

REV	DESCRIPTION	DET	DATE
A	RELEASE	SMA	02/08/17

NOTES:

- 1 TO ASSEMBLE:
- A) APPLY LOCTITE 243 (P/N 508567) TO PULLER EXTENSION'S EXTERNAL THREADS

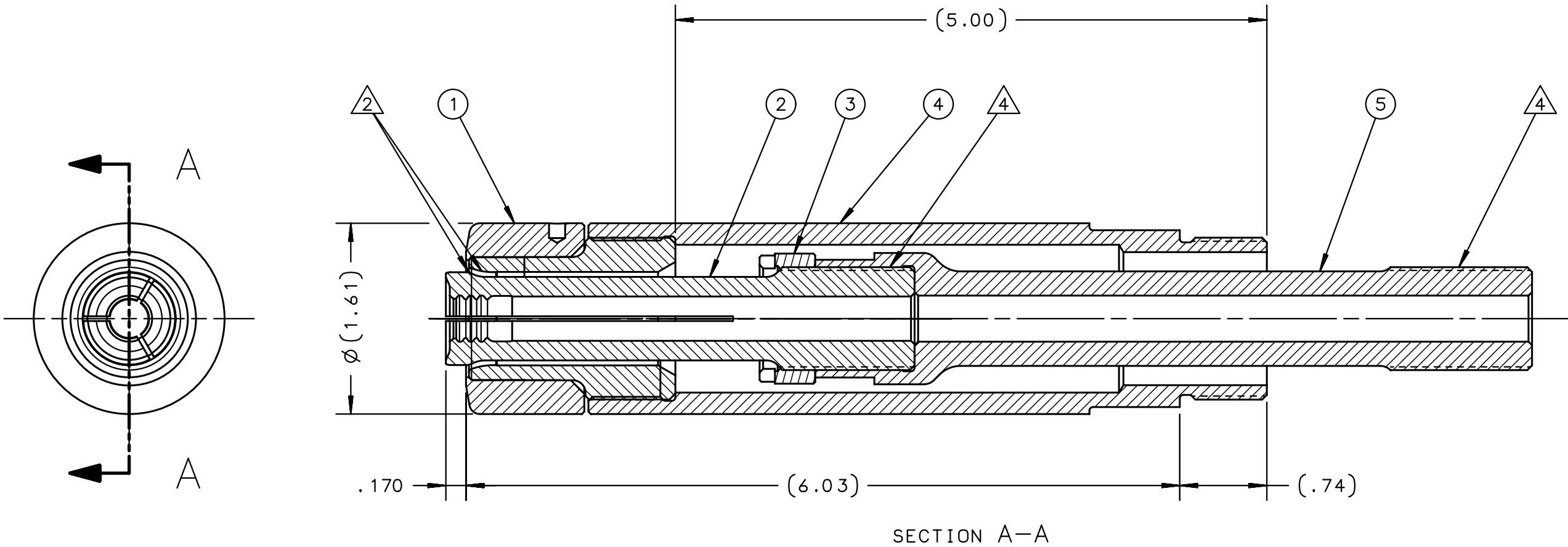
B) THREAD PULLER EXTENSION INTO TOOL'S END CAP

C) THREAD LOCKNUT ON PULLER AS SHOWN

D) THREAD PULLER INTO PULLER EXTENSION, TIGHTEN LOCKNUT

E) THREAD ANVIL INTO ANVIL EXTENSION

F) INSTALL ANVIL OVER PULLER AND THREAD ANVIL/ANVIL HOLDER ASM INTO PISTON
- 2 APPLY ANTI-SEIZE LUBRICANT P/N: 508183 OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE OF ANVIL.
- 3 APPLY WARNING STICKER P/N: 590516 TO ANVIL.
- 4 LEFT HAND THREAD.



131374	1	EXTENSION, PULLER, 5	5
131373	1	HOLDER, ANVIL, SFBTT15, 5	4
128807	1	LOCKNUT, PULLER	3
129330	1	PULLER, SF20, 14MM	2
128923	1	ANVIL ASM, 14MM BT	1
PART NO.	QTY	DESCRIPTION	ITEM
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE, 14MM BT, 5" EXTENDED SFBTT15 TOOL	
SCH B#: 8467.99.0190		FINAL ASSY: -	
HTS: 8467.99.0190		ENG: SMA	CK: DATE: 02/08/17 SCALE: 1:1
		B	99BT-M14-IXAS