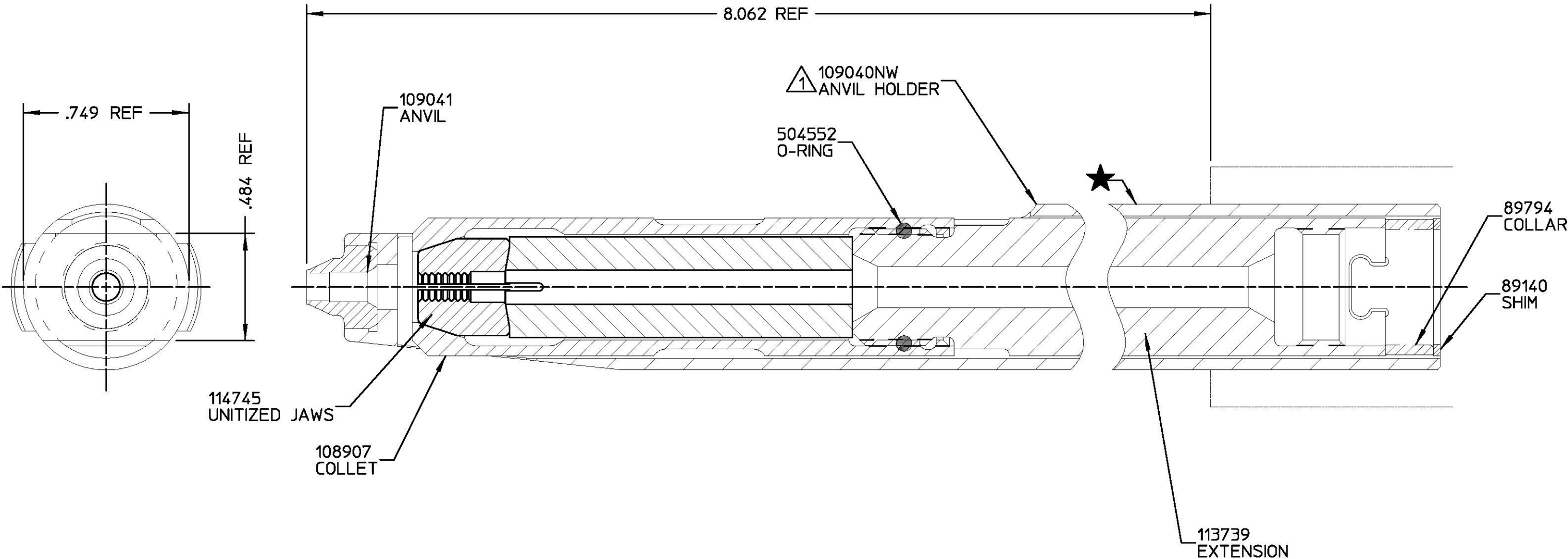


REV	DESCRIPTION	DATE
G	REDRAWN, REMOVED "REDUCED TOOL LIFE" NOTE	6/15/99

NOTES:

1 P/N: 109040NW, HOLDER NOT AVAILABLE SEPARATELY.
FOR SERVICE ORDER P/N: 109043NW, ANVIL-HOLDER ASSY.



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.						
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-	(RAW OR STOCKED STATE)						
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±	.01, .005	ASSY, NOSE B5 (SHEAR CAP) FOR 352			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET: TRK	CK:	DATE: 6/15/99	SCALE: 2:1
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FOC.	B	99-937NW	
SURFACES TO BE ☉, //, ⌀, ⊥, & ▱ WITHIN .005 T.I.R.			FINAL ASSY:		FAC.			