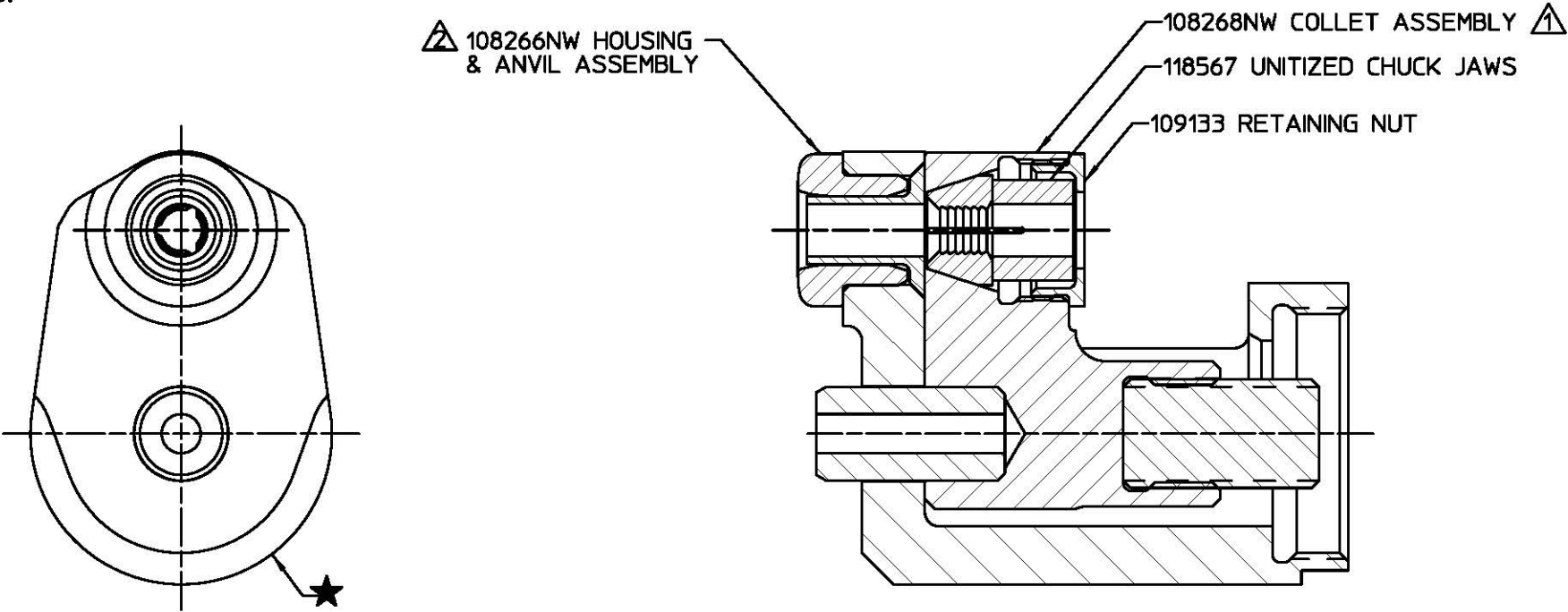


REV	DESCRIPTION	DATE
D	REDRAWN & RE-RELEASED	

NOTES:

- ⚠ COLLET ASSEMBLY P/N 108268NW CONSISTS OF:
COLLET P/N 117786NW
STUD P/N 107377
GUIDE P/N 108255 AND
EJECTOR P/N 117784
- ⚠ HOUSING AND ANVIL ASSEMBLY P/N 108266NW CONSISTS OF:
HOUSING P/N 106484NW AND
ANVIL P/N 107520.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-				NOSE ASSEMBLY -06		
HEAT TREAT:	-	SPEC: -	XX, XXX	±			
SURF. TREAT:	-	SPEC: -	NT. COR. RADII				
SURFACE FINISH NOT TO EXCEED			Ra	BREAK EDGES		DET: T.L.	CK: -
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES	±		DATE:05-06-92	SCALE: 2/1
SURFACES TO BE ⌀, //, Ⓢ, ⊥, & ∇ WITHIN			T.J.R.	FINAL ASSY: -		FOC.	
						FAC.	B
							99-871NW