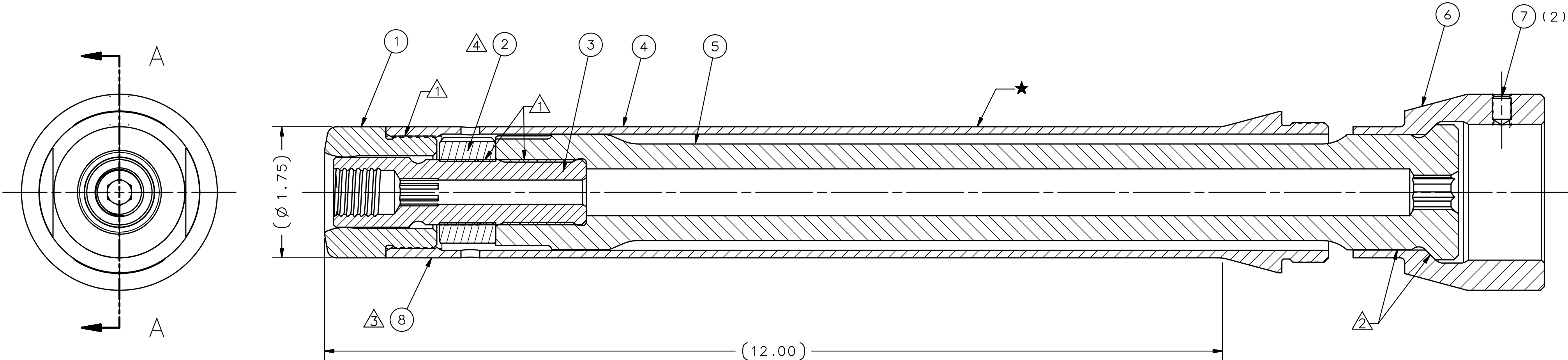


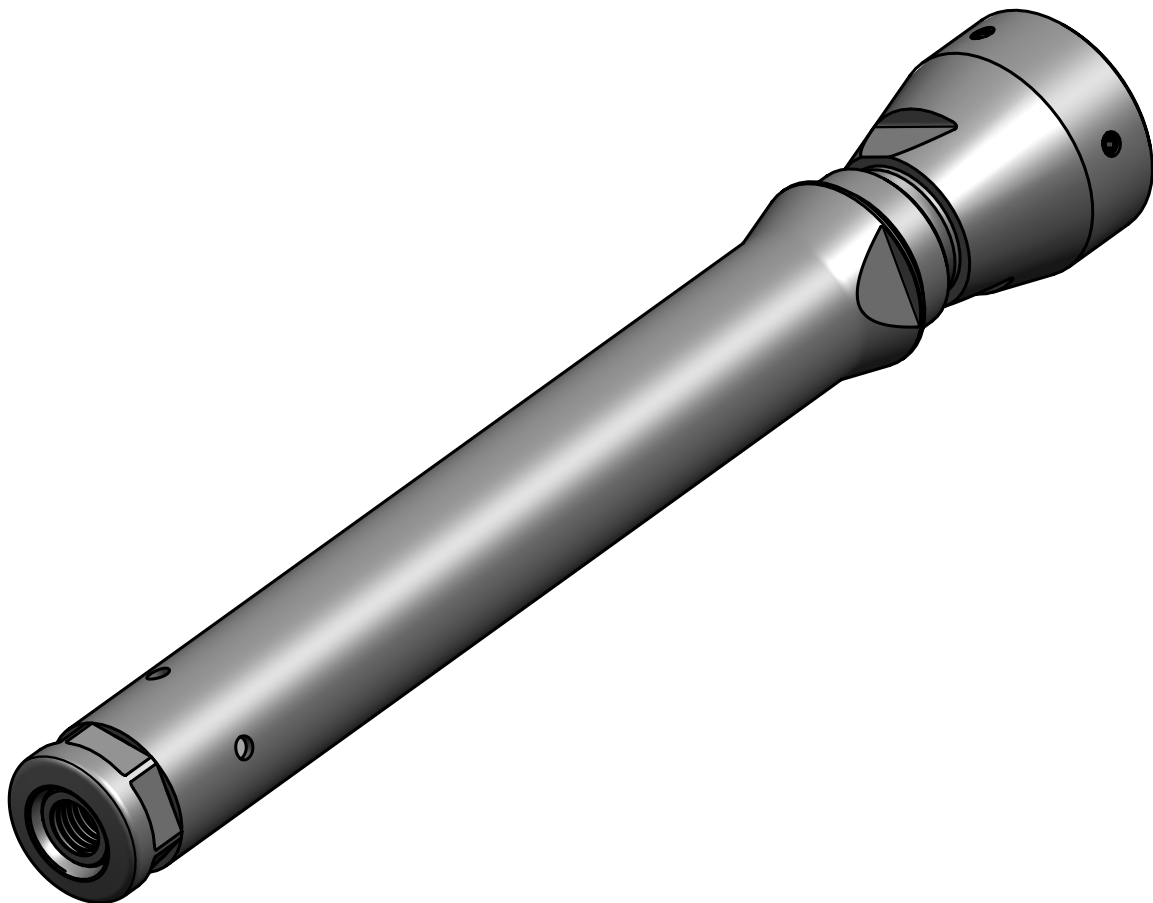
REV	DESCRIPTION	DET	DATE
A	RELEASE	EL	10/10/17

NOTE:

- 1 APPLY LOCTITE 243 TO THESE THREADED JOINTS.
- 2 APPLY GREASE P/N 620030 TO SPINDLE (ITEM 5) BEFORE ATTACHING TO SPINDLE COUPLING (ITEM 6)
- 3 APPLY WARNING STICKER (ITEM 8) TO ANVIL HOLDER (ITEM 4) DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL (ITEM 1)
- 4 TORQUE JAM NUT (ITEM 2) TO 90-100 LB-FT.
- 5 MUST BE USED WITH ACTUATOR ROD ASSEMBLY P/N 131558 SOLD SEPARATELY



SECTION A—A



590273	1	STICKER,WARNING, MOVING PARTS	8
501766	2	SSCR SOC CON .25-28 X .38	7
124193	1	COUPLING, SPINDLE	6
131541	1	SPINDLE,X-LONG, HS52	5
131539	1	HOLDER, ANVIL, X-LONG	4
127641	1	THIMBLE, 16MM & -20 HS	3
506605	1	NUT JAM .88-14	2
126159	1	ANVIL, MHS-16 & HS-20	1
PART NO.	QTY	DESCRIPTION	ITEM
IDENTIFICATION PER SPEC 42-311: ★ ETCH		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE ASSEMBLY X-LONG, 16MM & -20HS	
SCH B#:	8467.99.0190	FINAL ASSY: -	
ENG:	SMM	DATE:	10/10/17
HTS:	8467.99.0190	SCALE:	1:1
		C	99HS-20-IXAZ