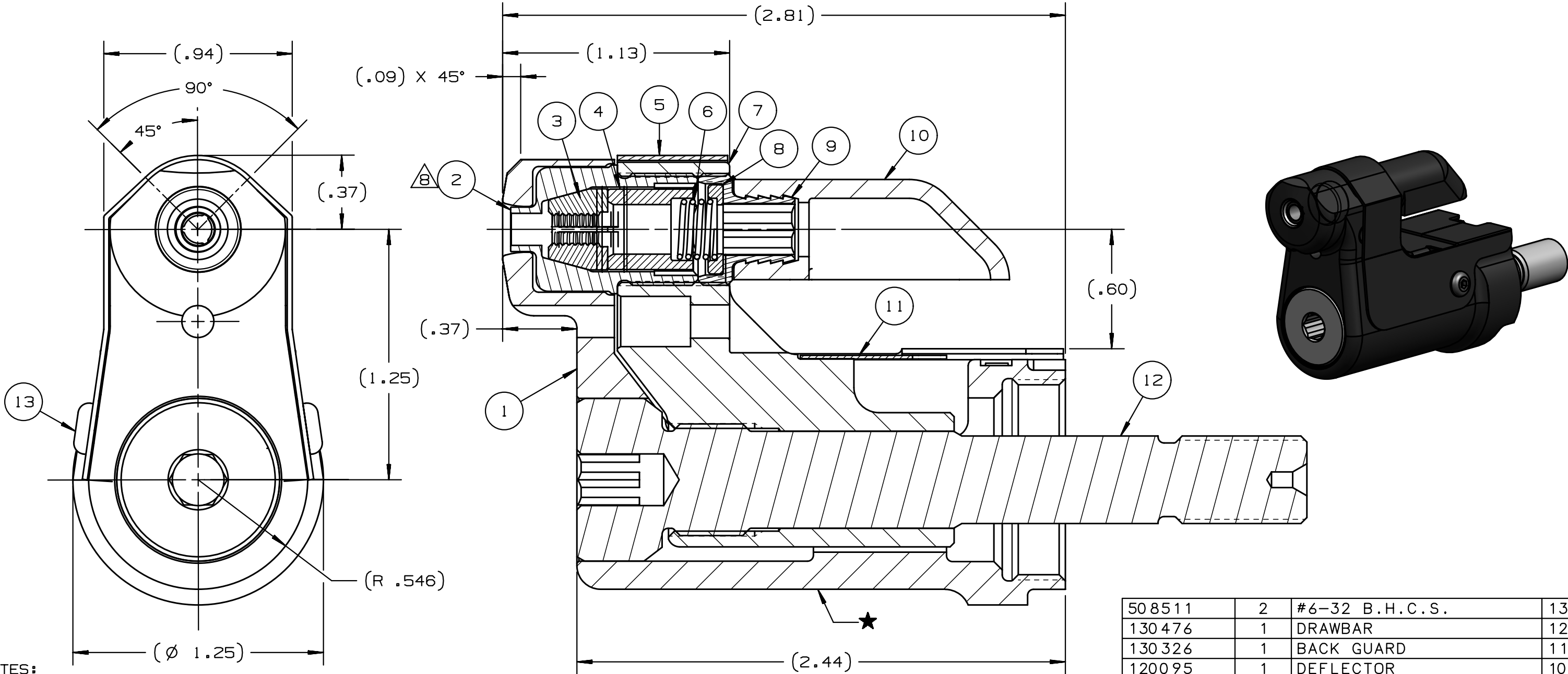


REV	DESCRIPTION	DET	DATE
A	RELEASE	EL	8/30/16



50 85 11	2	#6-32 B.H.C.S.	13
130 476	1	DRAWBAR	12
130 326	1	BACK GUARD	11
1200 95	1	DEFLECTOR	10
130 832	1	BARBED RETAINER	9
130 836	1	LOCATOR	8
130 821	1	COLLET HOUSING	7
50 57 17	1	SPRING	6
130 322	1	WRAP AROUND GUARD	5
130 838	1	FOLLOWER	4
1300 46	1	CHUCK JAW	3
131 220	1	COLLET CARTRIDGE	2
131 219	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

- NOTES:
- 1 MAXIMUM RECOMMENDED STROKE .562
 - 2 FOR USE WITH THE 254 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER 118362
 - 3 FOR USE WITH 2582 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER KIT 119888
 - 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT
 - 5 SHIP WITH STOP 126747
 - 6 130831 PINTAIL CATCHER KIT AVAILABLE WHICH CONSISTS OF:
130830 UNITIZED DEFLECTOR
130754 ADJUSTMENT SCREW
130753 PINTAIL CATCHER
506035 SPRING
 - 7 130050 UNITIZED CHUCK JAW AVAILABLE
- △ APPLY LOCTITE 243 TO THREADS

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE ASSEMBLY -05 GPS STRAD	
SCH B#: 8467.99.0190		FINAL ASSY: FOR USE WITH 206 STYLE TOOLS	
HTS: 8467.99.0190		ENG: NDG CK: DATE: 8/30/16 SCALE: 2:1	
		B	99GPS-05-ZRAD