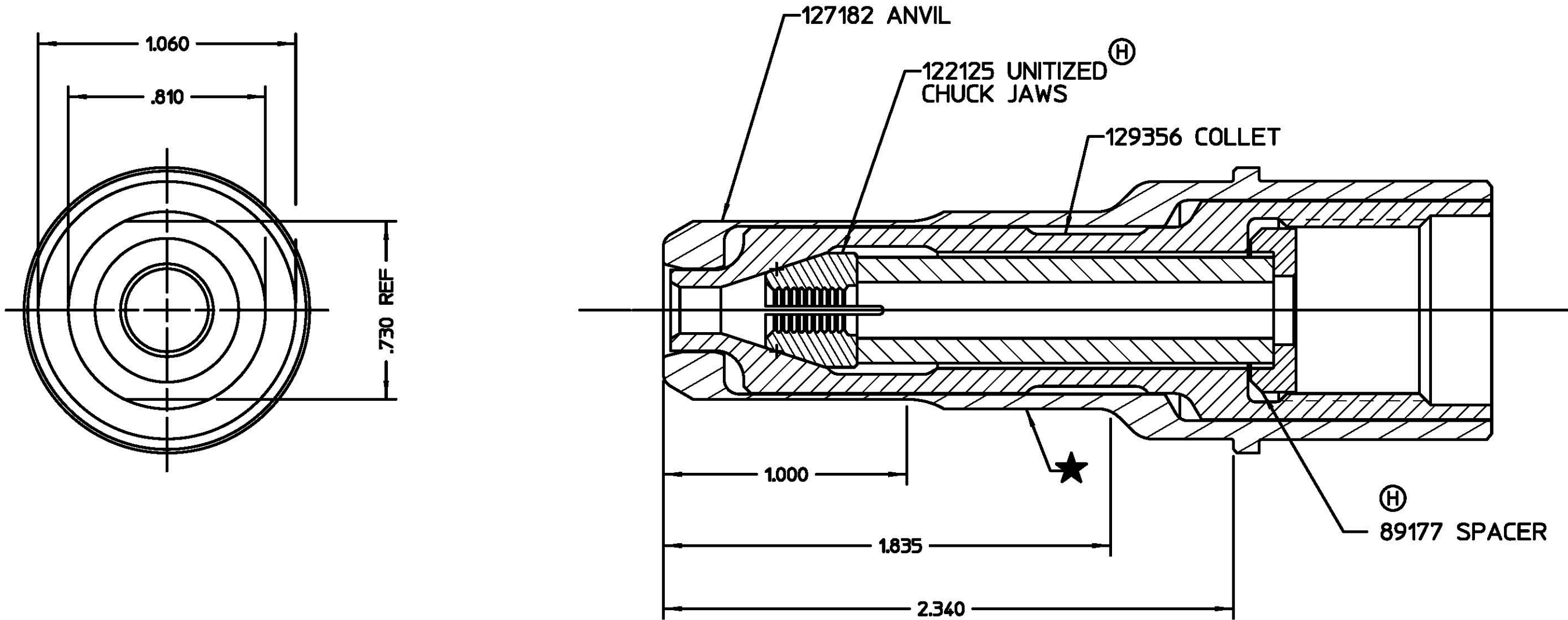


NOTES:

1 SHIP WITH P/N 114431 PINTAIL TUBE.

REV	DESCRIPTION	DATE
G	REDESIGNED NOSE ASSEMBLY	10/22/09
H	122125 UNITIZED JAWS WAS 129358 ADDED 89177 SPACER	11/11/09



FORM KE104 REV D		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.							
ITAR:		ECCN: EAR99		SCH B#: 8467.99.0190		HTS: 8467.99.0190			
MATERIAL:	-	SPEC:		TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-	(RAW OR STOCKED STATE)							
HEAT TREAT TO:	-	SPEC:		XX, XXX ±	.01, .005				
SURFACE TREAT:	-	SPEC:		INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED: 125 Ra				BREAK EDGES	.005-.015	DET: CHR	CK:	DATE: 10/22/09	SCALE: 2:1
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT				ANGLES ±	3°	B	99-830-1		
SURFACES TO BE ○, //, ⊕, ⊥, & ▽ WITHIN .005 T.I.R.				FINAL ASSY: 245,353,2580					