NOTE:

- APPLY LOCTITE 243 TO THESE Threaded JOINTS.
- APPLY GREASE P/N 420030 TO SPINDLE (ITEM 5) BEFORE ATTACHING TO SPINDLE COUPLING (ITEM 6).
- APPLY WARNING STICKER (ITEM 8) TO ANVIL HOLDER (ITEM 4).
- DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL (ITEM 1).
- TORQUE JAM NUT (ITEM 3) TO 90-100 LB-FT.
- MUST BE USED WITH ACTUATOR ROD ASSEMBLY P/N 131558 SOLD SEPARATELY.

SECTION A-A

Identification per Spec.

M&K International, Inc., 1345

KINGSTON, NY 12401

STAND-IND. EAR99

NOBE, ASSEMBLY
X-LONG, 18MM & -20 HS

SCH DIA: 8467.00.0190

FINAL ASSEMBLY

REV 10/07/97

TSI 8467.00.0190

C 99HS-20-IXAZ