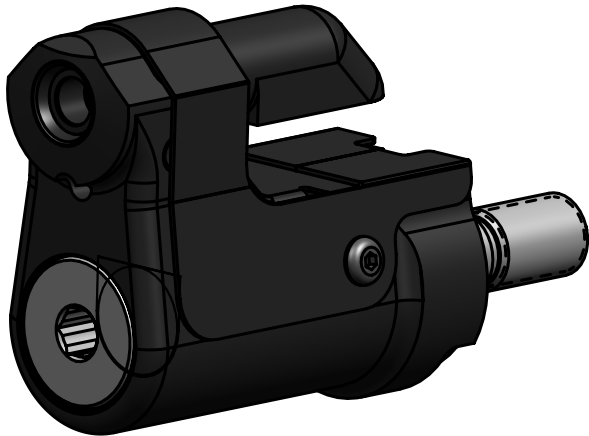
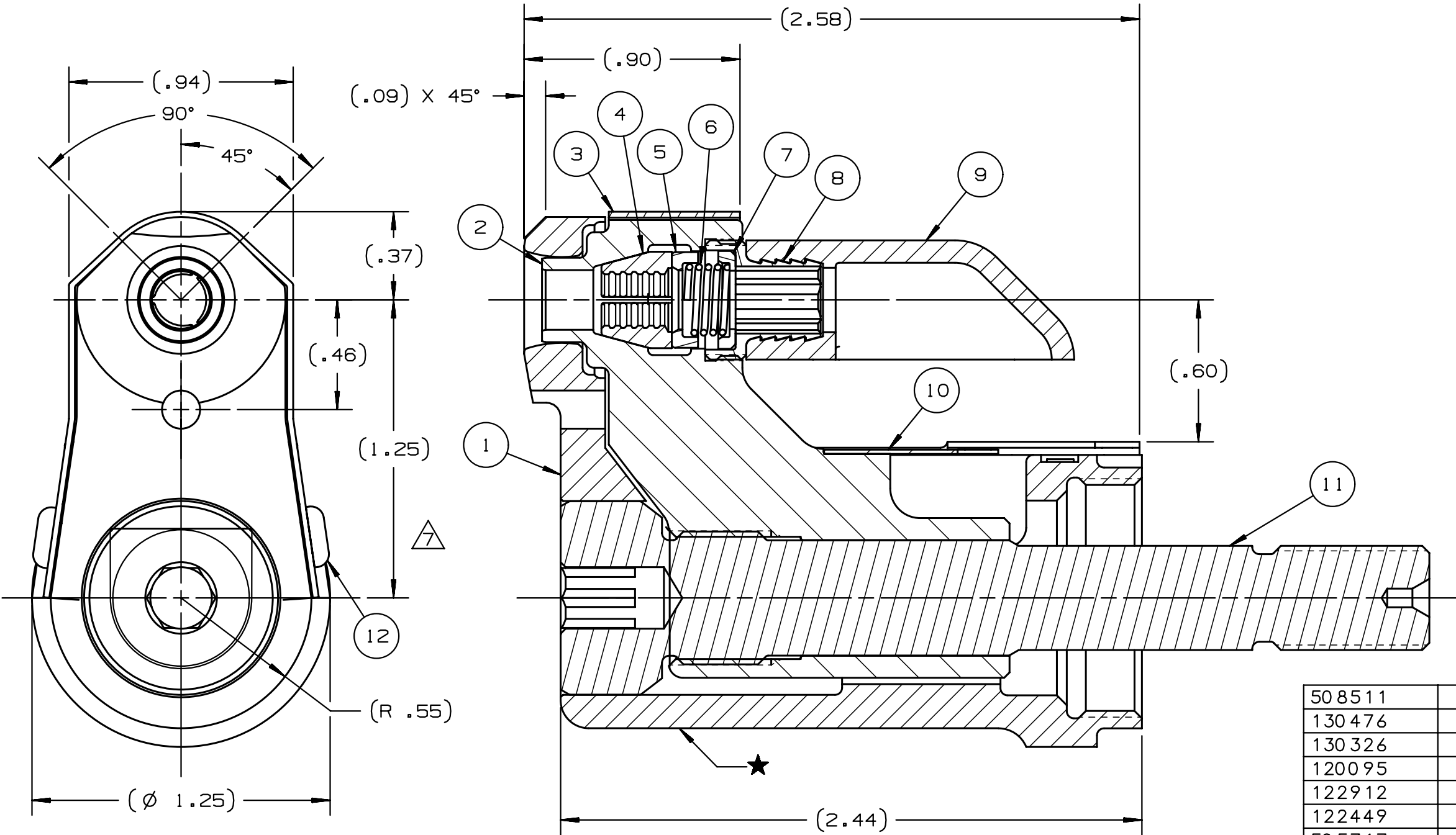


REV	DESCRIPTION	DET	DATE
A	RELEASE	NDG	11/27/17



- NOTES:
- 1 MAXIMUM RECOMMENDED STROKE .562
 - 2 FOR USE WITH THE 254 TOOL, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER 118362
 - 3 FOR USE WITH 2582, USE ATTACHMENT P/N 119400-1 AND STROKE LIMITER KIT 119888
 - 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT
 - 5 SHIP WITH STOP 126747
 - 6 130056 UNITIZED CHUCK JAW AVAILABLE
 - 7 APPLY LOCTITE 243 TO THREADS

50 8511	2	#6-32 B.H.C.S.	12
130 476	1	DRAWBAR	11
130 326	1	BACK GUARD	10
1200 95	1	DEFLECTOR	9
1229 12	1	BARBED RETAINER	8
1224 49	1	LOCATOR	7
50 5717	1	SPRING	6
130 833	1	FOLLOWER	5
1300 48	1	CHUCK JAWS	4
130 322	1	TOP GUARD	3
1315 91	1	COLLET	2
130 823	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ ETCH	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	NOSE ASSEMBLY -08 C6L		
SCH B#: 8467.99.0190	FINAL ASSY: FOR USE WITH 206 STYLE TOOLS		
HTS: 8467.99.0190	ENG: NDG	CK:	DATE: 11/27/17 SCALE: 2:1
	B	99C6L-08-ORAD	