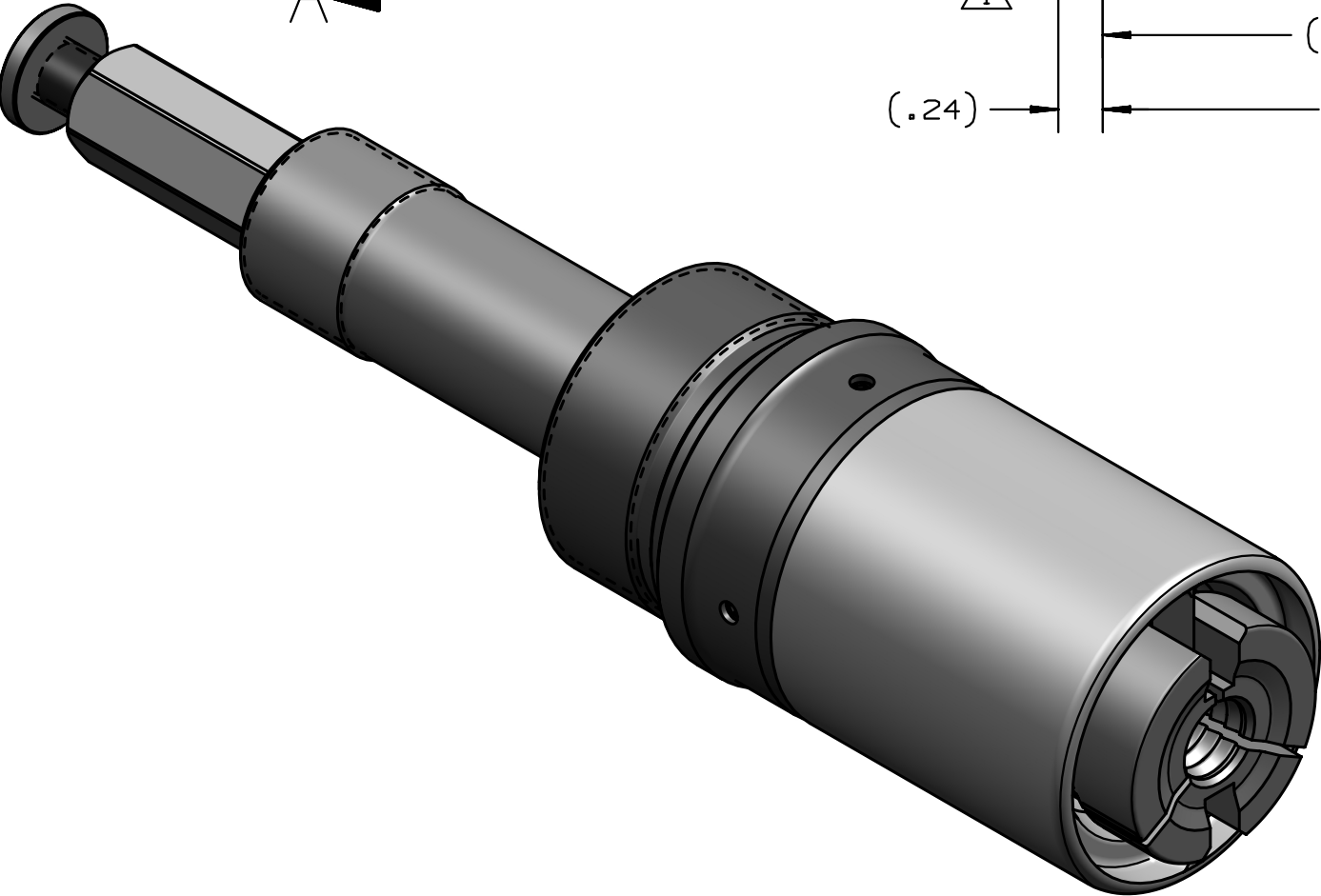
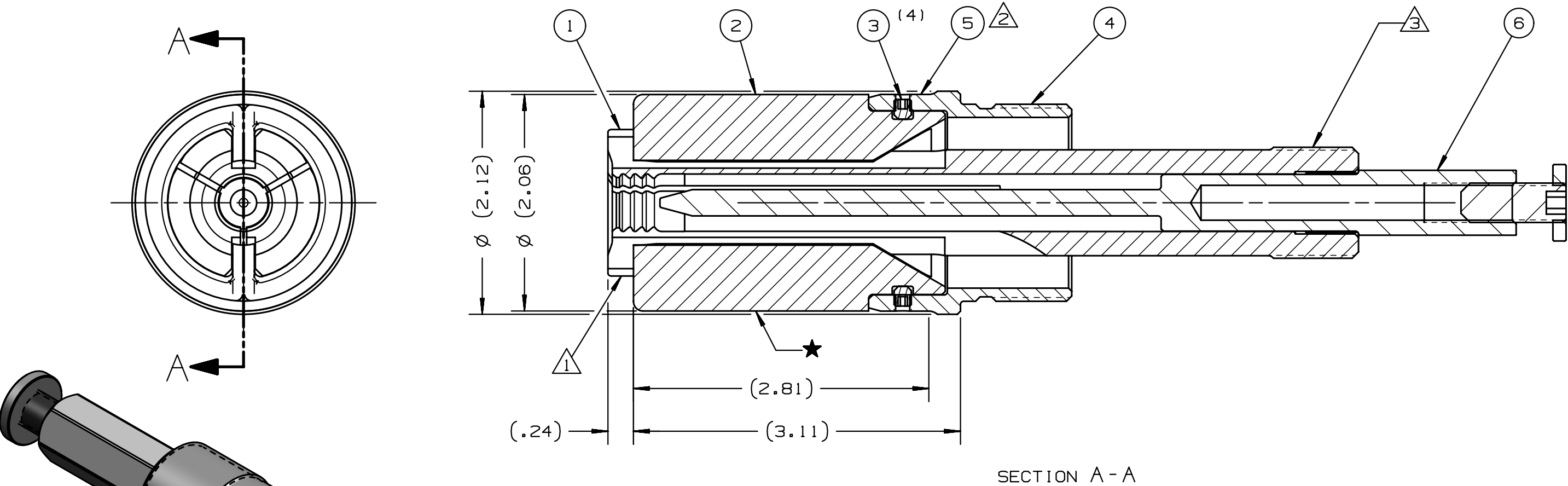


