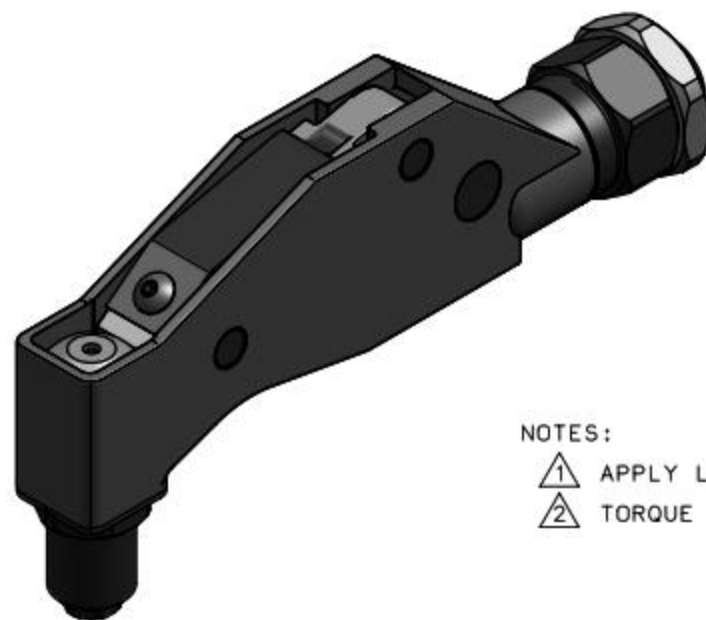
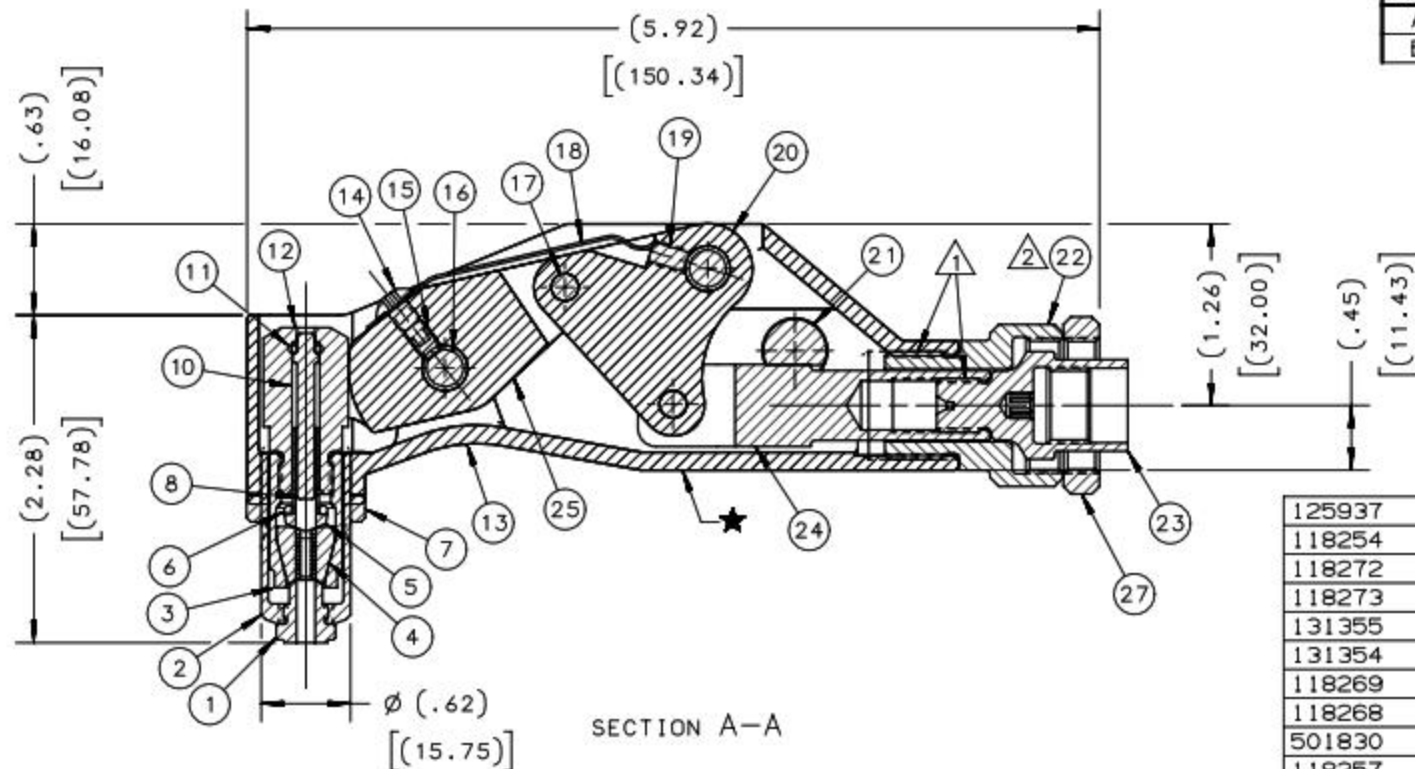
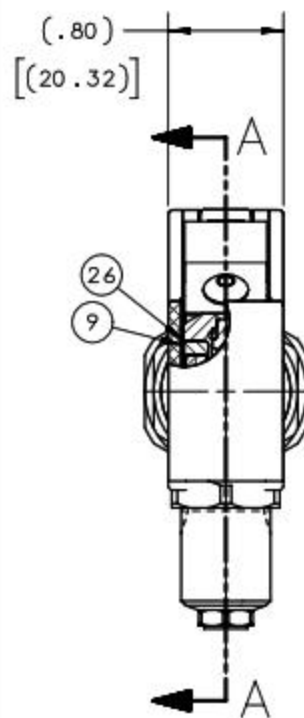




NOTES:

- 1 APPLY LOCTITE 243 TO THESE THREADS
- 2 TORQUE TO 35-45 FT-LB

REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	12/12/16
B	ADDED ITEM 27, ADDED DUAL DIMS.	NDG	04/04/19

125937	1	LOCKNUT	27
118254	2	BEARING	26
118272	1	ROCKER, MACHINED	25
118273	1	DRAWBOLT	24
131355	1	SPINDLE EXTENSION	23
131354	1	ANVIL ADAPTER	22
118269	1	PIN, RETAINING	21
118268	1	BELLCRANK, MACHINED	20
501830	1	SET SCREW, OVAL PT. 8-32X.25	19
118257	1	GUARD	18
118258	2	PIN, LINKAGE	17
118253	2	PIN, PIVOT	16
501863	1	SET SCREW, DOG PT. 8-32 X .19	15
505737	1	B.H.C.S., #08-32 X .19	14
118260	1	HOUSING, MACHINED	13
118255	1	DRAWBOLT	12
502571	1	O-RING AS568-003	11
506015	1	SPRING, COMPRESSION	10
127443	1	BEARING GUARD	9
118256	1	PIN, EJECTOR	8
118261	1	LOCKNUT	7
500774	1	O-RING AS568-008	6
115895	1	FOLLOWER	5
116187	1	JAWS, GRIPPER	4
118263	1	COLLET	3
118265	1	ANVIL HOLDER	2
118266	1	ANVIL INSERT	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ ETCH	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	N.A., RIGHT ANGLE, HUCKCLINCH 202 TOOL		
SCH B#: 8467.99.0190	FINAL ASSY: -	DATE: 12/12/16	SCALE: 1:1
HTS: 8467.99.0190	B	99HCM-MD-RRAC-46	