NOTES:

1. TO ASSEMBLE:
   A) THREAD LOCKNUT ON PULLER AS SHOWN.
   B) THREAD PULLER IN TOOL’S END CAP.
   C) COLLAPSE PULLER AND TIGHTEN JAM NUT USING WRENCH P/N: 128817
   D) INSTALL ANVIL OVER PULLER AND THREAD INTO TOOL’S PISTON

   APPL Y ANTI-SEIZE LUBRICANT P/N: 508183 OR EQUIVALENT TO
   OUTSIDE OF PULLER AND INSIDE OF ANVIL.

   APPL Y LOCTITE 242 P/N: 505316 TO THESE THREADED JOINTS PER
   MFR’S INSTRUCTIONS DURING ASSEMBLY ON TOOL.

   APPL Y WARNING STICKER P/N: 580273 TO ANVIL.

   LEFT HAND THREAD

SECTION A-A

<table>
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<th>PART NO.</th>
<th>QTY</th>
<th>DESCRIPTION</th>
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<td>PULLER, SF20, 12MM BT</td>
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<td>LOCKNUT, PULLER</td>
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<td>128930XA</td>
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<td>ANVIL ASM, 12MM BT, SF20 LS</td>
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IDENTIFICATION PER SPEC
42-JIII: ★ PERMANENT

ITAR/ECON: EAR99
NCODE: 12MM BT CA
SF20 TOOL

FINAL ASSY: -
REV: SMA 12/13/17
HTS: 8467.99.0190

99BT-M12-IRAT-XA