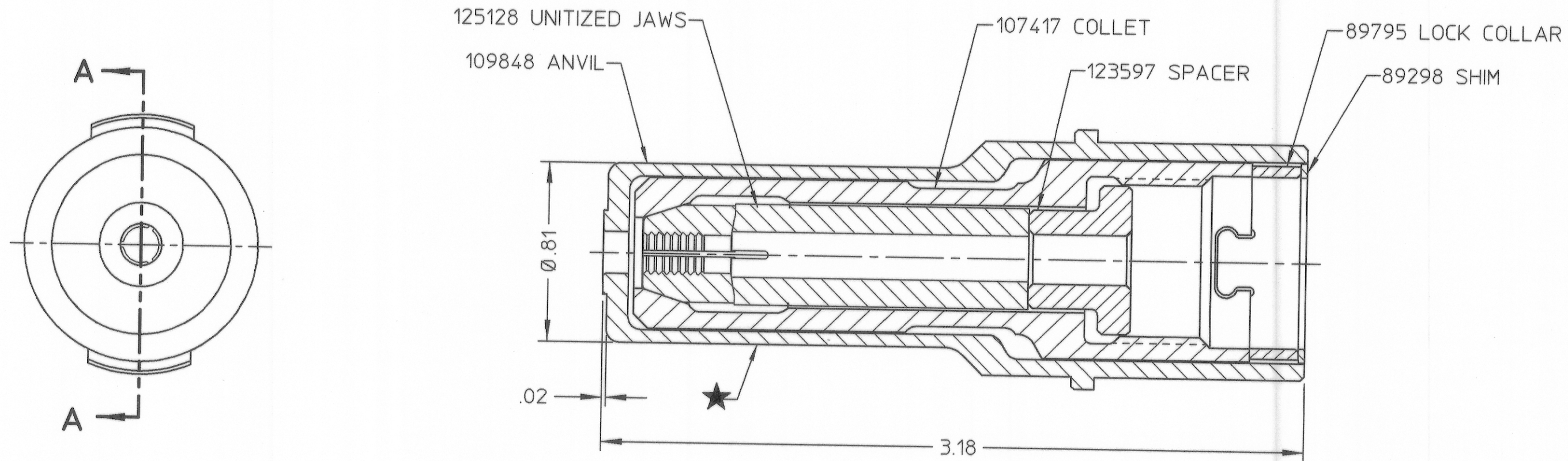


REV	DESCRIPTION	DATE
E	UNITIZED JAWS 125128 AND SPACER 123597 RE- PLACED LOOSE JAWS 107465, FOLLOWER 108426, SLEEVE 107466, AND SPACERS 84118 & 89177; AN- VIL P/N 109848 WAS 107437	03/28/96



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.	
MATERIAL:	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)	
HARDNESS:	(RAW OR STOCKED STATE)		
HEAT TREAT TO:	SPEC:	.XX, .XXX ±	HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
SURFACE TREAT:	SPEC:	INT. COR. RADII	
SURFACE FINISH NOT TO EXCEED: Ra		BREAK EDGES	NOSE ASSEMBLY -08 XISP
IDENTIFICATION PER SPEC 42-311: ★ ETCH		ANGLES ±	
SURFACES TO BE ©, //, ⊕, ⊥, & □ WITHIN T.I.R.		FINAL ASSY:	DET: SMR CK: <i>HR</i> FOC: NFF FAC: B
			DATE: 03/28/96 SCALE: 2/1
			99-977