91457 1 HOLDER, ANVIL, HSPIN EXT
S91367 1 PIN, DOWEL .250 X 1.50
S92401 1 ANVIL, .32 HSPIN
S92402 1 THIMBLE, .32 HS