NOTES:

- 1 TO ASSEMBLE:
A) SCREW PULLER (P/N 130965) INTO THE END CAP OF TOOL UNTIL IT BOTTOMS (LEFT HAND THREAD)
B) APPLY ANTI-SIEZE LUBRICANT (P/N:508183) TO OUTSIDE OF PULLER (P/N 130965)
C) SLIDE ANVIL HOLDER (P/N 130966) OVER PULLER AND THREAD INTO TOOL'S PISTON
D) ALIGN ANVIL (P/N 130011) TO SLOTS IN PULLER, THEN SLIDE INTO ANVIL HOLDER (P/N 130966)
TIGHTEN FOUR SET SCREWS(P/N 501781)
- 2 APPLY WARNING STICKER (P/N 590273) TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL
- 3 LEFT HAND THREAD

REV	DESCRIPTION	DET	DATE
A	RELEASE	SMA	04/20/18
B	131722 WAS 131684	SMA	07/09/18



B	131722	1	ROD ASM, ACTUATOR, SF42 CUT	6
	590273	1	STICKER, WARNING, MOVING PARTS	5
	130966	1	HOLDER, ANVIL, SF32, -24&20MM	4
	501781	4	SSCR SOC FLT #08-32 X .19	3
	130011	1	ANVIL, CUT, -24 & 20MM BT	2
	130965	1	PULLER, CUT, SF32, -24&20MM BT	1
PART NO.		QTY	DESCRIPTION	ITEM
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99			NOSE, CUT, 20MM &-24 BT SF42-200 TOOL	
SCH B#: 8467.99.0190			FINAL ASSY: -	
HTS: 8467.99.0190			ENG: SMA CK: DATE: 04/20/18 SCALE: 1:1	
			B	99BT-M20-CRBK