1. TO ASSEMBLE:
   A. THREAD LOCKNUT ON PULLER AS SHOWN.
   B. THREAD PULLER IN TOOL’S END CAP.
   C. COLLAPSE PULLER AND TIGHTEN JAM NUT USING WRENCH P/N: 128817
   D. INSTALL ANVIL OVER PULLER AND THREAD INTO TOOL’S PISTON

2. APPLY ANTI-SEIZE LUBRICANT P/N: 508183 OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE OF ANVIL.

3. APPLY LOCTITE 243 P/N: 508567 TO THESE THREADED JOINTS PER MFR’S INSTRUCTIONS DURING ASSEMBLY ON TOOL.

4. APPLY WARNING STICKER P/N: 590516 TO ANVIL

5. LEFT HAND THREAD