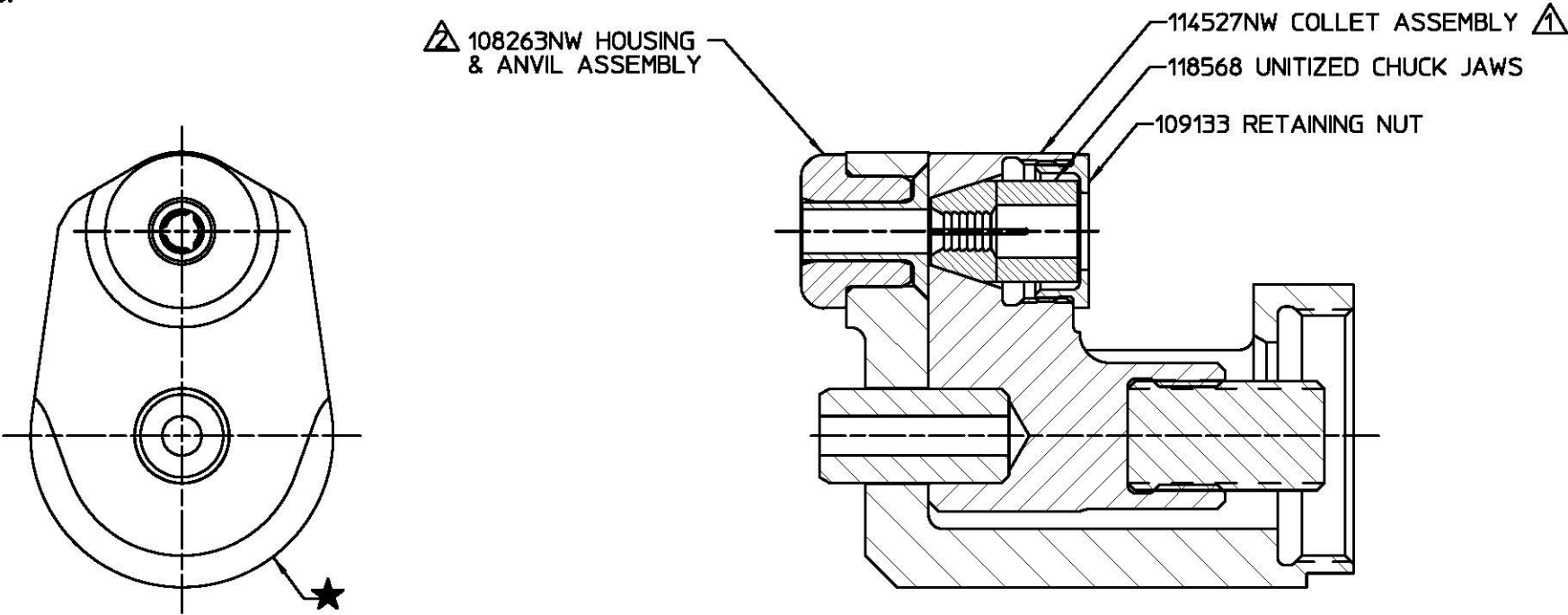


REV	DESCRIPTION	DATE
D	REDRAWN & RE-RELEASED	

NOTES:

- ⚠ COLLET ASSEMBLY P/N 114527NW CONSISTS OF:
COLLET P/N 118351NW
STUD P/N 107377
GUIDE P/N 108255 AND
EJECTOR P/N 114473
- ⚠ HOUSING AND ANVIL ASSEMBLY P/N 108263NW CONSISTS OF:
HOUSING P/N 106484NW AND
ANVIL P/N 107635.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY -05
HEAT TREAT:	-	SPEC: -	XX, XXX ±	DET: T.L./CK: -
SURF. TREAT:	-	SPEC: -	NT. COR. RADII	DATE:05-06-92
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	FOC.
SURFACES TO BE ○, //, ⊕, ⊥, & ∇ WITHIN		T.J.R.	FINAL ASSY: -	FAC.
				B 99-870NW