NOTES:

⚠ COLLET ASSEMBLY P/N 114527NW CONSISTS OF:
   COLLET P/N 118351NW
   STUD P/N 107377
   GUIDE P/N 108255 AND
   EJECTOR P/N 114473

⚠ HOUSING AND ANVIL ASSEMBLY P/N 108263NW CONSISTS OF:
   HOUSING P/N 106484NW AND
   ANVIL P/N 107635.

⚠ 108263NW HOUSING & ANVIL ASSEMBLY

⚠ 114527NW COLLET ASSEMBLY

⚠ 118568 UNITIZED CHUCK JAWS

⚠ 109133 RETAINING NUT

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MATERIAL: 
SPEC: 
TOLERANCES UNLESS OTHERWISE SPECIFIED
HUCK INTERNATIONAL, INC., L.E.D. 
85 GRAND STREET, P.O. BOX 2270 
KINGSTON, NEW YORK, 12401

NOSE ASSEMBLY

- 99-870NW

REV DESCRIPTION DATE
D REDRAWN & RE-RELEASED

SPEC - XXX, XXX ±
INT. COR. RADII
Ra
ANGLES ±
TJR FINAL ASSY: -
FAC.