NOTES:

1. TO ASSEMBLE:
   a) THREAD LOCKNUT ON PULLER AS SHOWN.
   b) THREAD PULLER IN TOOL'S END CAP.
   c) COLLAPSE PULLER AND TIGHTEN JAM NUT USING WRENCH P/N: 12BB17
   d) INSTALL ANVIL OVER PULLER AND THREAD INTO TOOL'S PISTON

   APPLY ANTI-SEIZE LUBRICANT P/N: 508183 OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE OF ANVIL.

2. APPLY LOCTITE 242 P/N: 506316 TO THESE THREADED JOINTS PER MFR'S INSTRUCTIONS DURING ASSEMBLY ON TOOL.

3. APPLY WARNING STICKER P/N: 590316 TO ANVIL.

4. LEFT HAND THREAD

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>QTY</th>
<th>DESCRIPTION</th>
<th>ITEM</th>
</tr>
</thead>
<tbody>
<tr>
<td>12B330</td>
<td>1</td>
<td>PULLER, SF20, 14MM</td>
<td>3</td>
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<td>12B607</td>
<td>1</td>
<td>LOCKNUT, PULLER</td>
<td>2</td>
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<tr>
<td>12B332X</td>
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<td>ANVIL ASM, SF20, 14MM BT CA</td>
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IDENTIFICATION PER SPEC 42-311: ★ PERMANENT

ITAR/ECON: EAR99

NOSE, 14MM BT COATED ANVIL SF20 TOOL

SCH B#: 8467.99.0190

FINAL ASSY: -

REV: A

PHOTO RF 2/4

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