SECTION A-A

109856 COLLET
109933 ANVIL
122149 UNITIZED CHUCK JAWS
89794 COLLAR
89140 SHIM

MATERIAL: " SPEC: -
HARDNESS: "
HEAT TREAT: " SPEC: -
SURF. TREAT: " SPEC: -
SURFACE FINISH NOT TO EXCEED Ra
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH
SURFACES TO BE , φ, ±, & ± WITHIN - T.I.R.

TOLERANCES UNLESS OTHERWISE SPECIFIED
INT. COR. RADII "
BREAK EDGES "
ANGLES ±"
FINAL ASSY: 352

REV DESCRIPTION DATE
H REDRAWN W/ NEW BORDER, REPLACED JAWS, SPRING, & FOLLOWER WITH UNITIZED JAWS, UPDATED COLLET PICTOR- ALLY, REMOVED SLEEVE

HUCK MANUFACTURING COMPANY, LTD.
85 GRAND STREET, P.O. BOX 2270
KINGSTON, NEW YORK 12401

NOSE ASSEMBLY
-06 BOM

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