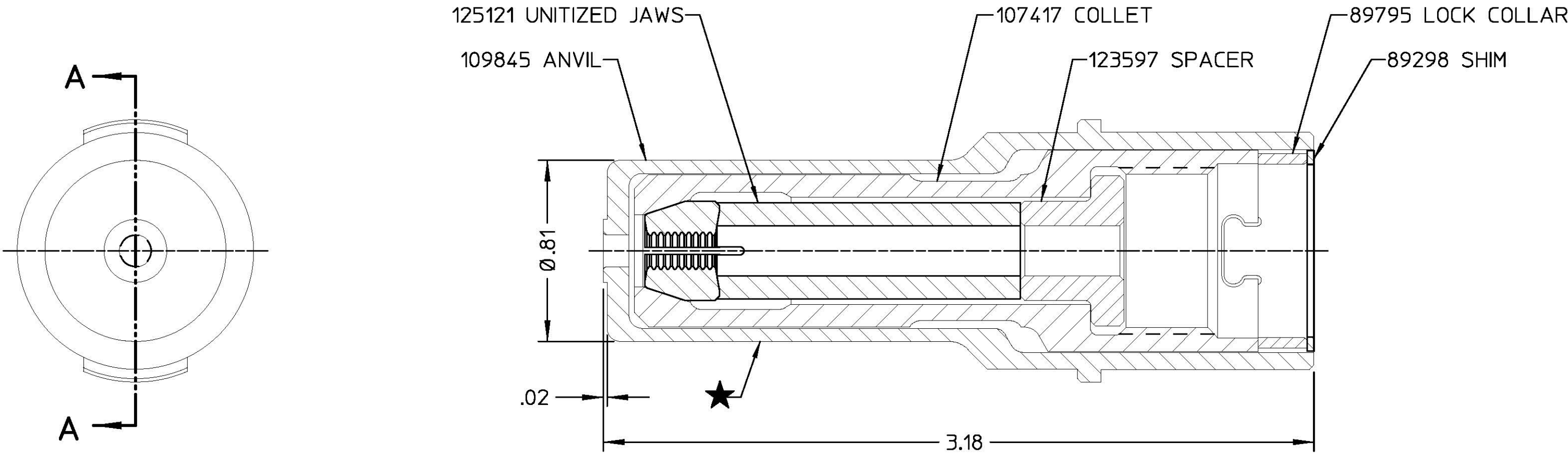


REV	DESCRIPTION	DATE
E	UNITIZED JAWS 125121 AND SPACER 123597 RE- PLACED LOOSE JAWS 107464, FOLLOWER 108426, SLEEVE 107466, AND SPACERS 84118 & 89177; AN- VIL P/N 109845 WAS 107436	03/28/96



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.							
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401				
HARDNESS:	-	(RAW OR STOCKED STATE)							
HEAT TREAT TO:	-	SPEC:	.XX, .XXX	±	-	NOSE ASSEMBLY -06 XISP			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	-	-				
SURFACE FINISH NOT TO EXCEED:		Ra	BREAK EDGES		-	DET: SMR	CK:	DATE: 03/28/96	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311:		★ ETCH	ANGLES		±	-	FOC.	B	99-975
SURFACES TO BE		◎, //, Φ, ⊥, & ▱ WITHIN	T.I.R.		FINAL ASSY:		FAC.		