

REV	DESCRIPTION	DET	DATE
A	RELEASE	SMA	07/22/19

NOTES:

- 1 TO ASSEMBLE:
- A)

APPLY LOCTITE 243 (P/N 508567) TO PULLER EXTENSION'S EXTERNAL THREADS
- B)

THREAD PULLER EXTENSION INTO TOOL'S END CAP
- C)

THREAD LOCKNUT ON PULLER AS SHOWN
- D)

INSERT FLAT WASHER INTO PULLER EXTENSION AS SHOWN
- E)

THREAD PULLER INTO PULLER EXTENSION UNTIL IT CONTACTS WASHER,
- F)

TIGHTEN LOCKNUT AGAINST PULLER EXTENSION TO LOCK PULLER IN PLACE.
- G)

THREAD ANVIL INTO ANVIL EXTENSION
- H)

INSTALL ANVIL OVER PULLER AND THREAD ANVIL/ANVIL HOLDER ASM INTO PISTON

2

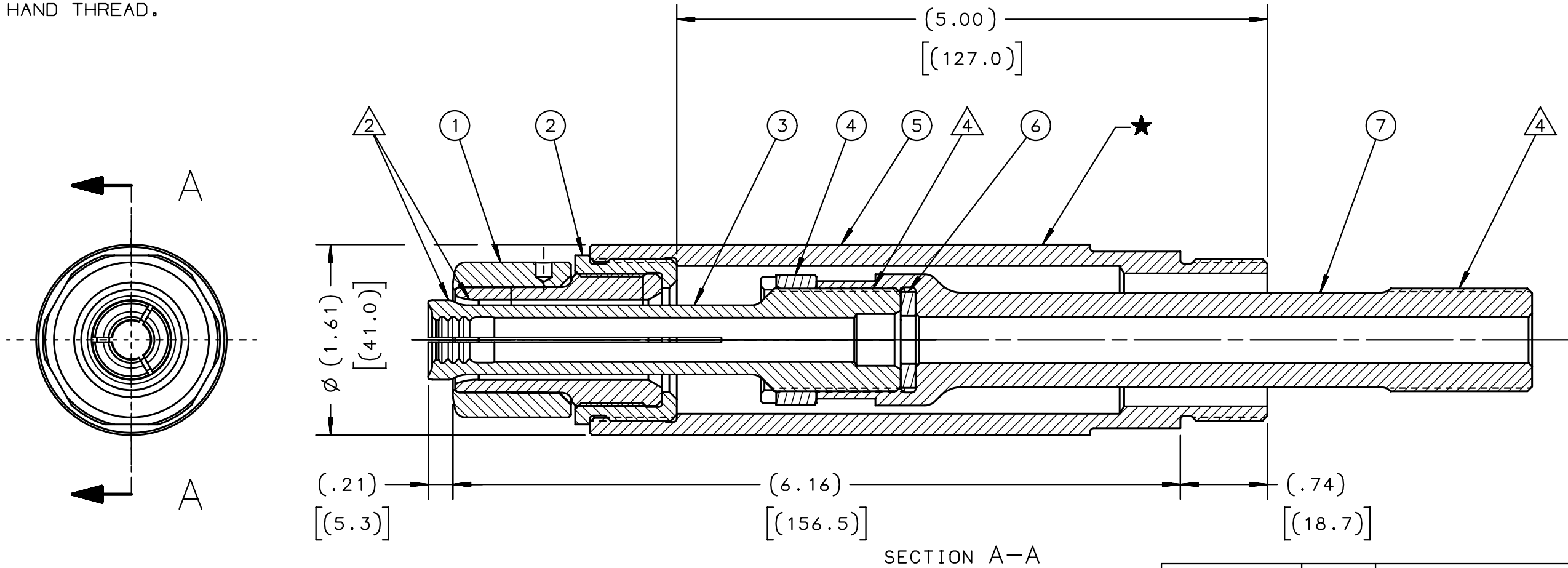
APPLY ANTI-SEIZE LUBRICANT P/N: 508183 OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE OF ANVIL.

3

APPLY WARNING STICKER P/N: 590516 TO ANVIL.

4

LEFT HAND THREAD.



131374	1	EXTENSION, PULLER, 5	7
509308	1	WASHER, FLAT .406 X.812 X.118	6
131373	1	HOLDER, ANVIL, SFBTT15, 5	5
128807	1	LOCKNUT, PULLER	4
131072	1	PULLER, 12MM BT SF20	3
130206	1	ADAPTER, ANVIL, 12MM BT	2
128759	1	ANVIL ASM, 12MM BT	1
PART NO.	QTY	DESCRIPTION	ITEM
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE, 1MM BT, 5" SFBTT15 TOOL	
SCH B#: 8467.99.0190		FINAL ASSY: -	
		ENG: SMA	CK: DATE: 07/22/19 SCALE: 1:1
HTS: 8467.99.0190		B	99BT-M12-IXAS