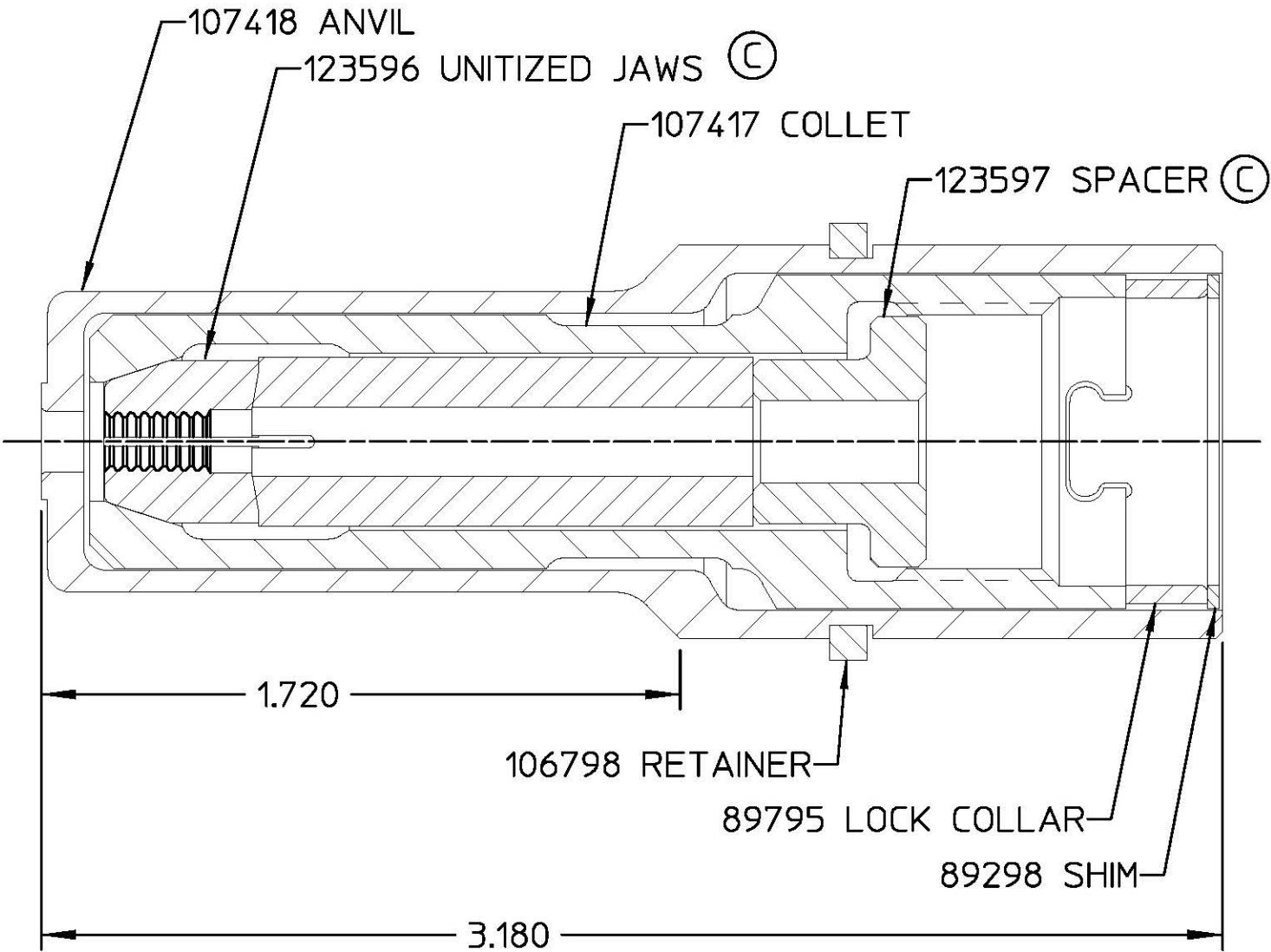
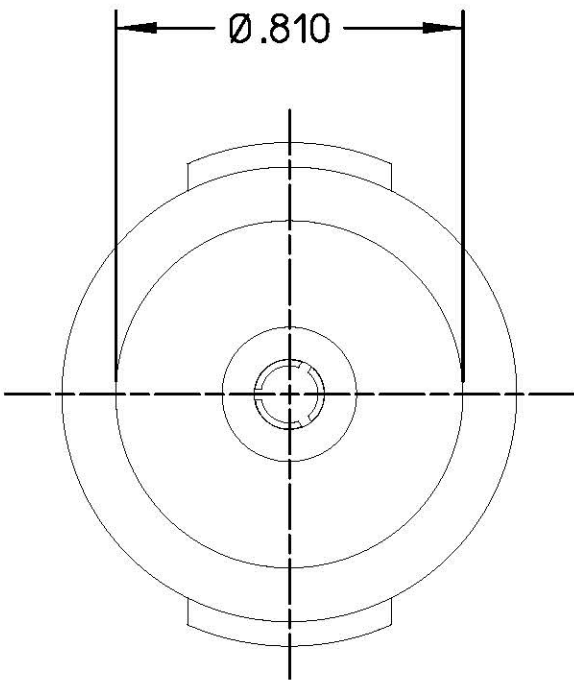


REV	DESCRIPTION	DATE
C	REDRAWN, UNITIZED JAWS 123596 WAS	
	107419 JAWS, REMOVED FOLLOWER 108426,	
	SLEEVE 107466 & O-RING 500777 (15).	
	SPACER 123597 WAS 89177.	

NOTES:

1 SHIP WITH INSTALLATION KEY 110237.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±	NOSE ASSEMBLY -07 X-ISP			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: T.L.	CK: -	DATE:06-23-93	SCALE:2/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES	±	FOC.	B		
SURFACES TO BE ©, //, Φ, ⊥, & ▤ WITHIN			T.I.R.	FINAL ASSY: -	FAC.			
						99-976		