

| REV | DESCRIPTION | DET | DATE     |
|-----|-------------|-----|----------|
| A   | RELEASE     | SMA | 04/12/16 |

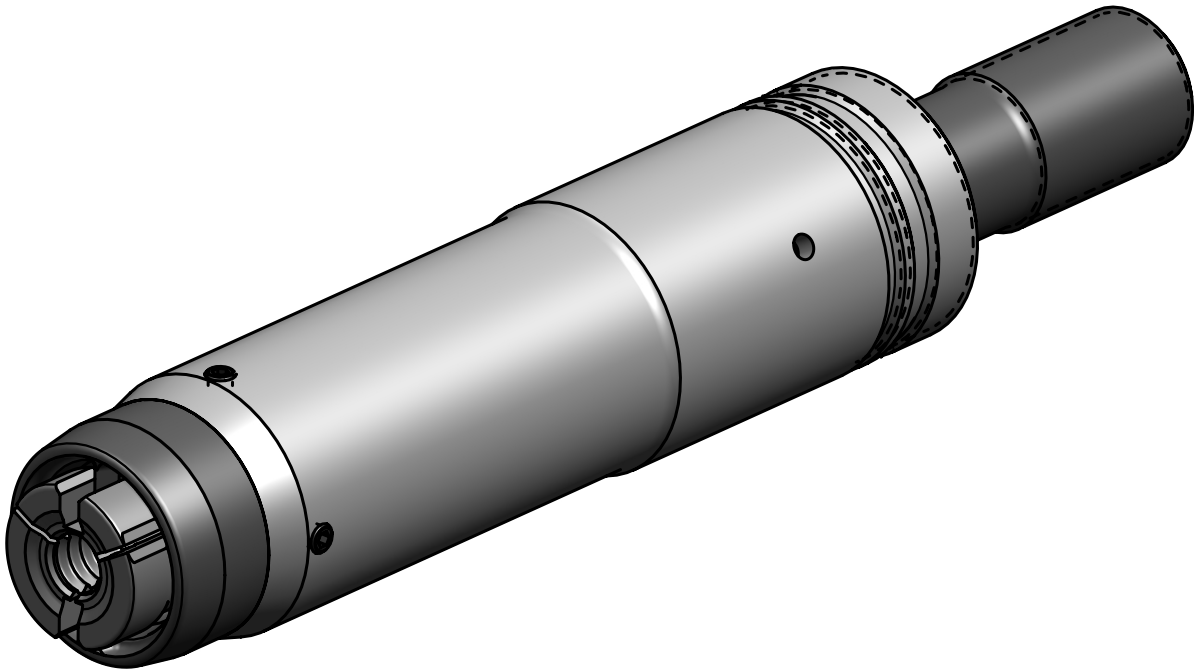
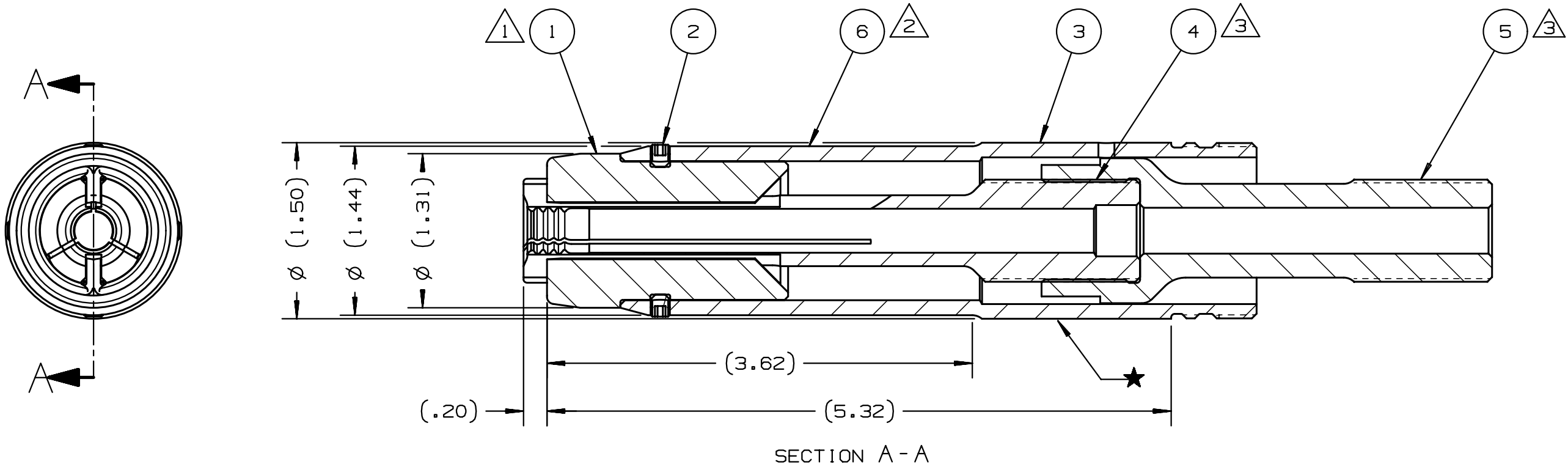
NOTES:

- 1

TO ASSEMBLE:  
A) THREAD 131014 PULLER EXTENSION IN TOOL'S END CAP (LH THREAD).  
B) THREAD 130036 CUTTER PULLER INTO PULLER EXTENSION CAP (LH THREAD).  
B) APPLY ANTI-SEIZE LUBRICANT P/N: 508183 TO OUTSIDE OF 130036 CUTTER PULLER.  
C) INSTALL 131187 ANVIL HOLDER OVER PULLER AND THREAD INTO TOOL'S PISTON.  
D) ALIGN 129975 CUTTER ANVIL WITH GROOVES IN 130036 CUTTER PULLER, PUSH ANVIL INSIDE OF 131187 ANVIL HOLDER AND INSTALL (4) SET SCREWS-501781 USING LOCTITE 243 (P/N 508567).
- 2

APPLY WARNING STICKER P/N: 590516 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.
- 3

LEFT HAND THREAD



|                                             |     |                                                                               |                               |
|---------------------------------------------|-----|-------------------------------------------------------------------------------|-------------------------------|
| 590516                                      | 1   | WARNING STICKER                                                               | 6                             |
| 131014                                      | 1   | EXTENSION, PULLER, SF20, 3                                                    | 5                             |
| 130036                                      | 1   | PULLER, CUT, SF20, 12MM                                                       | 4                             |
| 131187                                      | 1   | HOLDER, ANVIL, CUT, SF20, 3                                                   | 3                             |
| 501781                                      | 4   | SSCR SOC FLT #08-32 X .19                                                     | 2                             |
| 129975                                      | 1   | ANVIL, CUT, BTT25, -12MM BT                                                   | 1                             |
| PART NO.                                    | QTY | DESCRIPTION                                                                   | ITEM                          |
| IDENTIFICATION PER SPEC 42-311: ★ PERMANENT |     | HUCK INTERNATIONAL, INC., I.S.D<br>1 CORPORATE DR<br>KINGSTON, NEW YORK 12401 |                               |
| ITAR/ECCN: EAR99                            |     | NOSE, CUT, 12MM BT, 3" EXT.<br>SF20 TOOL                                      |                               |
| SCH B#: 8467.99.0190                        |     | FINAL ASSY: -                                                                 |                               |
| HTS: 8467.99.0190                           |     | ENG: SMA                                                                      | CK: DATE: 04/12/16 SCALE: 1:1 |
|                                             |     | B                                                                             | 99BT-M12-CLAT                 |