NOTES:

1. TO ASSEMBLE:
   A) THREAD LOCKNUT ON PULLER AS SHOWN.
   B) THREAD PULLER IN TOOL'S END CAP.
   C) COLLAPSE PULLER AND TIGHTEN JAM NUT USING WRENCH P/N: 128817
   D) INSTALL ANVIL OVER PULLER AND THREAD INTO TOOL'S PISTON

   APPLY ANTI-SEIZE LUBRICANT P/N: 508183 OR EQUIVALENT TO
   OUTSIDE OF PULLER AND INSIDE OF ANVIL.

   APPLY LOCTITE 242 P/N: 505318 TO THESE threaded JOINTS PER
   MFR'S INSTRUCTIONS DURING ASSEMBLY ON TOOL.

   APPLY WARNING STICKER P/N: 590273 TO ANVIL.

   LEFT HAND THREAD

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131072 1 PULLER, SF20, 12MM BT 3
128807 1 LOCKNUT, PULLER 2
128830X 1 ANVIL ASM, 12MM BT, SF20 CA 1

PART NO. QTY DESCRIPTION ITEM

IDENTIFICATION PER SPEC
42-311: ★ PERMANENT

ITAR/ECON: EAR 99

CLOSE, 12MM BT CA
SF20 TOOL

SCH #: 8467.99.0190

FINAL ASSY: -

HTS: 8467.99.0190

99BT-M12-IRAT-X