NOTES:

- 1 TO ASSEMBLE:

 - A) THREAD LOCKNUT ON PULLER AS SHOWN.
 B) THREAD PULLER IN TOOL'S END CAP.
 C) COLLAPSE PULLER AND TIGHTEN JAM NUT USING WRENCH P/N: 128817
 - D) INSTALL ANVIL OVER PULLER AND THREAD INTO TOOL'S PISTON



APPLY ANTI-SEIZE LUBRICANT P/N: 508183 OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE OF ANVIL.



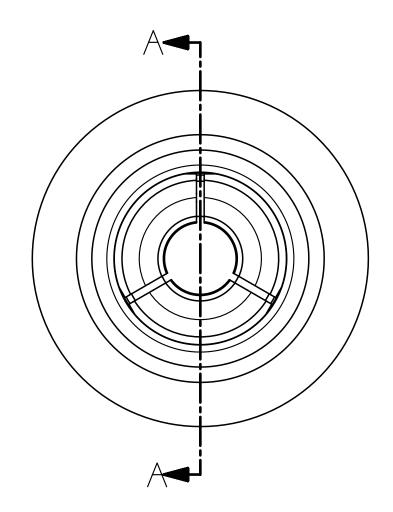
APPLY LOCTITE 243 P/N: 508567 TO THESE THREADED JOINTS PER MFR'S INSTRUCTIONS DURING ASSEMBLY ON TOOL.

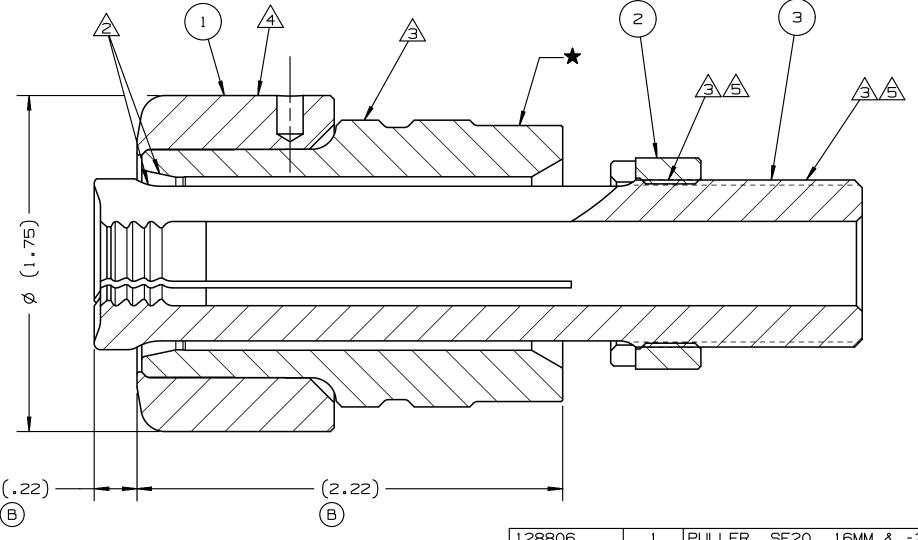


4\ APPLY WARNING STICKER P/N: 590516 TO ANVIL



LEFT HAND THREAD





REV

Α

RELEASE

DESCRIPTION

B (.22) WAS (.19), (2.22) WAS (2.25)

DET

DATE

SMA 12/07/17

SMA 01/04/18

SECTION A-A

| 128806 | 1 | PULLER, SF20, 16MM & -20 BT | 3 |
|----------|-----|-----------------------------|------|
| 128807 | 1 | LOCKNUT, PULLER | 2 |
| 128805XA | 1 | ANVIL ASM, 16MM & -20 BT LS | 1 |
| PART NO. | QTY | DESCRIPTION | ITEM |

| HTS: 8467.99.0190 | B 99BT-M16-IRAT-XA |
|--|---|
| SCH B#: 8467.99.0190 | FINAL ASSY: - |
| ITAR/ECCN: EAR99 | NOSE, 16MM & -20 BT LS SF20 TOOL |
| IDENTIFICATION PER SPEC 42-311: ★ PERMANENT | HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401 |
| | |

FORM KE104 Rev F

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