

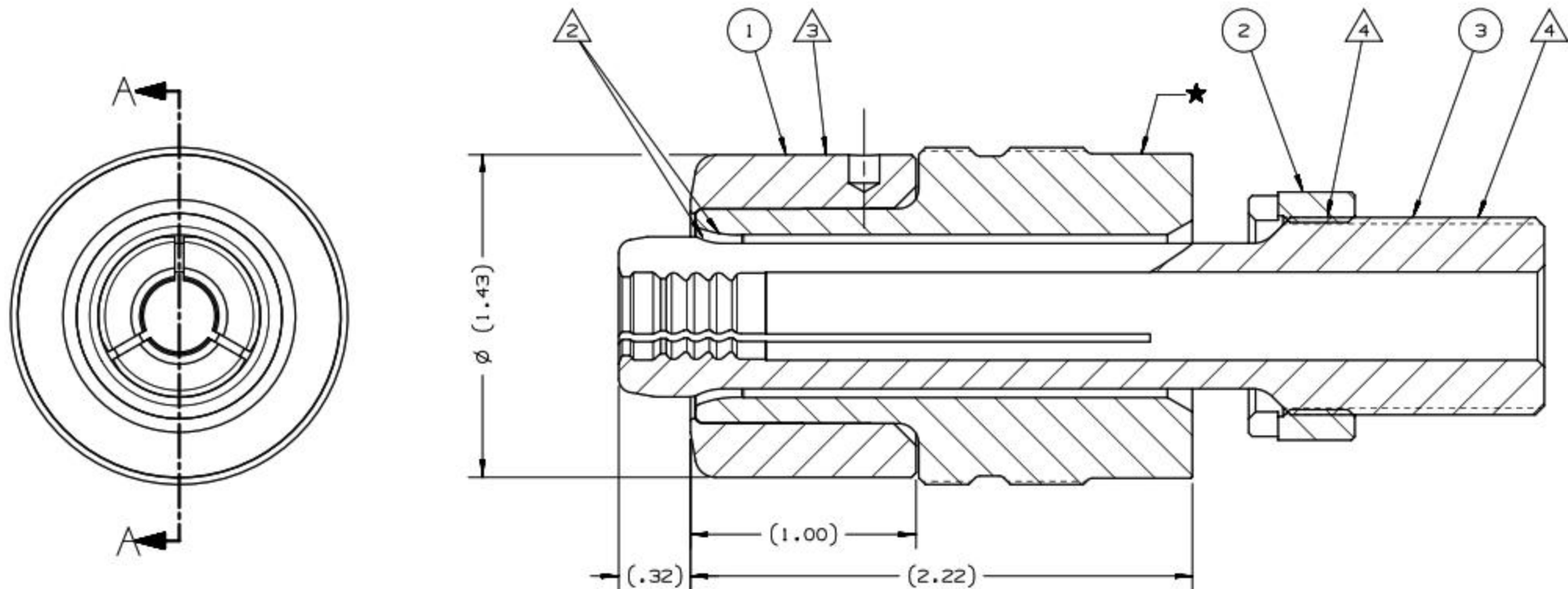
NOTES:

- 1 TO ASSEMBLE:
 - A) THREAD LOCKNUT ON PULLER AS SHOWN.
 - B) THREAD PULLER IN TOOL'S END CAP.
 - C) COLLAPSE PULLER AND TIGHTEN JAM NUT USING WRENCH P/N: 128817
 - D) INSTALL ANVIL OVER PULLER AND THREAD INTO TOOL'S PISTON

2 APPLY ANTI-SEIZE LUBRICANT P/N: 508183 OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE OF ANVIL.

3 APPLY WARNING STICKER P/N: 590516 TO ANVIL

4 LEFT HAND THREAD



SECTION A-A

130977	1	PULLER, SF20, -16 ST	3
128807	1	LOCKNUT, PULLER	2
130978	1	ANVIL ASM, SF20, -16 ST	1
PART NO.	QTY	DESCRIPTION	ITEM
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE, -16 SNAPTAIL SF20 TOOL	
SCH B#: 8467.99.0190		FINAL ASSY: -	
HTS: 8467.99.0190		ENG: SMA OK: DATE: 08/06/15 SCALE: 2:1	
		B	99-8182