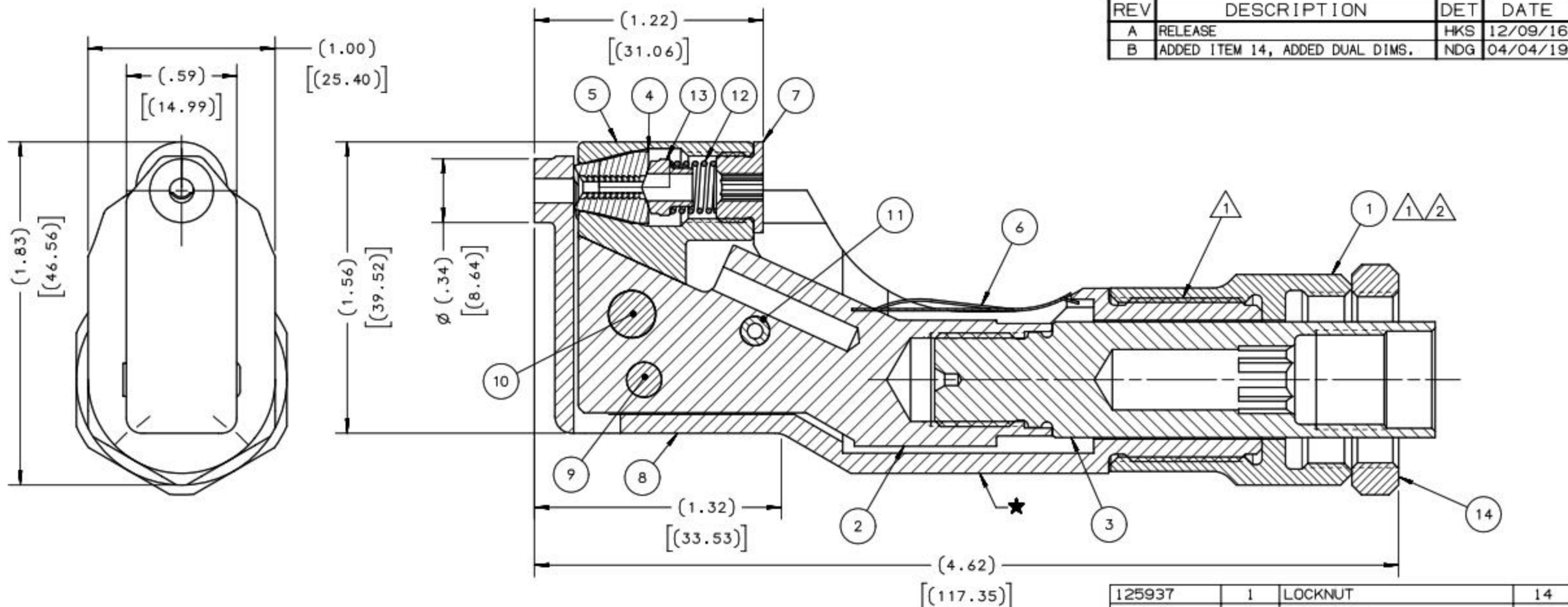




REV	DESCRIPTION	DET	DATE
A	RELEASE	HKS	12/09/16
B	ADDED ITEM 14, ADDED DUAL DIMS.	NDG	04/04/19



NOTES:

- ① APPLY LOCTITE 243 TO THREADS
- ② TORQUE TO 35-45 FT-LB

125937	1	LOCKNUT	14
129857	1	FOLLOWER	13
508452	1	SPRING, COMPRESSION	12
506503	1	SPIROL PIN	11
505840	1	DOWEL PIN	10
501353	1	DOWEL PIN	9
123835	1	HOUSING, MACHINED	8
123834	1	BACK CAP	7
123748	1	GUARD	6
123745	1	COLLET, HOUSING	5
116187	1	CHUCK JAWS	4
131336	1	SPINDLE EXTENSION	3
118281	1	COLLET	2
131340	1	ANVIL ADAPTER	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ ETCH	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	1" OFFSET NOSE ASSEMBLY -04/-05 NAS1919/1921U		
SCH B#: 8467.99.0190	FINAL ASSY: -		
HTS: 8467.99.0190	ENG: NDG	DATE: 12/09/16	SCALE: 2:1
B		99HCM-MD-ORAC-46	