

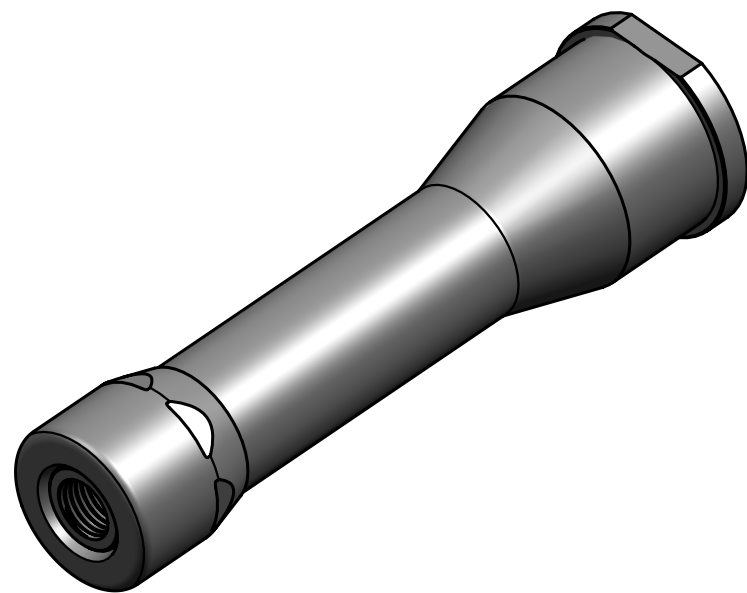
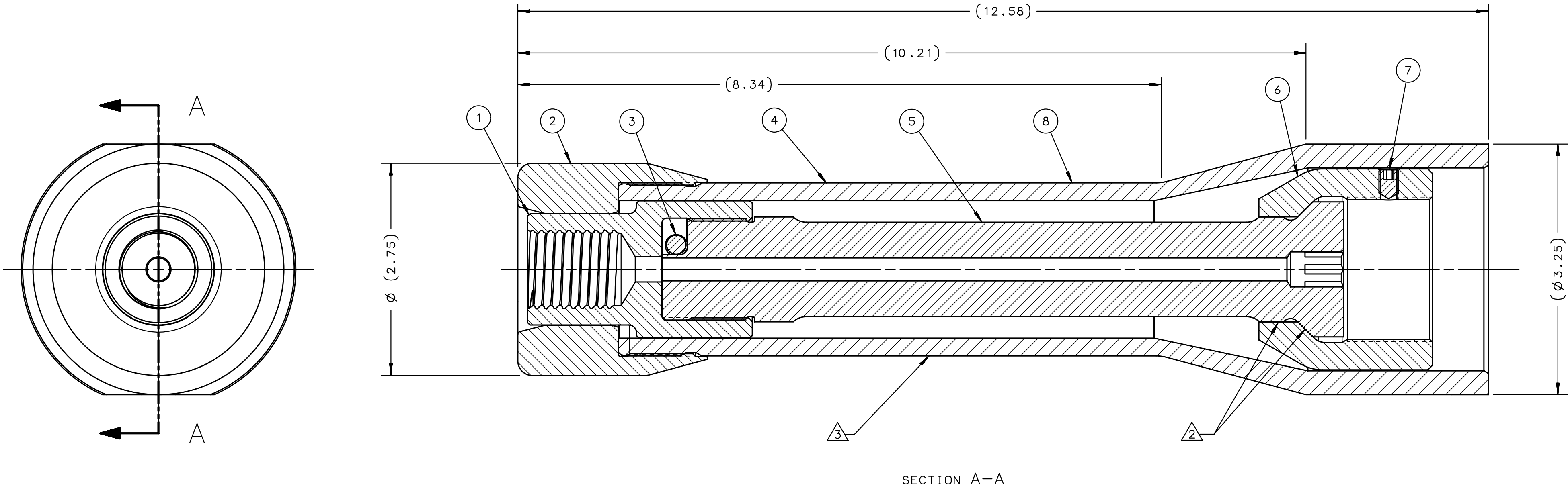
REV	DESCRIPTION	DET	DATE
A	RELEASE	EL	05/22/17

NOTES:

- 1 MUST BE USED W/124204 ACTUATOR ROD & DISK ASSY (REF 16.284 LENGTH ROD)
- 2

APPLY GREASE P/N 620030 TO SPINDLE (131456) BEFORE ASSY TO THIMBLE (124202)
- 3

APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL TO ASSEMBLE SPINDLE/THIMBLE:
- A) THREAD THIMBLE 124202 ONTO SPINDLE 131456 UNTIL THIMBLE BOTTOMS
- B) BACK OFF THIMBLE 124202 UNTIL DOWEL PIN HOLE LINES UP W/FLAT ON SPINDLE 131456
- C) INSTALL DOWEL PIN 501367



590273	1	STICKER, WARN, MOVING PARTS	8
501766	2	SSCR SOC CON .25-28 X .38	7
124057	1	COUPLING, SPINDLE, -24 & M20	6
131456	1	SPINDLE, HSPIN, -32 EXTD	5
131457	1	HOLDER, ANVIL, HSPIN EXTD	4
501367	1	PIN-DOWEL .250 X 1.50	3
124201	1	ANVIL, -32 HSPIN	2
124202	1	THIMBLE, -32 HS	1
PART NO.	QTY	DESCRIPTION	ITEM
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		ASM, NOSE, HS52, -32HS EXTENDED	
SCH B#: 8467.99.0190		FINAL ASSY: -	
HTS: 8467.99.0190		ENG: EL	OK: DATE: 05/22/17 SCALE: 1:1
		C	99HS-32-ILAZ