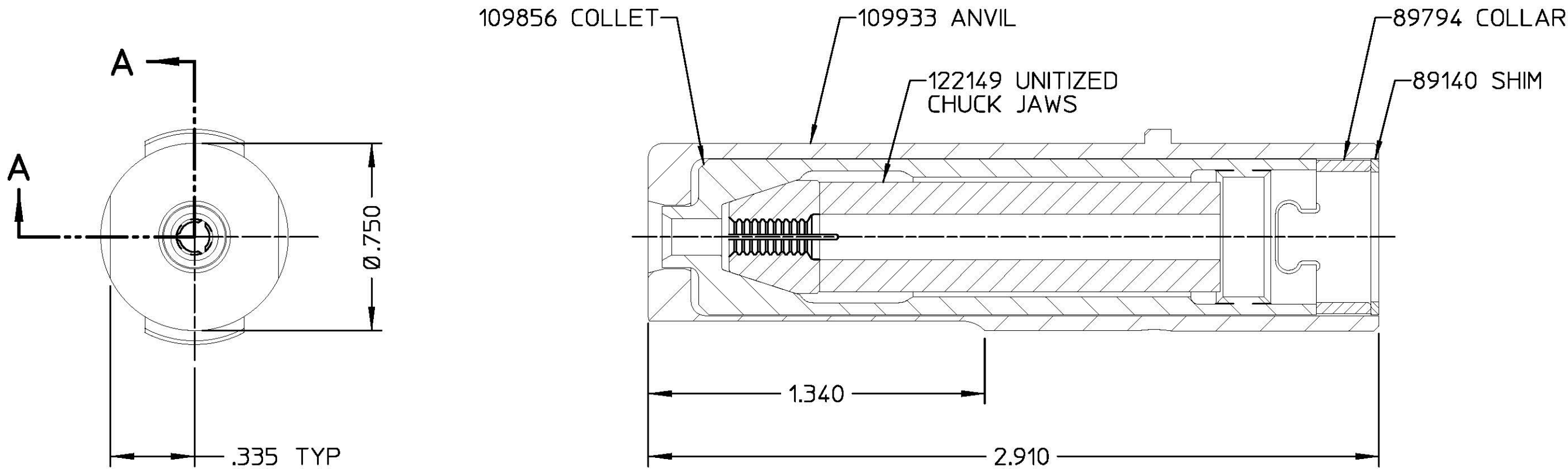


| REV | DESCRIPTION                        | DATE |
|-----|------------------------------------|------|
| H   | REDRAWN W/ NEW BORDER; REPLACED    |      |
|     | JAWS, SPRING, & FOLLOWER WITH UNI- |      |
|     | TIZED JAWS; UPDATED COLLET PICTOR- |      |
|     | IALLY; REMOVED SLEEVE              |      |



SECTION A-A

|                                                 |   |         |                                       |                 |                                                                                                 |                          |     |               |            |
|-------------------------------------------------|---|---------|---------------------------------------|-----------------|-------------------------------------------------------------------------------------------------|--------------------------|-----|---------------|------------|
| MATERIAL:                                       | - | SPEC: - | TOLERANCES UNLESS OTHERWISE SPECIFIED |                 | HUCK MANUFACTURING COMPANY I.E.D.<br>85 GRAND STREET, P.O. BOX 2270<br>KINGSTON, NEW YORK 12401 |                          |     |               |            |
| HARDNESS:                                       | - |         |                                       |                 |                                                                                                 |                          |     |               |            |
| HEAT TREAT:                                     | - | SPEC: - | .XX, .XXX                             | ±               | -                                                                                               | NOSE ASSEMBLY<br>-06 BOM |     |               |            |
| SURF. TREAT:                                    | - | SPEC: - | INT. COR. RADII                       |                 | -                                                                                               |                          |     |               |            |
| SURFACE FINISH NOT TO EXCEED                    |   | Ra      | BREAK EDGES                           |                 | -                                                                                               | DET:SMR                  | CK: | DATE: 8-13-91 | SCALE: 2/1 |
| IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH |   |         | ANGLES                                | ±               | -                                                                                               | FOC.                     | B   | 99-994        |            |
| SURFACES TO BE ☉, //, ⌀, ⊥, & ▱ WITHIN -        |   |         | T.I.R.                                | FINAL ASSY: 352 | FAC.                                                                                            |                          |     |               |            |