NOTES:

⚠️ COLLET ASSEMBLY P/N 108268NW CONSISTS OF:
   COLLET P/N 117786NW
   STUD P/N 107377
   GUIDE P/N 108255 AND
   EJECTOR P/N 117784

⚠️ HOUSING AND ANVIL ASSEMBLY P/N 108266NW CONSISTS OF:
   HOUSING P/N 106484NW AND
   ANVIL P/N 107520.

⚠️ 108266NW HOUSING
   & ANVIL ASSEMBLY

108268NW COLLET ASSEMBLY

118567 UNITIZED CHUCK JAWS

109133 RETAINING NUT

MATERIAL: 
HARDNESS: 
HEAT TREAT: 
SURF. TREAT: 
SURFACE FINISH NOT TO EXCEED 
IDENTIFICATION PER SPEC 42-316

SPEC: 
SPEC: 
SPEC: 
SPEC: 
Ra

TOLERANCES UNLESS OTHERWISE SPECIFIED

XX, XXX
INT. COR. RADII
BREAK EDGES
ANGLES

FOC.
T.J.R.
FINAL ASSY: 
FACE.

HUCK INTERNATIONAL, INC., I.E.D.
85 GRAND STREET, P.O. BOX 2270
KINGSTON, NEW YORK, 12402

DATE: 05-06-92
SCALE: 2/1

NOSE ASSEMBLY

B 99-871NW