1. To assemble:
   A. Apply Loctite 243 (P/N 508587) to puller extension's external threads.
   B. Thread puller extension into tool's end cap.
   C. Thread locknut on puller as shown.
   D. Insert flat washer into puller extension as shown.
   E. Thread puller into puller extension until it contacts washer.
   F. Tighten locknut against puller extension to lock puller in place.
   G. Thread anvil into anvil extension.
   H. Install anvil over puller and thread anvil/ anvil holder asm into piston.

⚠️ Apply anti-seize lubricant P/N 508183 or equivalent to outside of puller and inside of anvil.

3. Apply warning sticker P/N: 590516 to anvil.

⚠️ Left hand thread.