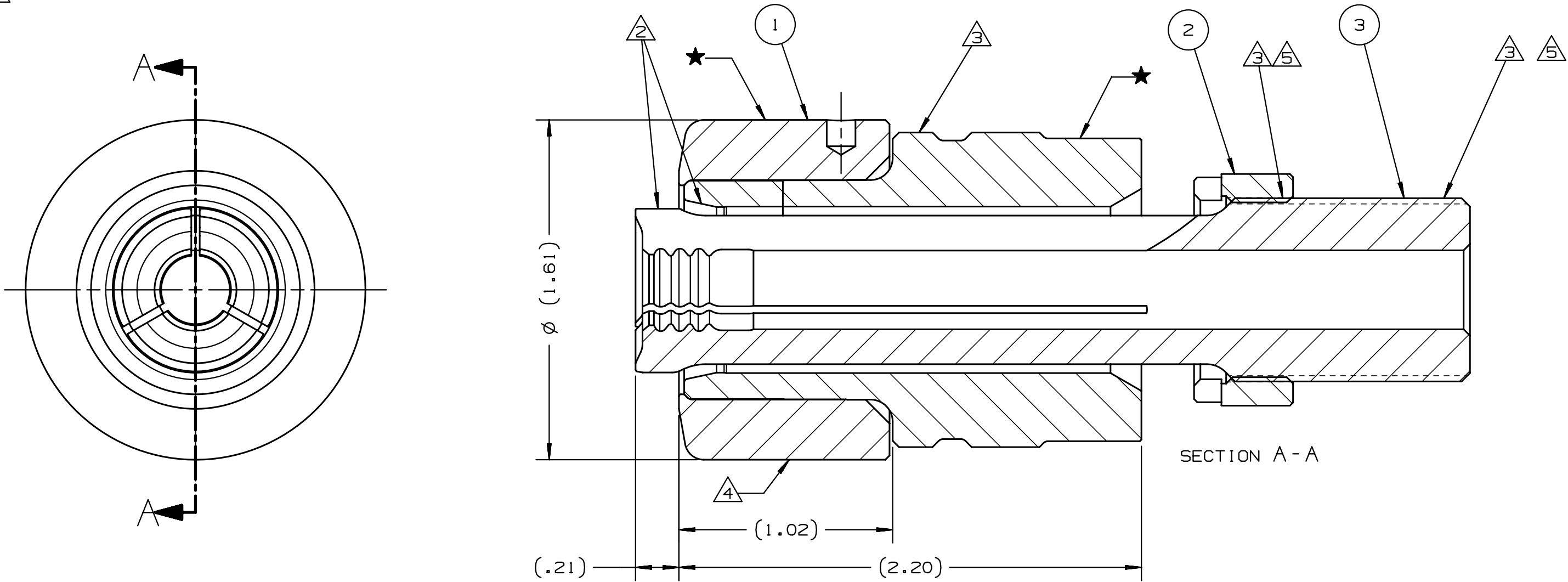


NOTES:

- 1 TO ASSEMBLE:
A) THREAD LOCKNUT ON PULLER AS SHOWN.
B) THREAD PULLER IN TOOL'S END CAP.
C) COLLAPSE PULLER AND TIGHTEN JAM NUT USING WRENCH P/N: 128817
D) INSTALL ANVIL OVER PULLER AND THREAD INTO TOOL'S PISTON

- 2 APPLY ANTI-SEIZE LUBRICANT P/N: 508183 OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE OF ANVIL.
- 3 APPLY LOCTITE 242 P/N: 505316 TO THESE THREADED JOINTS PER MFR'S INSTRUCTIONS DURING ASSEMBLY ON TOOL.
- 4 APPLY WARNING STICKER P/N: 590516 TO ANVIL.
- 5 LEFT HAND THREAD

REV	DESCRIPTION	DET	DATE
A	RELEASE	SMA	12/05/17



129330	1	PULLER, SF20, 14MM	3
128807	1	LOCKNUT, PULLER	2
129332XA	1	ANVIL ASM, SF20, 14MM BT LS	1
PART NO.	QTY	DESCRIPTION	ITEM
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE, 14MM BT LOW SWAGE SF20 TOOL	
SCH B#: 8467.99.0190		FINAL ASSY: -	
HTS: 8467.99.0190		ENG: SMA CK: DATE: 12/05/17 SCALE: 2:1	
		B	99BT-M14-IRAT-XA