

NOTES:

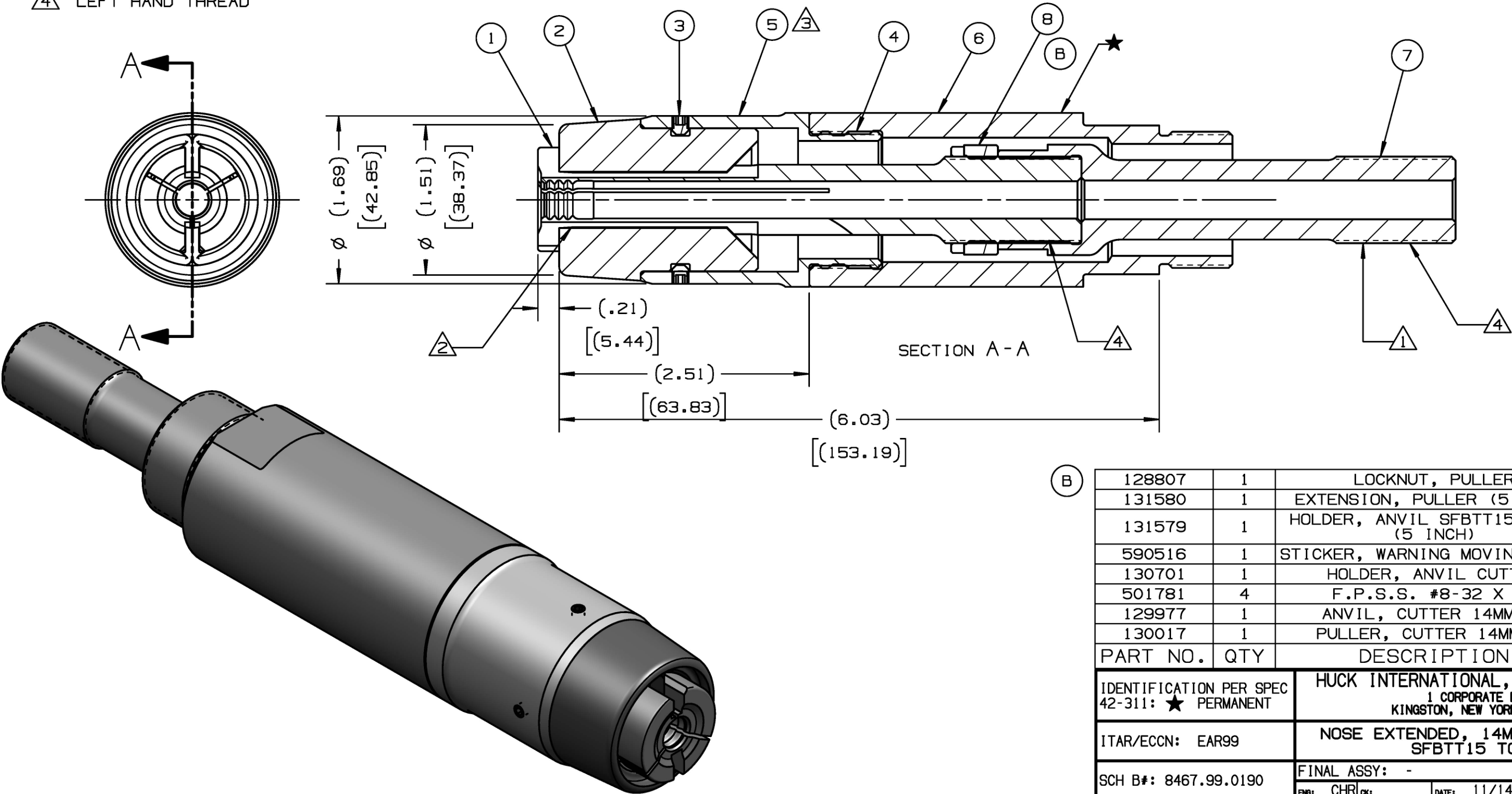
- 1 TO ASSEMBLE:
- A) APPLY LOCTITE 243 (P/N 508567) TO PULLER EXTENSION'S EXTERNAL THREADS
 - B) THREAD PULLER EXTENSION INTO TOOL'S END CAP
 - C) THREAD LOCKNUT ON PULLER AS SHOWN
 - D) THREAD PULLER INTO PULLER EXTENSION, TIGHTEN LOCKNUT 128807
 - E) THREAD ANVIL ASSEMBLY INTO ANVIL EXTENSION
 - F) INSTALL ANVIL OVER PULLER AND THREAD ANVIL/ANVIL HOLDER ASSEMBLY INTO PISTON

2 APPLY ANTI-SEIZE LUBRICANT P/N: 508183 OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE OF ANVIL.

3 APPLY WARNING STICKER P/N: 590516 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.

4 LEFT HAND THREAD

REV	DESCRIPTION	DET	DATE
A	RELEASE	CHR	11/14/17
B	ADDED 128807 LOCKNUT TO B.O.M. CORRECT NOTE 1D, UPDATED DRAWING BORDER	CHR	06/10/19



B	128807	1	LOCKNUT, PULLER	8
	131580	1	EXTENSION, PULLER (5 INCH)	7
	131579	1	HOLDER, ANVIL SFBTT15 (5 INCH)	6
	590516	1	STICKER, WARNING MOVING PARTS	5
	130701	1	HOLDER, ANVIL CUTTER	4
	501781	4	F.P.S.S. #8-32 X 16	3
	129977	1	ANVIL, CUTTER 14MM BT	2
	130017	1	PULLER, CUTTER 14MM BT	1
	PART NO.	QTY	DESCRIPTION	ITEM
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99			NOSE EXTENDED, 14MM BT CUTTER SFBTT15 TOOL	
SCH B#: 8467.99.0190			FINAL ASSY: -	
HTS: 8467.99.0190			ENG: CHR	DATE: 11/14/17 SCALE: 1:1
			B	99BT-M14-CXAS